Collaborative Testing Services, Inc.

Rubber Interlaboratory Testing Program

Summary Report #211- 1st Qtr 2022

About the Rubber Program, About CTS

Key for Web Summary Report

Analysis	Analysis Name
605	Tensile Strength: Precured Rubber Samples
606	Ultimate Elongation: Precured Rubber Samples
607	Stress at 300% Elongation: Precured Samples
608	Stress at 100% Elongation: Precured Samples
620	Hardness (Type A): Precured Rubber Samples
621	Density: Precured Rubber Samples @ 25C
625	Hardness (Shore D/Type D)
630	Tensile Strength: Participant-Cured Rubber
631	Ultimate Elongation: Participant-Cured Samples
632	Tensile Stress at 300% Elongation: Lab-Cured
633	Tensile Stress at 100% Elongation: Lab-Cured
635	Compression Set
660	Mooney Viscosity (4-minute readings)
661	Mooney Viscosity (8-minute butyl readings)
662	Mooney Stress Relaxation: t80
663	Mooney Stress Relaxation: X30
664	Mooney Stress Relaxation: Area under curve
669	ODR Vulcanization Charac.: Cure Time 10%
670	ODR Vulcanization Charac.: Scorch Time, Ts1
671	ODR Vulcanization Charac.: Cure Time 50%
672	ODR Vulcanization Charac.: Cure Time 90%
673	ODR Vulcanization Charac.: Minimum Torque
674	ODR Vulcanization Charac.: Maximum Torque
684	MDR Vulcanization Charac.: Cure Time 10%
685	MDR Vulcanization Charac.: Scorch Time, Ts1
686	MDR Vulcanization Charac.: Cure Time 50%
687	MDR Vulcanization Charac.: Cure Time 90%
688	MDR Vulcanization Charac.: Minimum Torque
689	MDR Vulcanization Charac.: Maximum Torque

Analysis	Analysis Name
690	RPA Rheological Properties: Part A - G′ at 20Hz
691	RPA Rheological Properties: Part A - G″ at 20Hz
695	RPA Rheological Properties: Part B - G′ at 1.0Hz
696	RPA Rheological Properties: Part B - G″ at 1.0Hz

ABOUT THE PROGRAM

The Collaborative Reference Program for RUBBER, which was initiated in 1969, is operated and maintained by Collaborative Testing Services, Inc. (CTS), with technical guidance provided by the Rubber Division of the American Chemical Society. The program allows laboratories to compare periodically the level and uniformity of their testing with that of other participating laboratories. It also provides a realistic assessment of the state of rubber testing proficiency.

For each test there are summary statistics and a graphical representation of the data. Also shown are notes concerning specific laboratory results, as well as significant findings related to instrument types or other testing variations. Please refer to the section KEY TO TABLES AND GRAPHS for an explanation of terms and guidelines to interpreting the results.

ABOUT CTS

Founded in 1971, CTS is a privately-owned company that specializes in interlaboratory tests for a wide variety of industrial sectors, including rubber, plastics, fasteners and metals, containerboard, paper and color, as well as proficiency tests for forensic laboratories. All of the tests are designed to assist organizations in achieving and maintaining quality control objectives. Labs from the U.S., as well as more than 80 countries, currently participate in CTS programs.

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Key for Web Summary Report (Page 1 of 2)

WebCode — Assigned laboratory identification number (temporary) used to ensure lab confidentiality while permitting a lab to locate its data in the Rubber Report published on the CTS Web site. The WebCode for each analysis can be found in the Performance Analysis Report mailed to each participant.

Lab Mean — Tensile & Hardness: the average of the median values obtained for each sample. All other tests: the average of the test results obtained by the participant.

Grand Mean — The average of the LAB MEANS for all included participants. Laboratories flagged with an X or an M (see DATA FLAG column) are excluded from the GRAND MEAN.

Difference from Grand Mean — The difference of the LAB MEAN from the GRAND MEAN.

Between-Lab Standard Deviation — An indication of the precision of measurement between the laboratories. The greater the spread of the LAB MEANS about the GRAND MEAN, the larger the BETWEEN-LAB STANDARD DEVIATION (and vice versa).

Comparative Performance Value — An indication of how well a laboratory's results agree with the other participants. The CPV is a ratio indicating the number of standard deviations from the GRAND MEAN. The closer a laboratory's COMPARATIVE PERFORMANCE VALUE is to zero, the more consistent its results are with the other participants' data (and vice versa). The critical value for each CPV will vary depending on the number of labs participating in a test.

Inst Code — If instruments are tracked in a test, a code indicating the manufacturer of the instrument used to perform the test (see separate INSTRUMENT CODE LIST for each test section).

Data Flag — DATA FLAGS are assigned based on the simultaneous analysis of both samples tested. Refer to the following chart for an explanation of each symbol:

DATA FLAG	STATISTICALLY INCLUDED/EXCLUDED	ACTION REQUIRED
*	INCLUDED	**CAUTION** - review testing procedure and monitor future results. Results fall outside 95% ellipse but within a 99% ellipse that is calculated but not drawn.
X	EXCLUDED	**STOP** - immediate review of data and/or testing procedure is required. Results fall outside the 99% ellipse. See specific notes following each table for more information on why the data is excluded.
M	EXCLUDED	**PROCEED** - lab was unable to report data for at least one sample. However, a lab receiving two of more M flags for a test may need to stop and review its testing procedures.

Graph - For each laboratory, the LAB MEAN for the first sample (x-axis) is plotted against the LAB MEAN for the second sample (y-axis) with each point representing a laboratory. The horizontal and vertical cross-hairs are the GRAND MEANS for each sample. When 20 or more laboratories are in the statistics, an ellipse is also drawn so that 95% of the time a randomly selected laboratory will be included inside the ellipse. Plotted data flags are explained above.

Common Problems Highlighted in Footnotes

1. ***Extreme data*** - The laboratory's results for one or both samples are so inconsistent with those of the other participants that the lab mean(s) fall outside the plot. (The data usually vary by more than three standard deviations from the grand mean.) The participant is advised to immediately review his data and/or testing procedure.

2. ***Systematic bias*** - The laboratory's results are either consistently high or low for both samples when compared to the other participants (the plotted point falls near the top or bottom of the ellipse). This indicates that the participant is performing the test with a constant bias. Causes of systematic errors include improper calibration, the particular make/model of equipment or a modification to the testing procedure.

3. ***Inconsistency in testing between samples/sample sets*** - The laboratory's results indicate that there are differences in the way the two samples tested (the plotted point falls to the side of the ellipse). This type of error may be attributed to the analyst deviating from the procedure when testing one of the samples or a material interaction occurrence with the instrument or room conditions. The inconsistency is reflected in the CPVs for the two samples, such as a +1.5 CPV for sample A and a -2.2 CPV for sample B. CTS also will specify if the laboratory's data for one sample are high/low compared to the other participants. If this inconsistency is slight, the lab's plotted point will be an * that falls on the edge of the ellipse.

4. ***Inconsistency in testing within a sample*** - The laboratory's within-lab standard deviation for a specified sample is high when compared to the other participants, often causing the lab's plotted point to fall outside of the ellipse.

5. ***Data appeared to be off by a factor of # and was corrected by CTS*** - In tests that involve computations, the results reported to CTS may be off by a factor. If this factor can easily be determined, CTS may correct the data and flag the participant. Occasionally CTS will correct a laboratory's results even though the data are still high or low when compared to the other participants. This is done so that the laboratory may be alerted to other possible errors in its testing procedure.

6. ***Data for two samples (or two tests) appeared to be switched by the lab, and the error was corrected by CTS.***

Labs flagged with an * are not typically included in the footnotes of a data table. These labs may locate their position in the control ellipse and use the definitions above to help identify the type of testing error. An * should serve as a caution flag, a "yellow light", to a lab. If this error is repeated in future rounds, a lab may need to stop and review its testing procedures. The initial data flag is not cause for alarm. Interlaboratory tests conducted at regular intervals permit a lab to recognize trends in testing.

WebCode	Data Flag	Sample A21-A22 Lab Mean	Diff from Grand Mean	CPV	Sample A23-A24 Lab Mean	Diff from Grand Mean	CPV
2T2TBQ		3,313.3	14.2	0.09	3,262.0	-42.0	-0.23
2VTRPP		3,491.0	192.0	1.19	3,519.5	215.5	1.19
33PUHT		3,253.9	-45.2	-0.28	3,183.3	-120.8	-0.67
3G68KL		3,474.5	175.5	1.09	3,383.0	79.0	0.44
3JFP4R		3,481.6	182.6	1.14	3,504.1	200.1	1.10
3VNR6F		3,179.5	-119.5	-0.74	3,044.0	-260.0	-1.43
46DNUM		3,086.5	-212.5	-1.32	3,094.0	-210.0	-1.16
4A6VCW		3,326.5	27.5	0.17	3,478.3	174.2	0.96
6337BH		3,342.7	43.7	0.27	3,473.9	169.9	0.94
68QYVW		3,433.1	134.1	0.83	3,397.5	93.5	0.52
6MQP4F		3,280.0	-19.0	-0.12	3,150.0	-154.0	-0.85
6YGBJJ		3,247.1	-51.9	-0.32	3,208.4	-95.6	-0.53
89FXCR		3,404.5	105.5	0.66	3,378.0	74.0	0.41
8EYB3E		3,214.9	-84.1	-0.52	3,280.8	-23.3	-0.13
8L8EDL		3,140.8	-158.2	-0.98	3,133.6	-170.5	-0.94
8MKUXF		3,216.5	-82.5	-0.51	3,161.5	-142.5	-0.79
8NN2MK		3,516.0	217.0	1.35	3,370.5	66.5	0.37
8TNXLT		3,305.0	6.0	0.04	3,353.5	49.5	0.27
99Q7QK		3,331.2	32.2	0.20	3,151.2	-152.8	-0.84
9PHXZL		3,124.1	-174.9	-1.09	3,203.9	-100.1	-0.55
9WLQ7B		3,316.3	17.3	0.11	3,430.9	126.9	0.70
9Y3DEN		3,284.0	-15.0	-0.09	3,357.0	53.0	0.29
AEFWZM		3,315.5	16.5	0.10	3,408.0	104.0	0.57
AF88KN		3,125.5	-173.5	-1.08	3,141.5	-162.5	-0.90
AG8VEK	*	3,106.5	-192.5	-1.20	3,430.5	126.5	0.70
BC4TDN		3,256.5	-42.5	-0.26	3,420.0	116.0	0.64
BF7H7H		3,074.1	-224.9	-1.40	3,272.1	-31.9	-0.18
BK2C4K		3,464.4	165.4	1.03	3,431.0	127.0	0.70
CDTEK7		3,467.2	168.1	1.05	3,636.0	332.0	1.83
D4R669		3,181.0	-118.0	-0.73	3,121.5	-182.5	-1.01
DDWCJ9		3,236.2	-62.8	-0.39	3,434.9	130.9	0.72
DFJQ9H		3,505.6	206.6	1.28	3,584.6	280.6	1.55
DVQ2PA		3,282.3	-16.8	-0.10	3,293.8	-10.3	-0.06
DX2R3K		3,300.0	1.0	0.01	3,325.0	21.0	0.12
E2D7X4		3,393.7	94.7	0.59	3,411.6	107.6	0.59
E8ZY8H		3,249.0	-50.0	-0.31	3,405.5	101.5	0.56
EV7HHH		3,487.0	188.0	1.17	3,413.5	109.5	0.60
FBYKND		2,923.9	-375.2	-2.33	2,910.7	-393.3	-2.17

WebCode	Data Flag	Sample A21-A22 Lab Mean	Sample A21-A22 Diff from Grand Mean	Sample A21-A22 CPV	Sample A23-A24 Lab Mean	Sample A23-A24 Diff from Grand Mean	Sample A23-A24 CPV
FG4G9D		3,087.6	-211.4	-1.31	2,970.0	-334.0	-1.84
FRJK6B		3,464.3	165.2	1.03	3,447.6	143.6	0.79
FTBGRJ		3,187.6	-111.4	-0.69	3,006.9	-297.1	-1.64
FTXXXE		3,313.0	14.0	0.09	3,233.0	-71.0	-0.39
FZF4W7		3,510.0	211.0	1.31	3,645.0	341.0	1.88
GAHWDC		3,335.0	36.0	0.22	3,450.0	146.0	0.80
HE9FHF		3,437.5	138.5	0.86	3,489.0	185.0	1.02
HQZDWY		3,474.0	175.0	1.09	3,370.0	66.0	0.36
JFF7XA		3,327.2	28.2	0.18	3,243.8	-60.2	-0.33
JKA4L2		3,189.0	-110.0	-0.68	3,003.0	-301.0	-1.66
JVFW49		3,238.0	-61.0	-0.38	3,144.5	-159.5	-0.88
K9ARQY		3,433.8	134.8	0.84	3,577.6	273.5	1.51
KA83M2	*	2,880.0	-419.0	-2.60	2,907.0	-397.0	-2.19
KZGRZD		3,099.0	-200.0	-1.24	3,145.0	-159.0	-0.88
M3YK27		3,547.7	248.7	1.55	3,433.0	129.0	0.71
M48XJ8		3,480.0	181.0	1.13	3,509.5	205.5	1.13
MBF823		3,397.5	98.5	0.61	3,451.0	147.0	0.81
MTNFQ2		3,387.4	88.4	0.55	3,325.7	21.7	0.12
P2YBAZ		3,459.5	160.5	1.00	3,207.4	-96.6	-0.53
P4MPXB		3,030.5	-268.5	-1.67	2,996.5	-307.5	-1.69
PKUUX9		3,233.6	-65.4	-0.41	3,119.1	-185.0	-1.02
PPK697		3,194.5	-104.5	-0.65	3,287.5	-16.5	-0.09
Q7RTN4		3,071.0	-228.0	-1.42	3,158.0	-146.0	-0.80
QARWPY		3,309.8	10.7	0.07	3,262.6	-41.4	-0.23
QBH4X3		3,548.4	249.4	1.55	3,480.2	176.2	0.97
QBLT3Y		3,053.8	-245.2	-1.52	3,003.8	-300.3	-1.65
QGAD9Z		3,335.9	36.9	0.23	3,343.1	39.1	0.22
QWML94		3,299.0	0.0	0.00	3,532.5	228.5	1.26
RAXVYX		3,404.6	105.5	0.66	3,433.0	128.9	0.71
RETRL4		3,159.7	-139.4	-0.87	3,150.2	-153.8	-0.85
RPB8RR		3,298.5	-0.5	0.00	3,086.5	-217.5	-1.20
RVPVFU		3,442.5	143.5	0.89	3,565.5	261.5	1.44
TH9GL8		3,176.4	-122.7	-0.76	3,328.6	24.6	0.14
UB7RJT		3,392.5	93.5	0.58	3,520.0	216.0	1.19
UBPBPZ	X	2,705.0	-594.0	-3.69	3,095.0	-209.0	-1.15
UZQRCZ		3,140.0	-159.0	-0.99	3,197.0	-107.0	-0.59
V3AEWY		3,282.0	-17.0	-0.11	3,476.5	172.5	0.95

WebCode	Data Flag	Sample A21-A22 Lab Mean	Sample A21-A22 Diff from Grand Mean	Sample A21-A22 CPV	Sample A23-A24 Lab Mean	Sample A23-A24 Diff from Grand Mean	Sample A23-A24 CPV
V47GC3		3,165.0	-134.0	-0.83	3,200.0	-104.0	-0.57
VFXGD6		3,280.1	-19.0	-0.12	3,314.1	10.1	0.06
VVUMWZ		3,125.6	-173.4	-1.08	3,140.1	-163.9	-0.90
W39PHT	*	3,522.5	223.5	1.39	3,249.5	-54.5	-0.30
X96TXQ	*	3,778.3	479.3	2.98	3,734.8	430.7	2.37
XN8DMU		3,491.5	192.5	1.20	3,254.5	-49.5	-0.27
XR7PJU	X	2,085.7	-1,213.3	-7.54	2,110.3	-1,193.7	-6.58
XWWBYV		3,059.6	-239.4	-1.49	3,079.2	-224.8	-1.24
ZX2HET		3,344.5	45.5	0.28	3,299.0	-5.0	-0.03

Summary Statistics

	Sample A21-A22	Sample A23-A24
Grand Means	3,299.01 psi	3,304.02 psi
Stnd Dev Btwn Labs	160.86 psi	181.51 psi

Statistics based on 82 of 84 reporting participants

Summary Statistics in SI Units

	Sample A21-A22	Sample A23-A24
Grand Means	22.746 MPa	22.78 MPa
Stnd Dev Btwn Labs	1.109 MPa	1.25 MPa

Statistics based on 82 of 84 reporting participants

Samples A21-A22: Polyisoprene compound, batch #1 & A23-A24: Polyisoprene compound, batch #2

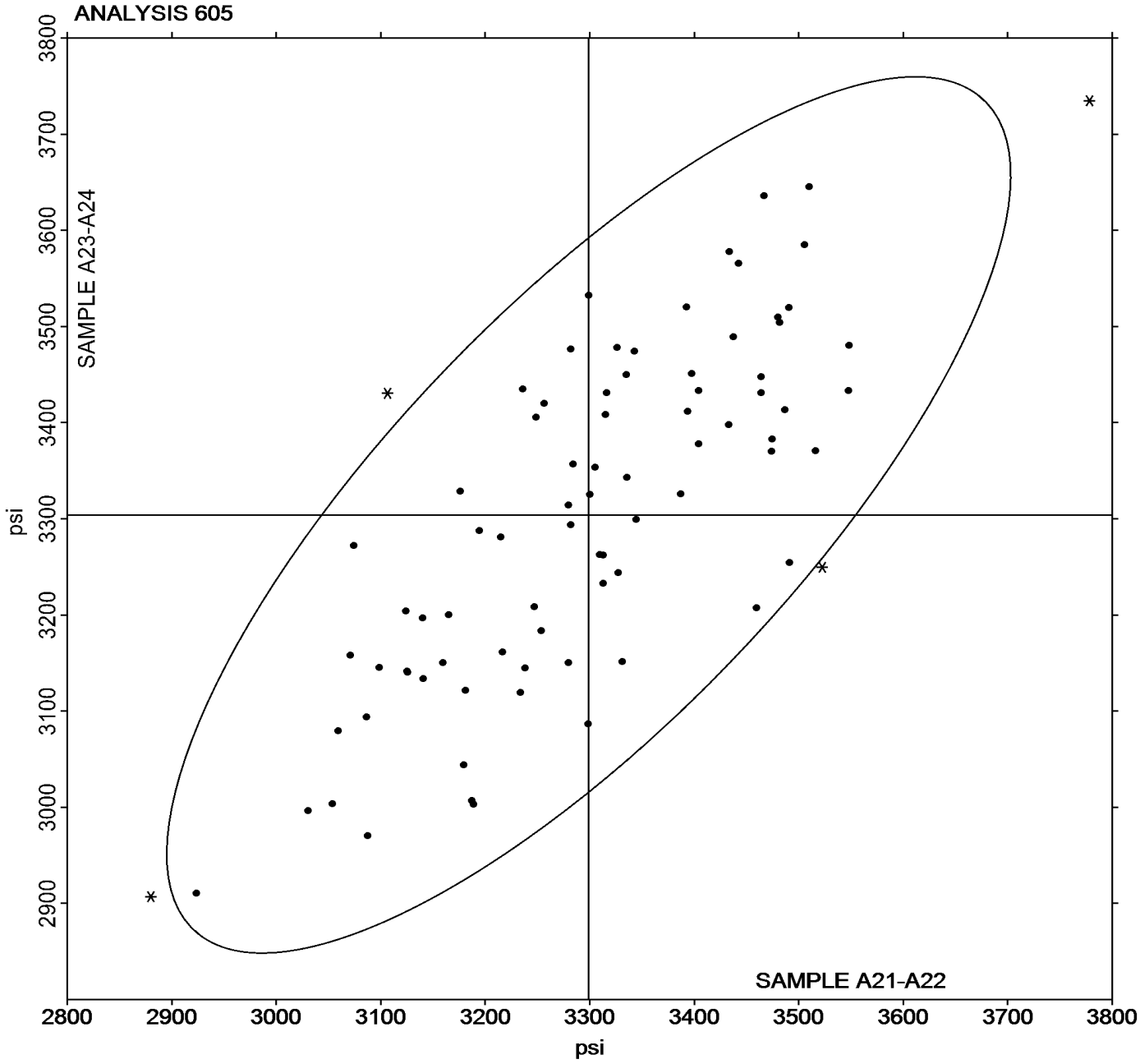
Comments on Assigned Data Flags for Test #605

UBPBPZ (X) - Data for sample group A21-A22 are low. Inconsistent in testing between sample groups.

XR7PJU (X) - Data for all samples are low. Possible Systematic Error.

Grand Mean Sample **A21-A22** = 3,299.01 psi

Grand Mean Sample **A23-A24** = 3,304.02 psi



WebCode	Data Flag	Sample A21-A22 Lab Mean	Sample A21-A22 Diff from Grand Mean	Sample A21-A22 CPV	Sample A23-A24 Lab Mean	Sample A23-A24 Diff from Grand Mean	Sample A23-A24 CPV
2T2TBQ		672.5	7.0	0.16	676.0	7.0	0.16
2VTRPP		664.5	-1.0	-0.02	670.5	1.5	0.04
33PUHT		675.5	10.0	0.23	664.0	-5.0	-0.12
3G68KL		681.5	16.0	0.37	657.5	-11.5	-0.27
3JFP4R		660.6	-4.9	-0.12	640.9	-28.1	-0.66
3VNR6F		617.0	-48.5	-1.13	595.0	-74.0	-1.73
46DNUM		605.5	-60.0	-1.40	636.5	-32.5	-0.76
4A6VCW		674.0	8.5	0.20	680.8	11.8	0.28
6337BH		686.0	20.4	0.48	700.6	31.6	0.74
68QYVW		638.5	-27.0	-0.63	633.5	-35.5	-0.83
6MQP4F		640.0	-25.5	-0.60	625.0	-44.0	-1.03
6YGBJJ		614.5	-51.1	-1.19	598.2	-70.8	-1.66
89FXCR		695.0	29.5	0.69	705.0	36.0	0.84
8EYB3E		682.0	16.5	0.39	678.0	9.0	0.21
8MKUXF		669.5	4.0	0.09	678.5	9.5	0.22
8NN2MK		626.0	-39.5	-0.92	626.5	-42.5	-1.00
8TNXLT		699.0	33.5	0.78	716.5	47.5	1.11
99Q7QK		704.0	38.5	0.90	690.0	21.0	0.49
9PHXZL		724.0	58.5	1.37	738.5	69.5	1.63
9WLQ7B	X	712.5	46.9	1.10	359.3	-309.7	-7.26
9Y3DEN	X	824.5	159.0	3.72	651.5	-17.5	-0.41
AEFWZM		672.5	7.0	0.16	672.5	3.5	0.08
AF88KN	*	536.0	-129.5	-3.03	537.5	-131.5	-3.08
AG8VEK		648.0	-17.5	-0.41	668.5	-0.5	-0.01
BC4TDN		622.0	-43.5	-1.02	630.0	-39.0	-0.91
BF7H7H		649.0	-16.5	-0.39	663.5	-5.5	-0.13
BK2C4K		608.9	-56.6	-1.32	609.8	-59.2	-1.39
CDTEK7		696.3	30.8	0.72	697.1	28.1	0.66
D4R669		614.5	-51.0	-1.19	626.5	-42.5	-1.00
DDWCJ9		639.9	-25.6	-0.60	642.2	-26.7	-0.63
DFJQ9H		637.3	-28.2	-0.66	648.6	-20.4	-0.48
DVQ2PA		653.0	-12.5	-0.29	660.5	-8.5	-0.20
DX2R3K		673.5	8.0	0.19	686.5	17.5	0.41
E2D7X4	X	2,940.7	2,275.1	53.20	2,995.6	2,326.7	54.54
E8ZY8H	X	680.0	14.5	0.34	761.0	92.0	2.16
EV7HHH		679.0	13.5	0.32	674.5	5.5	0.13
FBYKND		585.0	-80.5	-1.88	582.1	-86.9	-2.04
FG4G9D		623.2	-42.3	-0.99	644.9	-24.0	-0.56

WebCode	Data Flag	Sample A21-A22 Lab Mean	Sample A21-A22 Diff from Grand Mean	Sample A21-A22 CPV	Sample A23-A24 Lab Mean	Sample A23-A24 Diff from Grand Mean	Sample A23-A24 CPV
FRJK6B		692.0	26.5	0.62	670.5	1.5	0.04
FTBGRJ		666.9	1.4	0.03	668.3	-0.7	-0.02
FTXXXE		706.5	41.0	0.96	699.5	30.5	0.72
FZF4W7		740.5	75.0	1.75	741.5	72.5	1.70
GAHWDC		657.0	-8.5	-0.20	644.5	-24.5	-0.57
HE9FHF		725.5	60.0	1.40	729.5	60.5	1.42
HQZDWY		697.5	32.0	0.75	697.0	28.0	0.66
JFF7XA		631.2	-34.3	-0.80	616.3	-52.7	-1.24
JKA4L2	X	686.0	20.5	0.48	398.0	-271.0	-6.35
JVFW49		606.5	-59.0	-1.38	592.5	-76.5	-1.79
K9ARQY		681.5	16.0	0.37	695.0	26.0	0.61
KA83M2		713.5	48.0	1.12	719.5	50.5	1.18
KZGRZD		636.0	-29.5	-0.69	646.5	-22.5	-0.53
M3YK27		659.4	-6.1	-0.14	667.5	-1.4	-0.03
M48XJ8		720.0	54.5	1.27	720.0	51.0	1.20
MBF823	*	557.0	-108.5	-2.54	570.5	-98.5	-2.31
MTNFQ2		735.5	70.0	1.64	737.0	68.0	1.59
P2YBAZ		678.0	12.5	0.29	711.9	43.0	1.01
P4MPXB		714.0	48.5	1.13	708.5	39.5	0.93
PKUUX9		664.5	-1.0	-0.02	657.5	-11.5	-0.27
PPK697		724.0	58.5	1.37	737.0	68.0	1.59
Q7RTN4	*	592.0	-73.5	-1.72	634.0	-35.0	-0.82
QARWPY	X	668.7	3.1	0.07	769.2	100.2	2.35
QBH4X3		705.2	39.6	0.93	694.5	25.5	0.60
QBLT3Y		623.5	-42.0	-0.98	623.5	-45.5	-1.07
QGAD9Z		707.0	41.5	0.97	725.0	56.0	1.31
QWML94		638.0	-27.5	-0.64	665.0	-4.0	-0.09
RAXVYX		686.9	21.4	0.50	705.4	36.4	0.85
RETRL4		669.5	3.9	0.09	686.0	17.0	0.40
RPB8RR		663.5	-2.0	-0.05	661.0	-8.0	-0.19
RVPVFU		696.0	30.5	0.71	691.0	22.0	0.52
TH9GL8		615.0	-50.5	-1.18	629.5	-39.5	-0.93
UB7RJT		693.5	28.0	0.65	694.0	25.0	0.59
UBPBPZ		682.0	16.5	0.39	697.0	28.0	0.66
UZQRCZ		648.5	-17.0	-0.40	685.5	16.5	0.39
V3AEWY		727.5	62.0	1.45	729.5	60.5	1.42
V47GC3		629.3	-36.3	-0.85	663.5	-5.5	-0.13

WebCode	Data Flag	Sample A21-A22 Lab Mean	Sample A21-A22 Diff from Grand Mean	Sample A21-A22 CPV	Sample A23-A24 Lab Mean	Sample A23-A24 Diff from Grand Mean	Sample A23-A24 CPV
VFXGD6		703.1	37.5	0.88	690.4	21.5	0.50
VVUMWZ		691.1	25.5	0.60	684.6	15.6	0.37
W39PHT		693.0	27.5	0.64	687.0	18.0	0.42
X96TXQ	*	682.0	16.5	0.39	646.0	-23.0	-0.54
XN8DMU		640.5	-25.0	-0.59	643.0	-26.0	-0.61
XR7PJU		771.4	105.9	2.48	762.5	93.5	2.19
XWWBYV		651.5	-14.0	-0.33	656.5	-12.5	-0.29
ZX2HET		660.5	-5.0	-0.12	669.5	0.5	0.01

Summary Statistics

	Sample A21-A22	Sample A23-A24
Grand Means	665.52 percent	668.97 percent
Stnd Dev Btwn Labs	42.77 percent	42.66 percent

Statistics based on 77 of 83 reporting participants

Samples A21-A22: Polyisoprene compound, batch #1 & A23-A24: Polyisoprene compound, batch #2

Comments on Assigned Data Flags for Test #606

9WLQ7B (X) - Data for sample group A23-A24 are low. Inconsistency in testing between sample groups.

9Y3DEN (X) - Data for sample group A21-A22 are high. Inconsistent in testing between sample groups.

E2D7X4 (X) - Extreme Data.

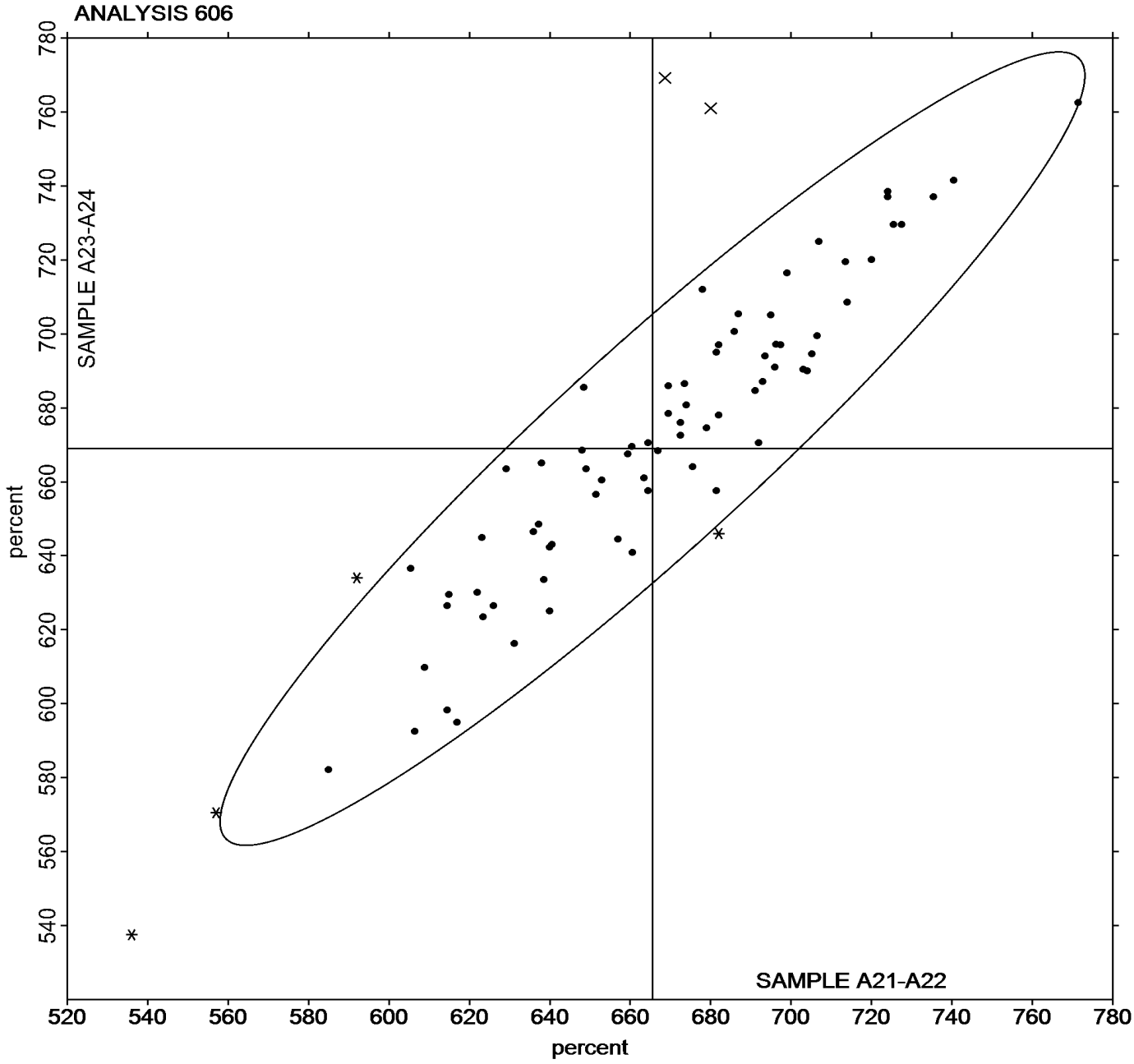
E8ZY8H (X) - Inconsistent in testing between samples. Inconsistent within the determinations of sample group A23-A24.

JKA4L2 (X) - Data for sample group A23-A24 are low. Inconsistent within the determinations of sample group A23-A24. Inconsistency in testing between sample groups.

QARWPY (X) - Inconsistent in testing between samples. Inconsistent within the determinations of sample group A23-A24.

Grand Mean Sample **A21-A22** = 665.52 percent

Grand Mean Sample **A23-A24** = 668.97 percent



WebCode	Data Flag	Sample A21-A22 Lab Mean	Diff from Grand Mean	CPV	Sample A23-A24 Lab Mean	Diff from Grand Mean	CPV
2T2TBQ		811.5	75.6	1.06	768.0	38.9	0.58
2VTRPP		762.0	26.1	0.37	744.5	15.4	0.23
33PUHT		696.3	-39.6	-0.56	670.6	-58.5	-0.87
3G68KL		715.0	-20.9	-0.29	745.5	16.4	0.25
3JFP4R		814.7	78.7	1.11	818.5	89.5	1.34
3VNR6F		767.5	31.6	0.44	861.5	132.4	1.98
4A6VCW		719.5	-16.4	-0.23	760.8	31.7	0.47
6337BH		753.9	17.9	0.25	721.7	-7.4	-0.11
6MQP4F		841.0	105.1	1.48	799.0	69.9	1.04
6YGBJJ		788.9	52.9	0.74	857.4	128.3	1.92
89FXCR		729.0	-6.9	-0.10	674.5	-54.6	-0.82
8EYB3E		674.7	-61.2	-0.86	715.4	-13.7	-0.20
8MKUXF		734.0	-1.9	-0.03	660.0	-69.1	-1.03
8NN2MK		878.5	142.6	2.01	827.5	98.4	1.47
8TNXLT		675.5	-60.4	-0.85	699.5	-29.6	-0.44
99Q7QK		682.5	-53.4	-0.75	691.7	-37.4	-0.56
9PHXZL		599.0	-136.9	-1.93	571.5	-157.6	-2.36
9WLQ7B		645.4	-90.5	-1.27	688.9	-40.1	-0.60
9Y3DEN		703.9	-32.0	-0.45	826.2	97.1	1.45
AF88KN	X	1,007.2	271.3	3.82	989.1	260.0	3.88
AG8VEK		740.5	4.6	0.06	822.0	92.9	1.39
BC4TDN		795.5	59.6	0.84	841.5	112.4	1.68
BF7H7H		666.5	-69.5	-0.98	774.5	45.4	0.68
BK2C4K	*	956.6	220.6	3.10	848.9	119.9	1.79
CDTEK7		725.0	-10.9	-0.15	766.4	37.3	0.56
D4R669		753.5	17.6	0.25	729.5	0.4	0.01
DDWCJ9		764.6	28.7	0.40	814.4	85.3	1.27
DFJQ9H	*	881.1	145.2	2.04	907.9	178.9	2.67
DVQ2PA		761.8	25.8	0.36	754.4	25.3	0.38
DX2R3K		725.5	-10.4	-0.15	685.5	-43.6	-0.65
E2D7X4		769.8	33.8	0.48	755.6	26.5	0.40
E8ZY8H		678.6	-57.3	-0.81	662.5	-66.6	-0.99
EV7HHH		781.0	45.1	0.63	730.5	1.4	0.02
FBYKND		805.5	69.6	0.98	807.5	78.4	1.17
FG4G9D		764.4	28.4	0.40	653.8	-75.2	-1.12
FRJK6B		710.7	-25.3	-0.36	786.8	57.8	0.86
FTBGRJ		693.1	-42.9	-0.60	664.5	-64.6	-0.96
FTXXXE		655.5	-80.4	-1.13	640.0	-89.1	-1.33

WebCode	Data Flag	Sample A21-A22 Lab Mean	Diff from Grand Mean	CPV	Sample A23-A24 Lab Mean	Diff from Grand Mean	CPV
FZF4W7		627.0	-108.9	-1.53	700.5	-28.6	-0.43
GAHWDC		703.2	-32.8	-0.46	792.3	63.2	0.94
HE9FHF		652.0	-83.9	-1.18	689.0	-40.1	-0.60
HQZDWY		736.0	0.1	0.00	694.0	-35.1	-0.52
JFF7XA		810.0	74.1	1.04	817.3	88.2	1.32
JKA4L2	X	616.0	-119.9	-1.69	2,329.5	1,600.4	23.92
JVFW49		675.0	-60.9	-0.86	633.0	-96.1	-1.44
K9ARQY		784.5	48.6	0.68	748.0	18.9	0.28
KA83M2	*	550.5	-185.4	-2.61	586.5	-142.6	-2.13
KZGRZD		730.0	-5.9	-0.08	702.5	-26.6	-0.40
M3YK27		837.9	101.9	1.43	737.4	8.3	0.12
M48XJ8		731.5	-4.4	-0.06	709.0	-20.1	-0.30
MBF823	X	1,115.0	379.1	5.33	1,054.5	325.4	4.86
MTNFQ2		820.9	85.0	1.20	741.1	12.1	0.18
P2YBAZ		762.5	26.6	0.37	657.1	-72.0	-1.08
P4MPXB		659.0	-76.9	-1.08	629.0	-100.1	-1.50
PKUUX9		741.9	5.9	0.08	732.4	3.4	0.05
PPK697		595.0	-140.9	-1.98	633.0	-96.1	-1.44
Q7RTN4		868.5	132.6	1.86	779.0	49.9	0.75
QARWPY		749.4	13.5	0.19	775.6	46.5	0.70
QBH4X3		755.7	19.7	0.28	697.6	-31.4	-0.47
QBLT3Y		752.0	16.1	0.23	764.4	35.3	0.53
QGAD9Z		731.7	-4.2	-0.06	684.6	-44.5	-0.66
QWML94		785.0	49.1	0.69	736.0	6.9	0.10
RAXVYX		743.9	7.9	0.11	712.2	-16.9	-0.25
RETRL4		691.7	-44.3	-0.62	692.7	-36.3	-0.54
RPB8RR		752.0	16.1	0.23	673.0	-56.1	-0.84
RVPVFU		693.0	-42.9	-0.60	739.0	9.9	0.15
TH9GL8		755.7	19.7	0.28	744.8	15.7	0.23
UB7RJT		749.5	13.6	0.19	732.0	2.9	0.04
UBPBPZ		643.5	-92.4	-1.30	726.0	-3.1	-0.05
UZQRCZ		728.0	-7.9	-0.11	650.5	-78.6	-1.17
V3AEWY		629.0	-106.9	-1.50	645.0	-84.1	-1.26
VFXGD6		665.7	-70.2	-0.99	727.4	-1.7	-0.03
VVUMWZ		657.8	-78.2	-1.10	690.4	-38.7	-0.58
W39PHT		736.0	0.1	0.00	672.5	-56.6	-0.85
X96TXQ	X	1,032.0	296.0	4.16	1,133.5	404.4	6.04

WebCode	Data Flag	Sample A21-A22 Lab Mean	Sample A21-A22 Diff from Grand Mean	Sample A21-A22 CPV	Sample A23-A24 Lab Mean	Sample A23-A24 Diff from Grand Mean	Sample A23-A24 CPV
XN8DMU		843.0	107.1	1.51	710.0	-19.1	-0.28
XR7PJU	X	353.9	-382.0	-5.38	385.8	-343.3	-5.13
XWWBYV		728.1	-7.8	-0.11	745.5	16.4	0.25
ZX2HET		762.0	26.1	0.37	702.0	-27.1	-0.40

Summary Statistics

	Sample A21-A22	Sample A23-A24
Grand Means	735.94 psi	729.07 psi
Stnd Dev Btwn Labs	71.08 psi	66.92 psi

Statistics based on 74 of 79 reporting participants

Summary Statistics in SI Units

	Sample A21-A22	Sample A23-A24
Grand Means	5.0741 MPa	5.03 MPa
Stnd Dev Btwn Labs	0.4901 MPa	0.46 MPa

Statistics based on 74 of 79 reporting participants

Samples A21-A22: Polyisoprene compound, batch #1 & A23-A24: Polyisoprene compound, batch #2

Comments on Assigned Data Flags for Test #607

AF88KN (X) - Data for all samples are high.

JKA4L2 (X) - Extreme Data for sample group A23-A24.

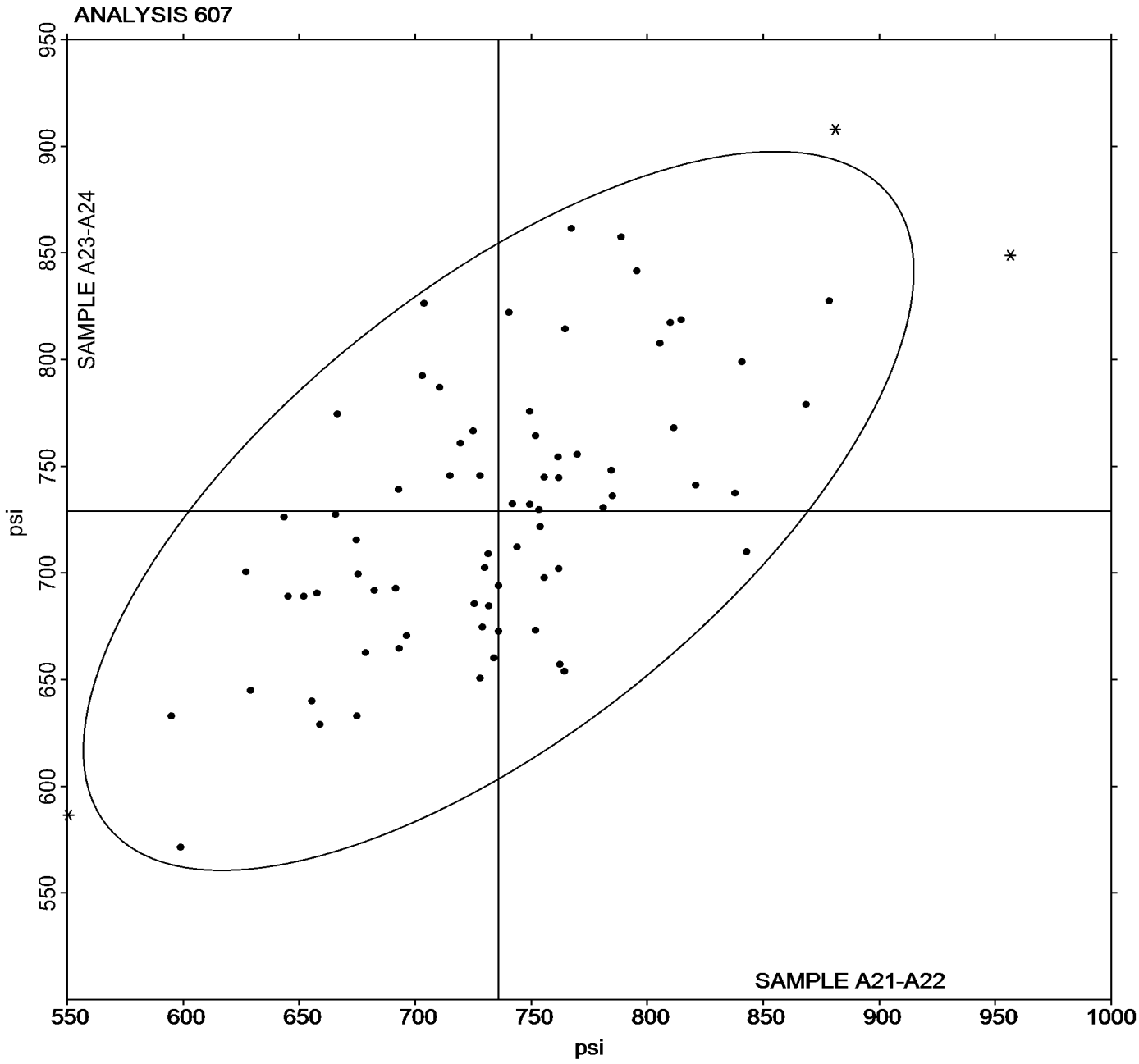
MBF823 (X) - Data for all samples are high.

X96TXQ (X) - Data for all samples are high. Inconsistent within the determinations of sample group A21-A22.

XR7PJU (X) - Data for all samples are low.

Grand Mean Sample **A21-A22** = 735.94 psi

Grand Mean Sample **A23-A24** = 729.07 psi



WebCode	Data Flag	Sample A21-A22 Lab Mean	Diff from Grand Mean	CPV	Sample A23-A24 Lab Mean	Diff from Grand Mean	CPV
2T2TBQ		190.5	21.5	1.58	192.5	24.5	1.73
2VTRPP		166.5	-2.5	-0.18	163.5	-4.5	-0.31
33PUHT		156.7	-12.3	-0.91	154.3	-13.7	-0.97
3G68KL		166.5	-2.5	-0.18	176.0	8.0	0.56
3JFP4R		196.0	27.0	1.99	200.5	32.5	2.29
3VNR6F		168.5	-0.5	-0.04	186.5	18.5	1.30
4A6VCW		166.5	-2.5	-0.18	174.0	6.0	0.42
6337BH		180.6	11.6	0.85	172.5	4.5	0.32
6MQP4F		188.5	19.5	1.43	177.5	9.5	0.67
6YGBJJ		162.4	-6.6	-0.48	172.0	4.0	0.28
89FXCR		171.0	2.0	0.15	156.0	-12.0	-0.84
8EYB3E		160.5	-8.5	-0.63	165.0	-3.0	-0.21
8MKUXF		167.0	-2.0	-0.15	154.0	-14.0	-0.98
8NN2MK		184.0	15.0	1.10	172.0	4.0	0.28
8TNXLT		168.5	-0.5	-0.04	172.5	4.5	0.32
99Q7QK		167.1	-1.9	-0.14	167.6	-0.4	-0.02
9PHXZL		145.8	-23.2	-1.71	145.0	-22.9	-1.61
9WLQ7B		153.0	-16.0	-1.18	159.5	-8.4	-0.59
9Y3DEN		187.0	18.0	1.32	184.0	16.0	1.13
AEFWZM		161.5	-7.5	-0.55	162.0	-6.0	-0.42
AF88KN		193.0	24.0	1.77	188.0	20.0	1.41
AG8VEK		167.5	-1.5	-0.11	188.0	20.0	1.41
BC4TDN		156.0	-13.0	-0.96	162.0	-6.0	-0.42
BF7H7H		146.5	-22.5	-1.66	166.1	-1.9	-0.13
BK2C4K		189.7	20.7	1.52	164.7	-3.3	-0.23
CDTEK7		169.0	0.0	0.00	177.0	9.0	0.63
D4R669		166.0	-3.0	-0.22	161.5	-6.5	-0.46
DDWCJ9		166.2	-2.8	-0.21	177.1	9.1	0.64
DFJQ9H		184.9	15.9	1.17	192.2	24.2	1.70
DVQ2PA		161.5	-7.5	-0.55	159.5	-8.5	-0.60
DX2R3K		166.0	-3.0	-0.22	166.0	-2.0	-0.14
E2D7X4		177.6	8.6	0.63	189.0	21.0	1.48
E8ZY8H		169.0	0.0	0.00	172.0	4.0	0.28
EV7HHH		176.5	7.5	0.55	169.5	1.5	0.11
FBYKND		165.5	-3.5	-0.26	170.0	2.0	0.14
FG4G9D		170.8	1.8	0.13	146.6	-21.4	-1.50
FRJK6B		163.2	-5.8	-0.43	181.3	13.3	0.94
FTBGRJ		165.3	-3.7	-0.27	149.8	-18.2	-1.28

WebCode	Data Flag	Sample A21-A22 Lab Mean	Diff from Grand Mean	CPV	Sample A23-A24 Lab Mean	Diff from Grand Mean	CPV
FTXXXE		156.0	-13.0	-0.96	154.5	-13.5	-0.95
FZF4W7	*	136.0	-33.0	-2.43	157.0	-11.0	-0.77
GAHWDC		160.0	-9.0	-0.66	175.5	7.5	0.53
HE9FHF		163.0	-6.0	-0.44	167.0	-1.0	-0.07
HQZDWY		167.0	-2.0	-0.15	161.5	-6.5	-0.46
JFF7XA		166.8	-2.2	-0.16	163.9	-4.1	-0.29
JKA4L2	X	146.5	-22.5	-1.65	1,040.0	872.0	61.34
JVFW49		151.5	-17.5	-1.29	147.5	-20.5	-1.44
K9ARQY		177.5	8.5	0.63	171.5	3.5	0.25
KA83M2		142.0	-27.0	-1.99	147.0	-21.0	-1.48
KZGRZD		165.0	-4.0	-0.29	156.0	-12.0	-0.84
M3YK27		189.0	20.0	1.47	169.4	1.5	0.10
M48XJ8	*	208.5	39.5	2.91	199.0	31.0	2.18
MBF823	X	224.0	55.0	4.04	218.0	50.0	3.52
MTNFQ2		195.8	26.8	1.97	200.2	32.2	2.26
P2YBAZ		164.2	-4.8	-0.35	143.0	-25.0	-1.76
P4MPXB		163.5	-5.5	-0.40	161.0	-7.0	-0.49
PKUUX9		161.7	-7.3	-0.54	164.6	-3.4	-0.24
PPK697	*	194.5	25.5	1.88	207.0	39.0	2.74
Q7RTN4		186.0	17.0	1.25	166.5	-1.5	-0.10
QARWPY		170.6	1.6	0.12	177.7	9.7	0.68
QBH4X3		171.1	2.1	0.16	160.7	-7.3	-0.51
QBLT3Y		162.4	-6.6	-0.48	163.2	-4.8	-0.34
QGAD9Z		161.7	-7.3	-0.54	155.2	-12.8	-0.90
QWML94		171.5	2.5	0.18	166.5	-1.5	-0.10
RAXVYX		191.7	22.7	1.67	185.5	17.5	1.23
RETRL4		165.5	-3.5	-0.26	165.9	-2.1	-0.15
RPB8RR		171.5	2.5	0.18	157.0	-11.0	-0.77
RVPVFU		160.0	-9.0	-0.66	163.0	-5.0	-0.35
TH9GL8		159.5	-9.5	-0.70	139.2	-28.7	-2.02
UB7RJT		172.0	3.0	0.22	165.5	-2.5	-0.17
UBPBPZ		161.5	-7.5	-0.55	178.5	10.5	0.74
UZQRCZ		165.5	-3.5	-0.26	150.5	-17.5	-1.23
V3AEWY		155.0	-14.0	-1.03	161.0	-7.0	-0.49
VFXGD6		152.3	-16.7	-1.23	163.9	-4.1	-0.29
VVUMWZ		148.7	-20.3	-1.50	155.9	-12.1	-0.85
W39PHT		163.0	-6.0	-0.44	154.0	-14.0	-0.98

WebCode	Data Flag	Sample A21-A22 Lab Mean	Sample A21-A22 Diff from Grand Mean	Sample A21-A22 CPV	Sample A23-A24 Lab Mean	Sample A23-A24 Diff from Grand Mean	Sample A23-A24 CPV
X96TXQ	X	253.8	84.8	6.24	257.4	89.5	6.29
XN8DMU		181.0	12.0	0.88	158.0	-10.0	-0.70
XR7PJU	X	92.8	-76.2	-5.60	97.9	-70.1	-4.93
XWWBYV		174.0	5.1	0.37	178.4	10.4	0.73
ZX2HET		175.0	6.0	0.44	167.5	-0.5	-0.03

Summary Statistics

	Sample A21-A22	Sample A23-A24
Grand Means	169.00 psi	167.98 psi
Stnd Dev Btwn Labs	13.60 psi	14.22 psi

Statistics based on 76 of 80 reporting participants

Summary Statistics in SI Units

	Sample A21-A22	Sample A23-A24
Grand Means	1.1652 MPa	1.16 MPa
Stnd Dev Btwn Labs	0.0938 MPa	0.10 MPa

Statistics based on 76 of 80 reporting participants

Samples A21-A22: Polyisoprene compound, batch #1 & A23-A24: Polyisoprene compound, batch #2

Comments on Assigned Data Flags for Test #608

JKA4L2 (X) - Extreme Data for sample group A23-A24.

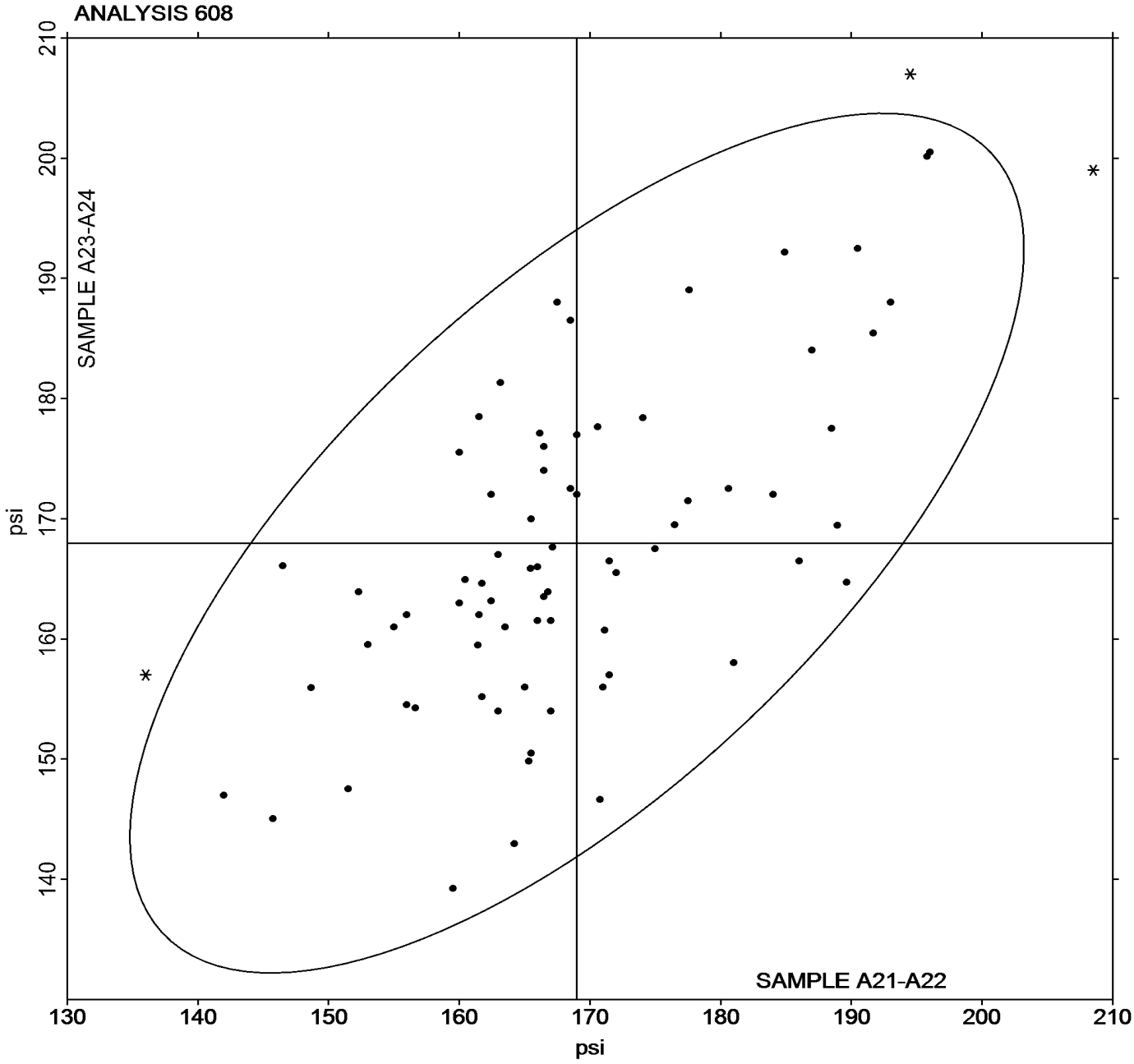
MBF823 (X) - Data for all samples are high.

X96TXQ (X) - Data for all samples are high.

XR7PJU (X) - Data for all samples are low.

Grand Mean Sample **A21-A22** = 169.00 psi

Grand Mean Sample **A23-A24** = 167.98 psi



WebCode	Data Flag	Sample A21-A22 Lab Mean	Diff from Grand Mean	CPV	Sample A23-A24 Lab Mean	Diff from Grand Mean	CPV	Instr Code
2T2TBQ		47.50	2.02	0.95	47.00	1.52	0.78	BT
2VTRPP		48.00	2.52	1.19	47.00	1.52	0.78	BT
33PUHT		43.60	-1.88	-0.88	43.10	-2.38	-1.22	BT
3G68KL		44.00	-1.48	-0.70	45.50	0.02	0.01	BT
3JFP4R		49.25	3.77	1.78	49.25	3.77	1.94	HH
3VNR6F		41.40	-4.08	-1.92	42.65	-2.83	-1.45	BT
46DNUM	*	51.00	5.52	2.60	50.00	4.52	2.33	HH
6337BH		44.35	-1.13	-0.53	44.90	-0.58	-0.30	BT
68QYVW		43.25	-2.23	-1.05	43.75	-1.73	-0.89	BT
6MQP4F		48.50	3.02	1.42	48.00	2.52	1.30	BT
6YGBJJ		44.00	-1.48	-0.70	44.00	-1.48	-0.76	BT
89FXCR		47.00	1.52	0.72	47.00	1.52	0.78	HH
8L8EDL		41.00	-4.48	-2.11	42.50	-2.98	-1.53	BT
8MKUXF		48.50	3.02	1.42	49.00	3.52	1.81	XX
8NN2MK		44.00	-1.48	-0.70	43.50	-1.98	-1.02	BT
8TNXLT		46.50	1.02	0.48	46.50	1.02	0.53	BT
99Q7QK		44.70	-0.78	-0.37	43.90	-1.58	-0.81	BT
9PHXZL		43.50	-1.98	-0.93	43.50	-1.98	-1.02	BT
9WLQ7B		44.50	-0.98	-0.46	44.50	-0.98	-0.50	HH
9Y3DEN		44.00	-1.48	-0.70	44.50	-0.98	-0.50	HH
AEFWZM		45.10	-0.38	-0.18	44.95	-0.53	-0.27	BT
AF88KN		45.50	0.02	0.01	45.50	0.02	0.01	BT
AG8VEK		44.00	-1.48	-0.70	44.50	-0.98	-0.50	BT
BC4TDN		47.50	2.02	0.95	47.10	1.62	0.84	BT
BF7H7H		43.75	-1.73	-0.81	44.30	-1.18	-0.60	BT
BK2C4K		50.50	5.02	2.37	50.00	4.52	2.33	HH
CDTEK7		45.55	0.07	0.03	45.65	0.17	0.09	BT
D4R669		46.00	0.52	0.25	46.00	0.52	0.27	BT
DDWCJ9		46.00	0.52	0.25	47.50	2.02	1.04	BT
DFJQ9H		42.75	-2.73	-1.28	43.20	-2.28	-1.17	BT
DVQ2PA		45.95	0.47	0.22	45.15	-0.33	-0.17	BT
DWZ72D		43.10	-2.38	-1.12	42.85	-2.63	-1.35	BT
DX2R3K	X	49.50	4.02	1.89	51.00	5.52	2.84	BT
E2D7X4		47.00	1.52	0.72	45.50	0.02	0.01	HH
E8ZY8H		44.50	-0.98	-0.46	45.00	-0.48	-0.24	HH
EV7HHH		45.00	-0.48	-0.22	45.00	-0.48	-0.24	HH
FBYKND		43.60	-1.88	-0.88	45.00	-0.48	-0.24	BT
FG4G9D	X	47.15	1.67	0.79	44.55	-0.93	-0.48	BT

WebCode	Data Flag	Sample A21-A22 Lab Mean	Sample A21-A22 Diff from Grand Mean	Sample A21-A22 CPV	Sample A23-A24 Lab Mean	Sample A23-A24 Diff from Grand Mean	Sample A23-A24 CPV	Instr Code
FNJA9B		50.00	4.52	2.13	50.00	4.52	2.33	BT
FRJK6B		44.85	-0.63	-0.30	45.45	-0.03	-0.01	BT
FTBGRJ		46.00	0.52	0.25	45.00	-0.48	-0.24	BT
FTXXXE	X	43.00	-2.48	-1.17	41.00	-4.48	-2.30	BT
FU7YTL	*	42.50	-2.98	-1.40	44.50	-0.98	-0.50	BT
FZF4W7		47.50	2.02	0.95	48.00	2.52	1.30	HH
GAHWDC		46.75	1.27	0.60	47.50	2.02	1.04	BT
HE9FHF		48.45	2.97	1.40	48.25	2.77	1.43	BT
HQZDWY		45.20	-0.28	-0.13	44.80	-0.68	-0.35	BT
JFF7XA		47.00	1.52	0.72	46.00	0.52	0.27	BT
JKA4L2		44.50	-0.98	-0.46	43.50	-1.98	-1.02	BT
JVFW49		42.50	-2.98	-1.40	42.50	-2.98	-1.53	BT
K9ARQY		45.00	-0.48	-0.22	44.50	-0.98	-0.50	HH
KA83M2		44.10	-1.38	-0.65	43.75	-1.73	-0.89	BT
KJCCR7		43.25	-2.23	-1.05	42.55	-2.93	-1.51	XX
KZGRZD		44.50	-0.98	-0.46	44.50	-0.98	-0.50	BT
LNLP96		43.00	-2.48	-1.17	44.00	-1.48	-0.76	BT
M3YK27		46.80	1.32	0.62	46.65	1.17	0.60	BT
M48XJ8		47.00	1.52	0.72	48.00	2.52	1.30	BT
MBF823		43.50	-1.98	-0.93	43.50	-1.98	-1.02	BT
MTNFQ2		45.00	-0.48	-0.22	45.00	-0.48	-0.24	BT
P2YBAZ	X	49.50	4.02	1.89	46.75	1.27	0.66	HH
P4MPXB		43.50	-1.98	-0.93	44.00	-1.48	-0.76	BT
PKUUX9		43.60	-1.88	-0.88	43.75	-1.73	-0.89	BT
PPK697		45.50	0.02	0.01	45.00	-0.48	-0.24	BT
Q7RTN4		49.00	3.52	1.66	49.50	4.02	2.07	HH
QARWPY		45.35	-0.13	-0.06	45.40	-0.08	-0.04	BT
QBH4X3		44.10	-1.38	-0.65	43.80	-1.68	-0.86	BT
QBLT3Y		47.30	1.82	0.86	46.40	0.92	0.48	BT
QGAD9Z		48.65	3.17	1.49	47.80	2.32	1.20	BT
QWML94		45.00	-0.48	-0.22	44.50	-0.98	-0.50	HH
R3LQC8		48.00	2.52	1.19	47.50	2.02	1.04	BT
RAXVYX		47.25	1.77	0.83	47.05	1.57	0.81	HH
RETRL4		50.00	4.52	2.13	50.00	4.52	2.33	BT
RPB8RR		45.00	-0.48	-0.22	44.50	-0.98	-0.50	HH
RVPVFU		45.15	-0.33	-0.15	46.25	0.77	0.40	BT
TH9GL8		42.50	-2.98	-1.40	42.70	-2.78	-1.43	BT

WebCode	Data Flag	Sample A21-A22 Lab Mean	Diff from Grand Mean	CPV	Sample A23-A24 Lab Mean	Diff from Grand Mean	CPV	Instr Code
UB7RJT		45.80	0.32	0.15	44.55	-0.93	-0.48	HH
UBPBPZ		46.00	0.52	0.25	45.00	-0.48	-0.24	HH
UZQRCZ		46.50	1.02	0.48	46.00	0.52	0.27	BT
V3AEWY		46.30	0.82	0.39	46.80	1.32	0.68	BT
V47GC3		45.50	0.02	0.01	44.50	-0.98	-0.50	BT
V79QTX		44.50	-0.98	-0.46	44.00	-1.48	-0.76	HH
VVUMWZ		44.95	-0.53	-0.25	45.50	0.02	0.01	BT
X96TXQ		42.90	-2.58	-1.21	43.95	-1.53	-0.79	BT
XN8DMU		47.00	1.52	0.72	46.50	1.02	0.53	BT
XR7PJU		45.00	-0.48	-0.22	45.00	-0.48	-0.24	HH
XWWBYV		43.05	-2.43	-1.14	43.85	-1.63	-0.84	HH
ZX2HET	X	51.85	6.37	3.00	49.90	4.42	2.28	XX

Summary Statistics

	Sample A21-A22	Sample A23-A24
Grand Means	45.477 Type A	45.476 Type A
Stnd Dev Btwn Labs	2.123 Type A	1.943 Type A

Statistics based on 82 of 87 reporting participants

Samples A21-A22: Polyisoprene compound, batch #1 & A23-A24: Polyisoprene compound, batch #2

Comments on Assigned Data Flags for Test #620

DX2R3K (X) - Data for sample group A23-A24 are high.

FG4G9D (X) - Inconsistent in testing between samples. Inconsistent within the determinations of sample group A23-A24.

FTXXXE (X) - Inconsistent in testing between samples.

P2YBAZ (X) - Inconsistent in testing between samples.

ZX2HET (X) - Data for sample group A21-A22 are high.

Key to Instrument Codes Reported by Participants

BT Benchtop

HH Handheld

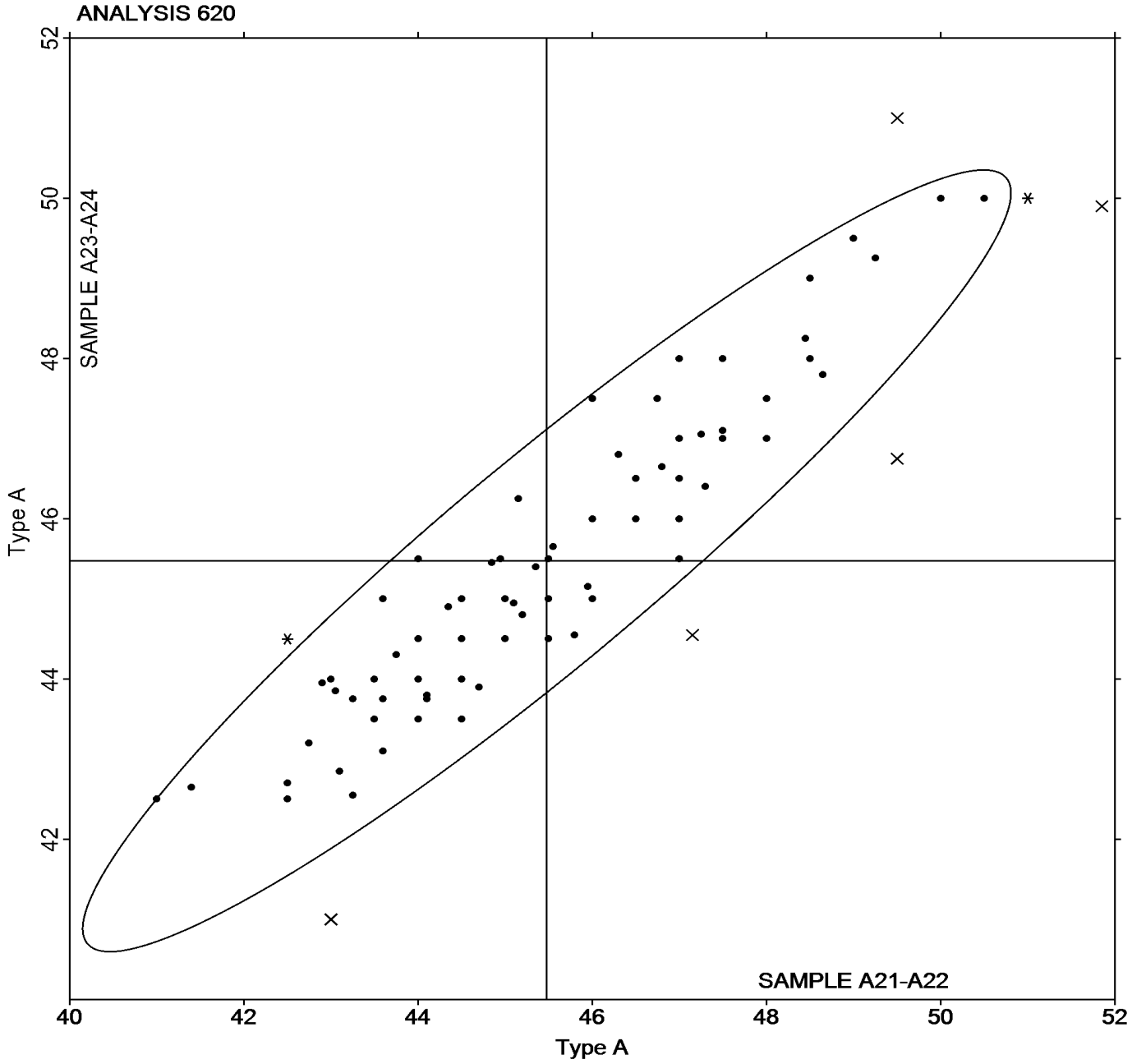
XX Specify Benchtop or Handheld Instrument

Results by Reading Time (as reported by laboratory)

	Sample A21-A22 *Polyisoprene compound, batch #1*			Sample A23-A24 *Polyisoprene compound, batch #2*				
Reading Time	Group Mean	Btwn Lab STD	Diff from GM	Group Mean	Btwn Lab STD	Diff from GM	Labs Incl	/ Rpt
Reading time not reported	45.75	2.63	0.27	45.68	3.23	0.21	3	4
Readings taken within 0 - 5 seconds	45.62	1.94	0.14	45.51	1.81	0.04	56	61
Readings taken at 5 seconds	43.65	1.80	-1.83	44.28	1.41	-1.20	6	6
Readings taken after 5+ seconds	44.78	1.52	-0.70	44.56	1.31	-0.92	7	7
Maximum hardness indicator used	46.05	2.62	0.57	46.39	2.44	0.92	8	9

Grand Mean Sample **A21-A22** = 45.477 Type A

Grand Mean Sample **A23-A24** = 45.476 Type A



WebCode	Data Flag	Sample A21-A22 Lab Mean	Diff from Grand Mean	CPV	Sample A23-A24 Lab Mean	Diff from Grand Mean	CPV
2T2TBQ		1.133	0.002	0.57	1.134	0.002	0.52
2VTRPP		1.132	0.001	0.28	1.133	0.001	0.28
33PUHT		1.132	0.001	0.25	1.133	0.001	0.29
3JFP4R		1.139	0.008	1.89	1.141	0.010	2.02
4A6VCW		1.132	0.001	0.28	1.133	0.002	0.38
68QYVW		1.134	0.003	0.71	1.134	0.003	0.68
6MQP4F		1.132	0.001	0.16	1.132	0.001	0.17
6YGBJJ		1.135	0.005	1.10	1.139	0.007	1.54
89FXCR		1.135	0.004	0.99	1.135	0.004	0.80
8MKUXF	*	1.134	0.003	0.75	1.131	0.000	-0.04
8NN2MK		1.123	-0.008	-1.88	1.122	-0.009	-1.93
8TNXLT		1.130	-0.001	-0.28	1.132	0.001	0.16
99Q7QK		1.127	-0.004	-1.01	1.126	-0.005	-0.99
9WLQ7B	X	1.120	-0.011	-2.60	1.138	0.006	1.32
9Y3DEN		1.121	-0.010	-2.47	1.120	-0.012	-2.42
AEFWZM		1.135	0.004	0.87	1.137	0.006	1.22
AF88KN		1.131	0.000	0.04	1.129	-0.003	-0.56
BC4TDN		1.134	0.003	0.74	1.134	0.003	0.58
BK2C4K	*	1.120	-0.011	-2.57	1.121	-0.011	-2.21
CDTEK7	*	1.131	0.000	0.06	1.136	0.004	0.90
D4R669		1.134	0.003	0.75	1.134	0.003	0.59
DDWCJ9		1.130	-0.001	-0.20	1.131	0.000	-0.04
DVQ2PA		1.135	0.004	1.01	1.136	0.005	1.03
DX2R3K		1.135	0.004	1.08	1.136	0.005	1.04
E2D7X4		1.126	-0.005	-1.28	1.126	-0.006	-1.19
E8ZY8H	*	1.119	-0.011	-2.74	1.120	-0.011	-2.41
EV7HHH		1.129	-0.002	-0.41	1.128	-0.003	-0.69
FBYKND		1.128	-0.003	-0.61	1.129	-0.002	-0.49
FG4G9D		1.129	-0.002	-0.44	1.128	-0.003	-0.67
FRJK6B		1.134	0.003	0.66	1.133	0.002	0.32
FTBGRJ		1.130	-0.001	-0.20	1.130	-0.001	-0.25
FTXXXE		1.134	0.003	0.75	1.132	0.001	0.17
FZF4W7		1.136	0.005	1.23	1.137	0.005	1.11
GAHWDC		1.130	-0.001	-0.20	1.133	0.001	0.28
HE9FHF		1.133	0.002	0.51	1.133	0.001	0.28
HQZDWY		1.133	0.002	0.42	1.133	0.002	0.40
JFF7XA		1.128	-0.003	-0.80	1.128	-0.004	-0.77
JKA4L2		1.133	0.002	0.39	1.134	0.002	0.49

WebCode	Data Flag	Sample A21-A22 Lab Mean	Diff from Grand Mean	CPV	Sample A23-A24 Lab Mean	Diff from Grand Mean	CPV
JVFW49		1.132	0.001	0.16	1.132	0.001	0.17
K9ARQY		1.133	0.002	0.51	1.134	0.003	0.60
KA83M2		1.122	-0.009	-2.12	1.123	-0.009	-1.82
KJCCR7		1.133	0.002	0.39	1.135	0.003	0.69
M3YK27		1.131	0.000	0.04	1.133	0.002	0.38
M48XJ8		1.132	0.001	0.29	1.134	0.002	0.51
MBF823		1.135	0.004	0.87	1.134	0.003	0.59
MTNFQ2		1.127	-0.004	-0.92	1.129	-0.003	-0.56
P4MPXB		1.133	0.002	0.39	1.133	0.002	0.38
PKUUX9		1.135	0.004	0.87	1.136	0.005	1.01
PPK697		1.133	0.002	0.51	1.134	0.002	0.52
Q7RTN4		1.134	0.003	0.65	1.134	0.003	0.64
QBH4X3	X	1.131	0.001	0.13	1.126	-0.005	-1.03
QBLT3Y	*	1.125	-0.006	-1.40	1.121	-0.010	-2.14
QGAD9Z		1.135	0.004	0.99	1.137	0.005	1.11
QWML94		1.133	0.002	0.39	1.132	0.000	0.07
R3LQC8		1.131	0.000	-0.05	1.133	0.002	0.44
RAXVYX		1.128	-0.003	-0.73	1.129	-0.003	-0.53
RPB8RR		1.131	0.000	0.04	1.133	0.001	0.28
RVPVFU		1.137	0.006	1.35	1.136	0.005	0.98
UB7RJT		1.125	-0.006	-1.47	1.124	-0.007	-1.50
UBPBPZ		1.126	-0.005	-1.28	1.123	-0.009	-1.82
UZQRCZ	X	1.136	0.005	1.11	1.142	0.011	2.27
V3AEWY		1.135	0.004	0.99	1.135	0.004	0.80
V47GC3		1.132	0.001	0.16	1.131	-0.001	-0.14
V79QTX		1.132	0.001	0.16	1.132	0.000	0.07
X96TXQ	X	1.116	-0.015	-3.63	1.108	-0.023	-4.92
XN8DMU		1.127	-0.004	-0.87	1.126	-0.006	-1.16
ZX2HET		1.130	-0.001	-0.32	1.131	-0.001	-0.14

Summary Statistics

Grand Means	1.1309 g/cm^3 (Mg/m^3)	1.1312 g/cm^3 (Mg/m^3)
Stnd Dev Btwn Labs	0.0042 g/cm^3 (Mg/m^3)	0.0048 g/cm^3 (Mg/m^3)

Statistics based on 63 of 67 reporting participants

Samples A21-A22: Polyisoprene compound, batch #1 & A23-A24: Polyisoprene compound, batch #2

Comments on Assigned Data Flags for Test #621

9WLQ7B (X) - Inconsistent in testing between samples. Inconsistent within the determinations of sample group A21-A22.

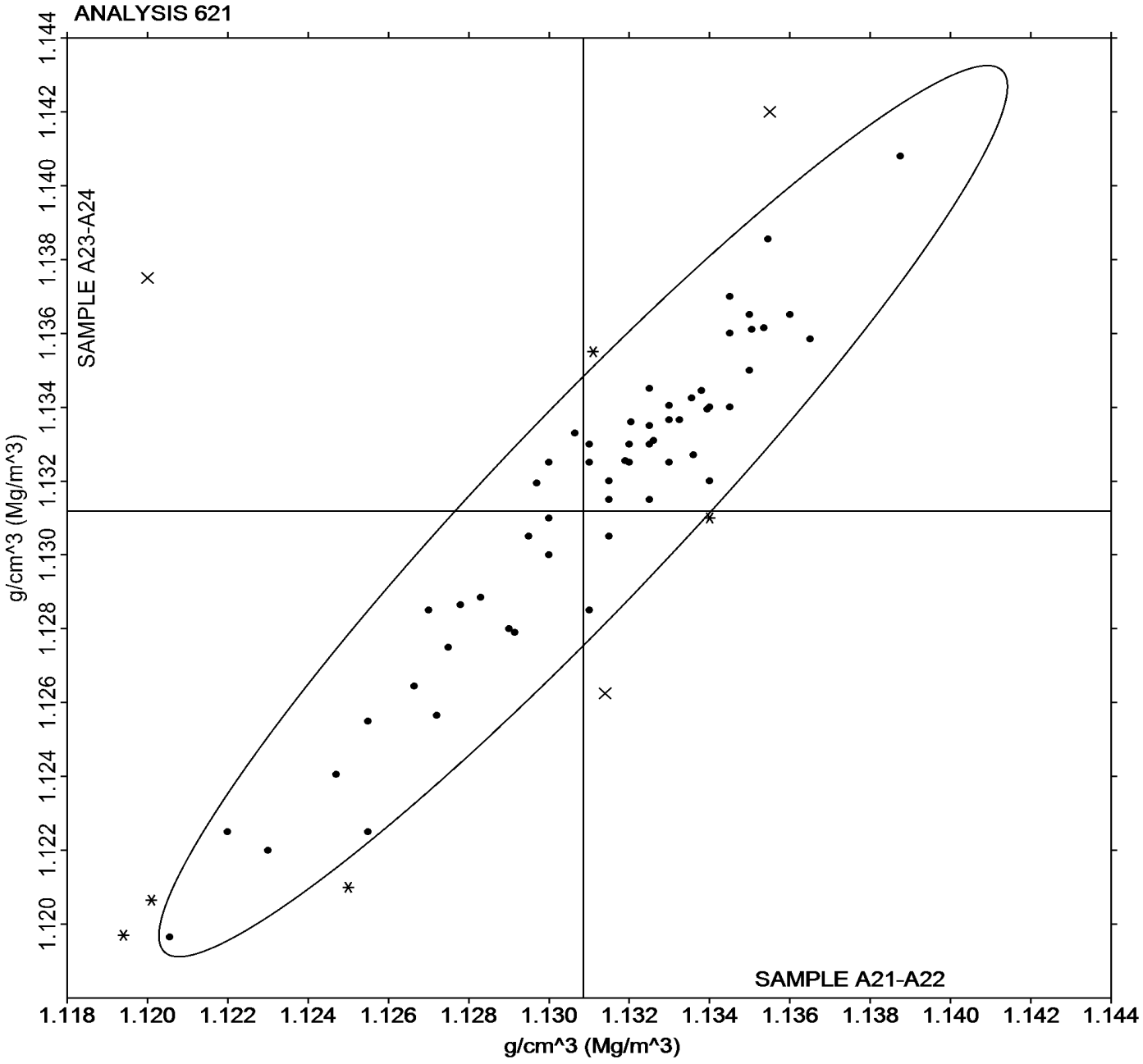
QBH4X3 (X) - Inconsistent in testing between samples.

UZQRCZ (X) - Inconsistent in testing between samples.

X96TXQ (X) - Data for all samples are low. Possible Systematic Error.

Grand Mean Sample **A21-A22** = 1.1309 g/cm^3 (Mg/m^3)

Grand Mean Sample **A23-A24** = 1.1312 g/cm^3 (Mg/m^3)



WebCode	Data Flag	Sample HA21-HA22 Lab Mean	Diff from Grand Mean	CPV	Sample HA23-HA24 Lab Mean	Diff from Grand Mean	CPV	Instr Code
2U2G6N		47.15	-6.26	-2.04	63.20	-4.35	-2.16	BT
33PUHT		52.55	-0.86	-0.28	67.45	-0.10	-0.05	BT
39CUKM		50.00	-3.41	-1.11	67.00	-0.55	-0.28	HH
3H7TMU		54.75	1.34	0.44	68.70	1.15	0.57	HH
3JZG6P		51.00	-2.41	-0.78	67.00	-0.55	-0.28	XX
6MQP4F		52.00	-1.41	-0.46	67.00	-0.55	-0.28	BT
7P99LP		54.70	1.29	0.42	67.75	0.20	0.10	BT
8NN2MK		53.00	-0.41	-0.13	66.00	-1.55	-0.77	HH
98JU9J		50.60	-2.81	-0.91	65.90	-1.65	-0.82	BT
ABXNNF		56.50	3.09	1.01	69.75	2.20	1.09	BT
BC4TDN		50.50	-2.91	-0.95	65.70	-1.85	-0.92	BT
DWZ72D		50.25	-3.16	-1.03	64.65	-2.90	-1.44	BT
FG4G9D	X	93.35	39.94	13.02	93.65	26.10	12.96	BT
K9ZXY6		57.65	4.24	1.38	69.05	1.50	0.74	BT
KJCCR7		47.65	-5.76	-1.88	63.60	-3.95	-1.96	XX
LNLP96		52.00	-1.41	-0.46	67.00	-0.55	-0.28	BT
NLP4JB		57.70	4.29	1.40	69.95	2.40	1.19	HH
Q7RTN4		55.50	2.09	0.68	70.50	2.95	1.46	HH
QVMXF8		52.50	-0.91	-0.30	66.00	-1.55	-0.77	BT
RAL2JX		55.40	1.99	0.65	69.10	1.55	0.77	BT
RETRL4		56.00	2.59	0.85	67.50	-0.05	-0.03	XX
RPB8RR		57.00	3.59	1.17	70.00	2.45	1.21	HH
TAY24Y		58.00	4.59	1.50	70.00	2.45	1.21	BT
TH9GL8		53.25	-0.16	-0.05	67.20	-0.35	-0.18	BT
VQEZX2		54.45	1.04	0.34	69.20	1.65	0.82	BT
VVUMWZ		51.70	-1.71	-0.56	67.20	-0.35	-0.18	BT
XCT8LZ		56.75	3.34	1.09	70.00	2.45	1.21	HH
ZVU372	X	48.50	-4.91	-1.60	68.50	0.95	0.47	BT

Summary Statistics

	Sample HA21-HA22	Sample HA23-HA24
Grand Means	53.406 Type D	67.554 Type D
Stnd Dev Btwn Labs	3.069 Type D	2.014 Type D

Statistics based on 26 of 28 reporting participants

Samples HA21-HA22: Hardness Disc, batch #1 & HA23-HA24: Hardness Disc, batch #2

Comments on Assigned Data Flags for Test #625

FG4G9D (X) - Data for all samples are high.

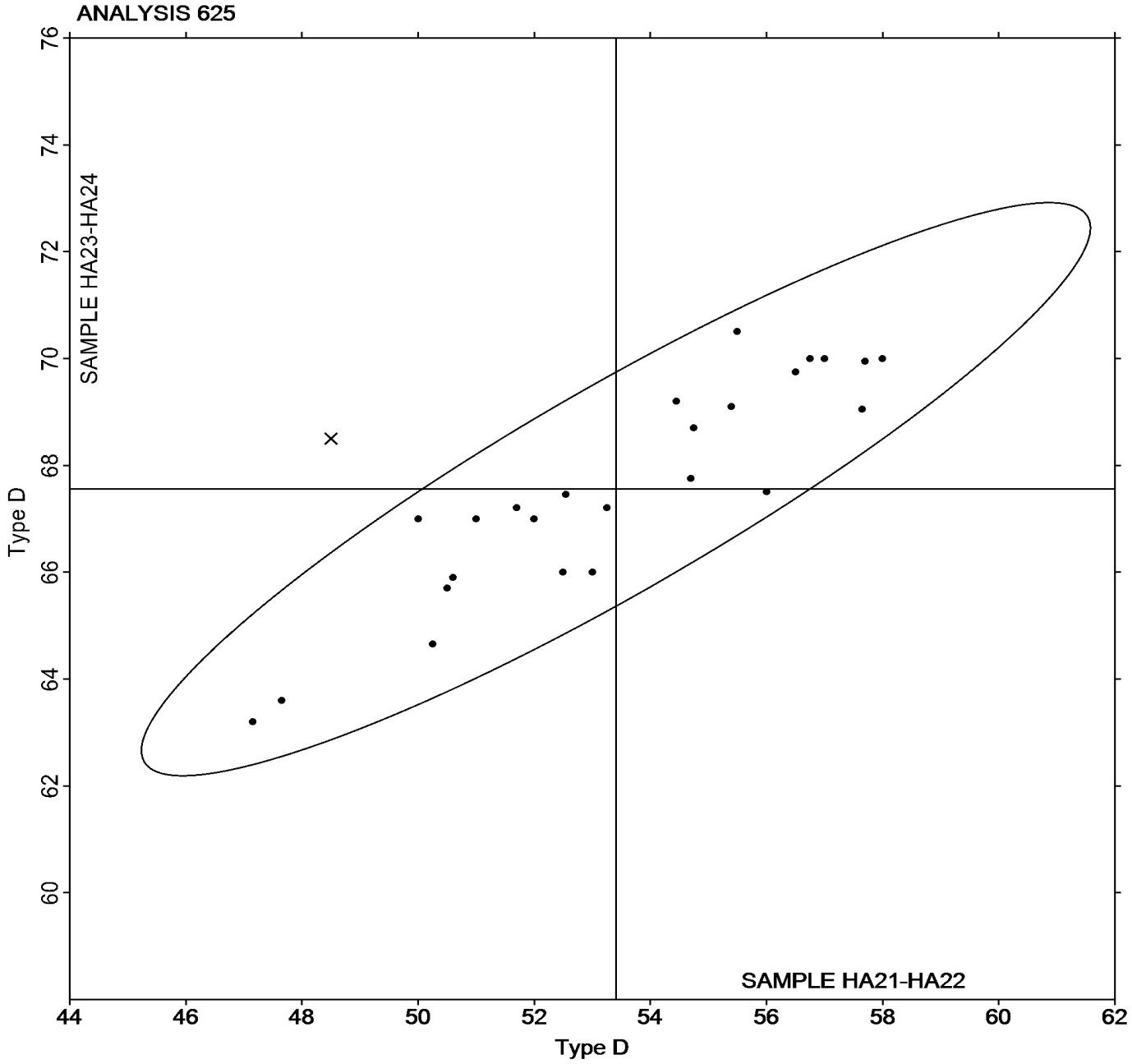
ZVU372 (X) - Inconsistent in testing between samples.

Key to Instrument Codes Reported by Participants

BT	Benchtop	HH	Handheld
XX	Specify Benchtop or Handheld Instrument		

Grand Mean Sample **HA21-HA22** = 53.406 Type D

Grand Mean Sample **HA23-HA24** = 67.554 Type D



WebCode	Data Flag	Sample A21-A22 Lab Mean	Sample A21-A22 Diff from Grand Mean	Sample A21-A22 CPV	Sample J21-J22 Lab Mean	Sample J21-J22 Diff from Grand Mean	Sample J21-J22 CPV
33PUHT		3,253.9	-44.2	-0.25	3,238.2	81.4	0.38
3G68KL		3,474.5	176.4	0.98	3,041.0	-115.7	-0.53
3JFP4R		3,481.6	183.5	1.02	2,901.5	-255.3	-1.18
8EYB3E		3,214.9	-83.2	-0.46	3,203.9	47.1	0.22
8NN2MK		3,516.0	217.9	1.21	3,339.5	182.8	0.84
99Q7QK		3,331.2	33.1	0.18	3,141.9	-14.8	-0.07
AF88KN	*	3,125.5	-172.6	-0.96	2,518.5	-638.2	-2.95
BC4TDN		3,256.5	-41.6	-0.23	3,301.0	144.3	0.67
BK2C4K		3,464.4	166.3	0.92	3,220.7	63.9	0.30
DVQ2PA		3,282.3	-15.8	-0.09	3,275.0	118.3	0.55
E2D7X4		3,393.7	95.6	0.53	3,081.4	-75.3	-0.35
FG4G9D		3,087.6	-210.5	-1.17	3,057.6	-99.1	-0.46
FZF4W7		3,510.0	211.9	1.18	3,495.0	338.3	1.56
GAHWDC		3,335.0	36.9	0.21	3,275.0	118.3	0.55
JKA4L2		3,189.0	-109.1	-0.61	3,139.0	-17.7	-0.08
K9ARQY		3,433.8	135.8	0.75	3,220.7	64.0	0.30
QARWPY		3,309.8	11.7	0.06	3,155.2	-1.6	-0.01
QBH4X3		3,548.4	250.3	1.39	3,404.8	248.0	1.15
QGAD9Z		3,335.9	37.8	0.21	3,154.6	-2.1	-0.01
QWML94		3,299.0	0.9	0.01	2,942.0	-214.7	-0.99
RAXVYX		3,404.6	106.5	0.59	3,062.7	-94.1	-0.43
RVPVFU		3,442.5	144.4	0.80	3,447.0	290.3	1.34
UBPBPZ	*	2,705.0	-593.1	-3.30	2,775.0	-381.7	-1.76
UZQRCZ		3,140.0	-158.1	-0.88	3,319.5	162.8	0.75
V3AEWY		3,282.0	-16.1	-0.09	3,345.0	188.3	0.87
VVUMWZ		3,125.6	-172.5	-0.96	3,306.9	150.1	0.69
XWWBYV		3,059.6	-238.5	-1.33	2,817.4	-339.4	-1.57
ZX2HET		3,344.5	46.4	0.26	3,209.0	52.3	0.24

Summary Statistics

	Sample A21-A22	Sample J21-J22
Grand Means	3,298.09 psi	3,156.74 psi
Stnd Dev Btwn Labs	179.91 psi	216.40 psi

Statistics based on 28 of 28 reporting participants

Summary Statistics in SI Units		
Grand Means		
	22.739 MPa	21.76 MPa
Stnd Dev Btwn Labs		
	1.240 MPa	1.49 MPa

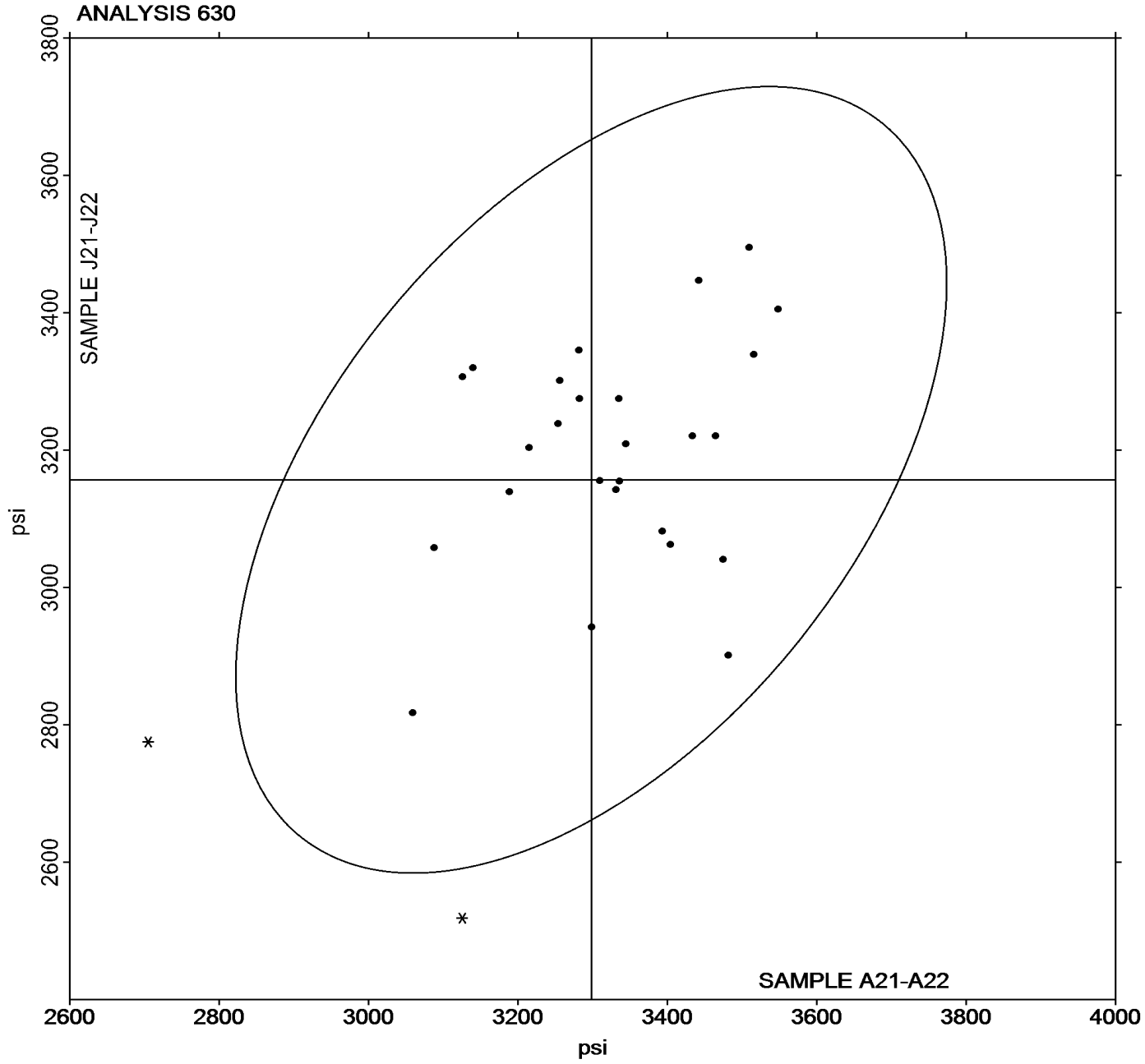
Statistics based on 28 of 28 reporting participants

Samples A21-A22: Polyisoprene compound, batch #1 & J21-J22: Polyisoprene compound, batch #1

Tensile Strength: Precured vs. Lab-Cured Samples (psi)

Grand Mean Sample **A21-A22** = 3,298.09 psi

Grand Mean Sample **J21-J22** = 3,156.74 psi



Ultimate Elongation: Precured vs. Lab-Cured Samples (percent)

WebCode	Data Flag	Sample A21-A22 Lab Mean	Sample A21-A22 Diff from Grand Mean	Sample A21-A22 CPV	Sample J21-J22 Lab Mean	Sample J21-J22 Diff from Grand Mean	Sample J21-J22 CPV
33PUHT		675.5	3.8	0.12	597.0	-24.7	-0.91
3G68KL		681.5	9.8	0.30	596.0	-25.7	-0.95
3JFP4R		660.6	-11.1	-0.34	607.0	-14.8	-0.54
8EYB3E		682.0	10.3	0.31	617.5	-4.2	-0.16
8NN2MK		626.0	-45.7	-1.40	575.0	-46.7	-1.72
99Q7QK		704.0	32.3	0.99	634.5	12.8	0.47
AF88KN	X	536.0	-135.7	-4.14	487.0	-134.7	-4.96
BC4TDN		622.0	-49.7	-1.52	631.5	9.8	0.36
BK2C4K		608.9	-62.8	-1.92	562.8	-58.9	-2.17
DVQ2PA		653.0	-18.7	-0.57	596.5	-25.2	-0.93
E2D7X4	X	2,940.7	2,269.0	69.25	2,554.7	1,932.9	71.14
FG4G9D		623.2	-48.5	-1.48	622.9	1.2	0.04
FZF4W7		740.5	68.8	2.10	679.0	57.3	2.11
GAHWDC		657.0	-14.7	-0.45	598.0	-23.7	-0.87
JKA4L2		686.0	14.3	0.44	635.0	13.3	0.49
K9ARQY		681.5	9.8	0.30	619.0	-2.7	-0.10
QARWPY		668.7	-3.1	-0.09	596.6	-25.1	-0.93
QBH4X3		705.2	33.4	1.02	635.6	13.8	0.51
QGAD9Z		707.0	35.3	1.08	645.5	23.8	0.87
QWML94		638.0	-33.7	-1.03	600.5	-21.2	-0.78
RAXVYX		686.9	15.2	0.46	631.9	10.2	0.37
RVPVFU		696.0	24.3	0.74	630.0	8.3	0.30
UBPBPZ		682.0	10.3	0.31	651.0	29.3	1.08
UZQRCZ		648.5	-23.2	-0.71	640.5	18.8	0.69
V3AEWY		727.5	55.8	1.70	674.0	52.3	1.92
VVUMWZ		691.1	19.3	0.59	638.5	16.7	0.61
XWWBYV		651.5	-20.2	-0.62	632.5	10.8	0.40
ZX2HET		660.5	-11.2	-0.34	617.0	-4.7	-0.17

Summary Statistics

	Sample A21-A22	Sample J21-J22
Grand Means	671.71 percent	621.74 percent
Stnd Dev Btwn Labs	32.77 percent	27.17 percent

Statistics based on 26 of 28 reporting participants

Samples A21-A22: Polyisoprene compound, batch #1 & J21-J22: Polyisoprene compound, batch #1

Comments on Assigned Data Flags for Test #631

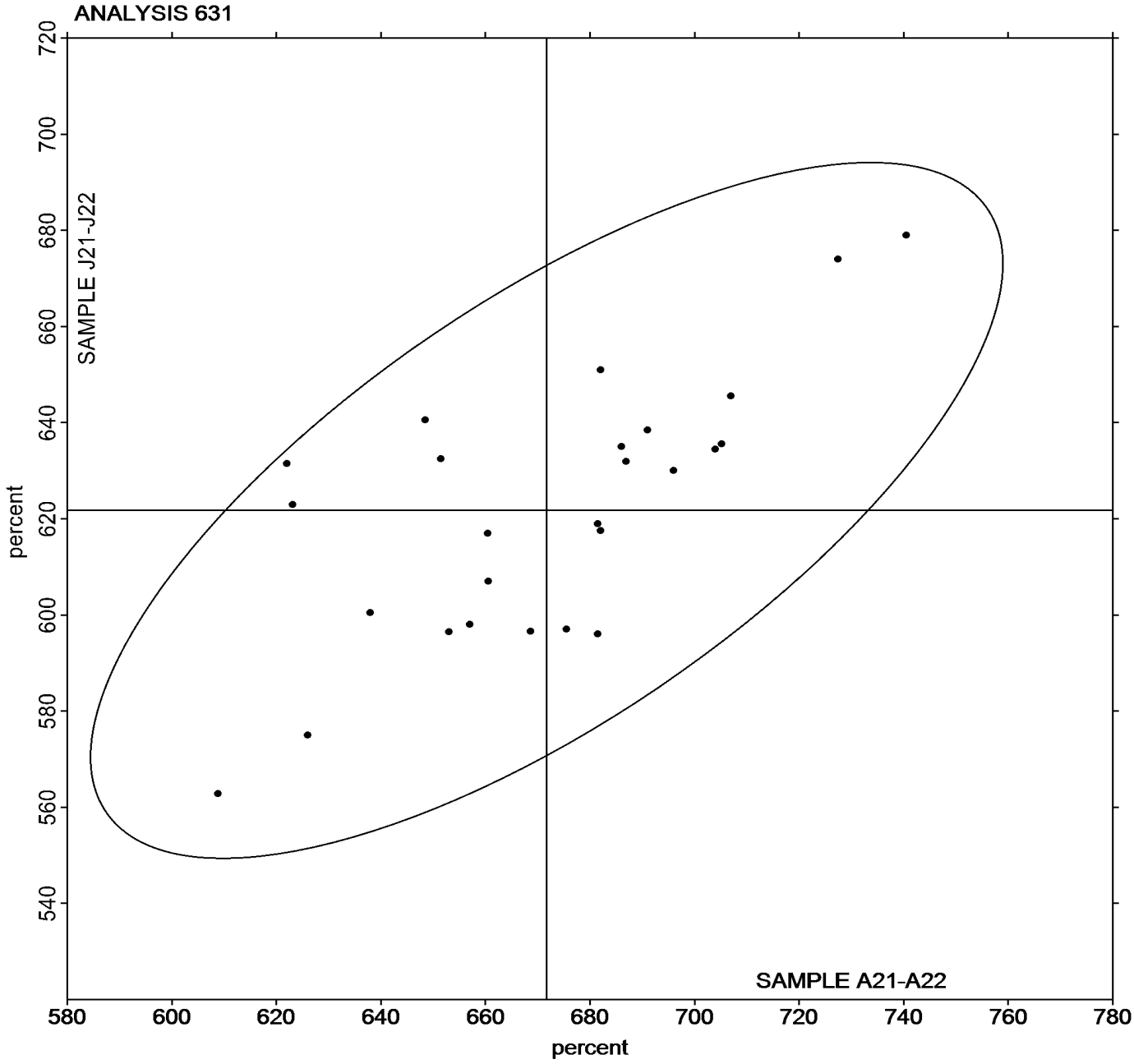
AF88KN (X) - Data for all samples are low. Inconsistent within the determinations of sample group A21-A22.

E2D7X4 (X) - Extreme Data.

Ultimate Elongation: Precured vs. Lab-Cured Samples (percent)

Grand Mean Sample **A21-A22** = 671.71 percent

Grand Mean Sample **J21-J22** = 621.74 percent



Stress at 300% Elongation: Precured vs. Lab-Cured Samples (psi)

WebCode	Data Flag	Sample A21-A22 Lab Mean	Sample A21-A22 Diff from Grand Mean	Sample A21-A22 CPV	Sample J21-J22 Lab Mean	Sample J21-J22 Diff from Grand Mean	Sample J21-J22 CPV
33PUHT		696.3	-48.5	-0.53	962.2	63.1	0.81
3G68KL		715.0	-29.8	-0.33	862.5	-36.6	-0.47
3JFP4R		814.7	69.9	0.77	819.8	-79.3	-1.02
8EYB3E		674.7	-70.1	-0.77	931.1	31.9	0.41
8NN2MK		878.5	133.7	1.47	1,006.0	106.9	1.37
99Q7QK		682.5	-62.3	-0.69	850.0	-49.1	-0.63
AF88KN	*	1,007.2	262.4	2.89	1,063.0	163.9	2.10
BC4TDN		795.5	50.7	0.56	908.5	9.4	0.12
BK2C4K		956.6	211.8	2.33	1,039.0	139.9	1.79
DVQ2PA		761.8	16.9	0.19	937.7	38.5	0.49
E2D7X4		769.8	25.0	0.27	871.7	-27.4	-0.35
FG4G9D		764.4	19.6	0.22	824.5	-74.6	-0.96
FZF4W7		627.0	-117.8	-1.30	897.0	-2.1	-0.03
GAHWDC		703.2	-41.7	-0.46	1,008.5	109.4	1.40
JKA4L2		616.0	-128.8	-1.42	809.0	-90.1	-1.15
K9ARQY		784.5	39.7	0.44	871.5	-27.6	-0.35
QARWPY		749.4	4.6	0.05	981.6	82.4	1.06
QBH4X3		755.7	10.9	0.12	960.9	61.8	0.79
QGAD9Z		731.7	-13.1	-0.14	876.8	-22.4	-0.29
QWML94		785.0	40.2	0.44	833.5	-65.6	-0.84
RAXVYX		743.9	-0.9	-0.01	897.5	-1.6	-0.02
RVPVFU		693.0	-51.8	-0.57	895.0	-4.1	-0.05
UBPBPZ		643.5	-101.3	-1.12	817.5	-81.6	-1.05
UZQRCZ		728.0	-16.8	-0.18	885.5	-13.6	-0.17
V3AEWY		629.0	-115.8	-1.27	794.0	-105.1	-1.35
VVUMWZ		657.8	-87.1	-0.96	952.9	53.8	0.69
XWWBYV		728.1	-16.7	-0.18	736.8	-162.3	-2.08
ZX2HET		762.0	17.2	0.19	881.5	-17.6	-0.23

Summary Statistics

	Sample A21-A22	Sample J21-J22
Grand Means	744.80 psi	899.12 psi
Stnd Dev Btwn Labs	90.85 psi	78.06 psi

Statistics based on 28 of 28 reporting participants

Summary Statistics in SI Units

Grand Means	5.1352 MPa	6.20 MPa
Stnd Dev Btwn Labs	0.6264 MPa	0.54 MPa

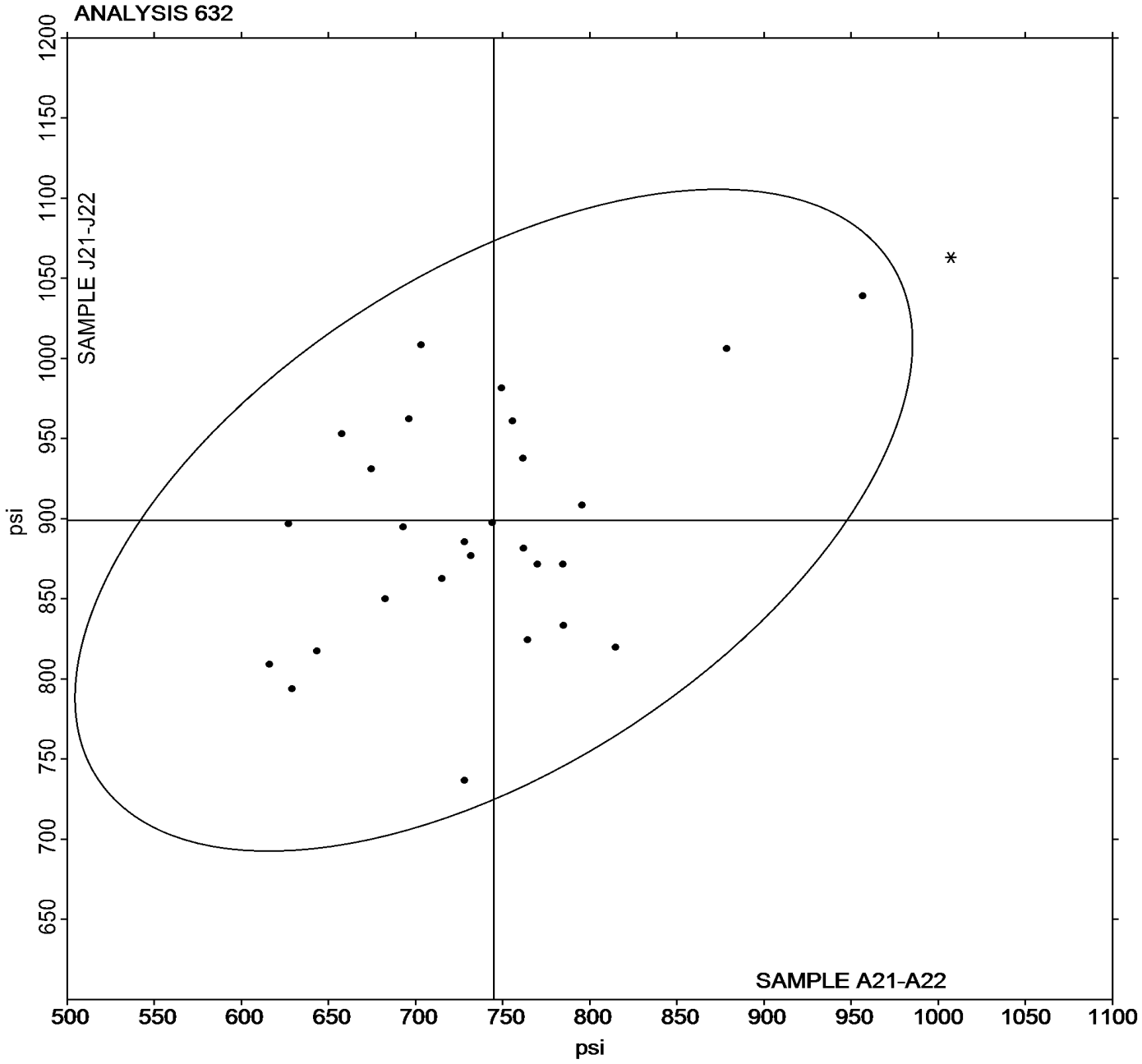
Statistics based on 28 of 28 reporting participants

Samples A21-A22: Polyisoprene compound, batch #1 & J21-J22: Polyisoprene compound, batch #1

Stress at 300% Elongation: Precured vs. Lab-Cured Samples (psi)

Grand Mean Sample **A21-A22** = 744.80 psi

Grand Mean Sample **J21-J22** = 899.12 psi



WebCode	Data Flag	Sample A21-A22 Lab Mean	Diff from Grand Mean	CPV	Sample J21-J22 Lab Mean	Diff from Grand Mean	CPV
33PUHT		156.7	-11.4	-0.79	210.7	8.2	0.62
3G68KL		166.5	-1.6	-0.11	199.5	-3.0	-0.23
3JFP4R		196.0	28.0	1.94	189.3	-13.2	-1.00
8EYB3E		160.5	-7.6	-0.53	206.1	3.6	0.27
8NN2MK		184.0	15.9	1.10	209.5	7.0	0.53
99Q7QK		167.1	-0.9	-0.06	225.7	23.3	1.76
AF88KN		193.0	24.9	1.73	204.0	1.5	0.12
BC4TDN		156.0	-12.1	-0.84	199.0	-3.5	-0.26
BK2C4K		189.7	21.6	1.50	202.9	0.4	0.03
DVQ2PA		161.5	-6.6	-0.46	198.5	-4.0	-0.30
E2D7X4		177.6	9.6	0.66	201.5	-1.0	-0.07
FG4G9D		170.8	2.7	0.19	191.0	-11.5	-0.87
FZF4W7		136.0	-32.1	-2.22	192.0	-10.5	-0.79
GAHWDC		160.0	-8.1	-0.56	224.7	22.2	1.68
JKA4L2		146.5	-21.6	-1.49	190.0	-12.5	-0.95
K9ARQY		177.5	9.4	0.65	202.0	-0.5	-0.04
QARWPY		170.6	2.5	0.18	218.3	15.8	1.20
QBH4X3		171.1	3.1	0.21	223.4	20.9	1.58
QGAD9Z		161.7	-6.3	-0.44	195.8	-6.7	-0.51
QWML94		171.5	3.4	0.24	183.5	-19.0	-1.44
RAXVYX		191.7	23.6	1.64	225.7	23.2	1.76
RVPVFU		160.0	-8.1	-0.56	188.5	-14.0	-1.06
UBPBPZ		161.5	-6.6	-0.45	208.0	5.5	0.42
UZQRCZ		165.5	-2.6	-0.18	204.0	1.5	0.12
V3AEWY		155.0	-13.1	-0.90	190.5	-12.0	-0.91
VVUMWZ		148.7	-19.4	-1.34	211.0	8.6	0.65
XWWBYV		174.0	6.0	0.42	173.3	-29.2	-2.21
ZX2HET		175.0	6.9	0.48	201.0	-1.5	-0.11

Summary Statistics

	Sample A21-A22	Sample J21-J22
Grand Means	168.06 psi	202.47 psi
Stnd Dev Btwn Labs	14.43 psi	13.20 psi

Statistics based on 28 of 28 reporting participants

Summary Statistics in SI Units		
Grand Means	1.1587 MPa	1.40 MPa
Stnd Dev Btwn Labs	0.0995 MPa	0.09 MPa

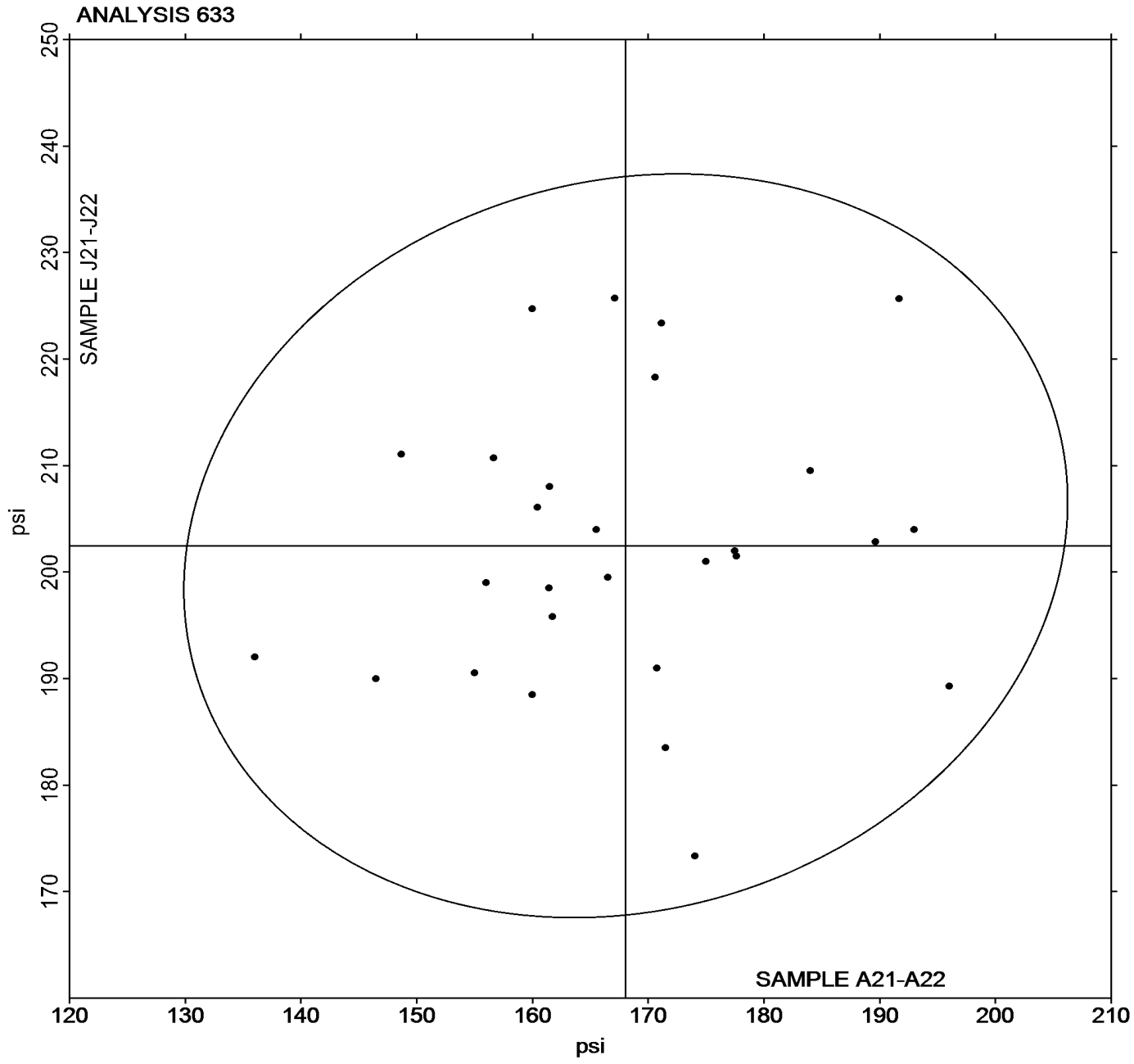
Statistics based on 28 of 28 reporting participants

Samples A21-A22: Polyisoprene compound, batch #1 & J21-J22: Polyisoprene compound, batch #1

Stress at 100% Elongation: Precured vs. Lab-Cured Samples (psi)

Grand Mean Sample **A21-A22** = 168.06 psi

Grand Mean Sample **J21-J22** = 202.47 psi



WebCode	Data Flag	Sample N21 Lab Mean	Sample N21 Diff from Grand Mean	Sample N21 CPV	Sample N22 Lab Mean	Sample N22 Diff from Grand Mean	Sample N22 CPV
2T2TBQ		26.00	-4.23	-1.09	24.00	-6.30	-1.53
33PUHT		29.06	-1.17	-0.30	31.03	0.73	0.18
6MQP4F		35.00	4.77	1.23	34.00	3.70	0.90
8NN2MK		33.13	2.90	0.75	31.10	0.80	0.20
8TNXLT		26.67	-3.57	-0.92	26.67	-3.63	-0.88
9A79WT		26.33	-3.90	-1.01	29.00	-1.30	-0.31
9PHXZL		28.68	-1.55	-0.40	27.64	-2.66	-0.65
9WLQ7B	*	35.67	5.43	1.40	26.33	-3.96	-0.96
AEFWZM		27.47	-2.77	-0.71	27.70	-2.60	-0.63
B3D88Q		30.08	-0.15	-0.04	31.19	0.89	0.22
BC4TDN		28.33	-1.90	-0.49	28.33	-1.96	-0.48
BK2C4K		26.74	-3.49	-0.90	25.41	-4.88	-1.19
D4R669		31.00	0.77	0.20	27.67	-2.63	-0.64
FBYKND		31.53	1.30	0.34	35.03	4.74	1.15
FG4G9D		25.34	-4.89	-1.26	25.09	-5.21	-1.27
FZF4W7		36.67	6.43	1.66	36.33	6.04	1.47
HQZDWY		26.15	-4.08	-1.05	26.05	-4.25	-1.03
JKA4L2		23.67	-6.57	-1.70	30.00	-0.30	-0.07
JVFW49		31.00	0.77	0.20	36.00	5.70	1.39
K9ARQY		27.87	-2.37	-0.61	29.89	-0.40	-0.10
M3YK27		27.37	-2.87	-0.74	27.67	-2.63	-0.64
M48XJ8		33.67	3.43	0.89	34.00	3.70	0.90
P4MPXB	X	476.00	445.77	115.15	470.33	440.04	106.88
P8LZTB		27.67	-2.57	-0.66	25.37	-4.93	-1.20
PKUUX9		30.33	0.10	0.03	29.00	-1.30	-0.31
PPK697		34.00	3.77	0.97	34.67	4.37	1.06
Q7RTN4		32.60	2.37	0.61	31.87	1.57	0.38
QARWPY		33.63	3.40	0.88	26.73	-3.56	-0.87
QWML94		36.00	5.77	1.49	35.00	4.70	1.14
RAXVYX		36.10	5.87	1.52	36.67	6.37	1.55
TH9GL8	*	38.67	8.43	2.18	42.00	11.70	2.84
UZQRCZ		27.00	-3.23	-0.84	27.67	-2.63	-0.64
V47GC3		26.00	-4.23	-1.09	30.00	-0.30	-0.07
VQEZX2		29.50	-0.73	-0.19	30.00	-0.30	-0.07
XN8DMU		29.00	-1.23	-0.32	31.00	0.70	0.17

Summary Statistics		
Grand Means		
	30.233 % Compression	30.297 % Compression
Stnd Dev Btwn Labs		
	3.871 % Compression	4.117 % Compression
		Statistics based on 34 of 35 reporting participants

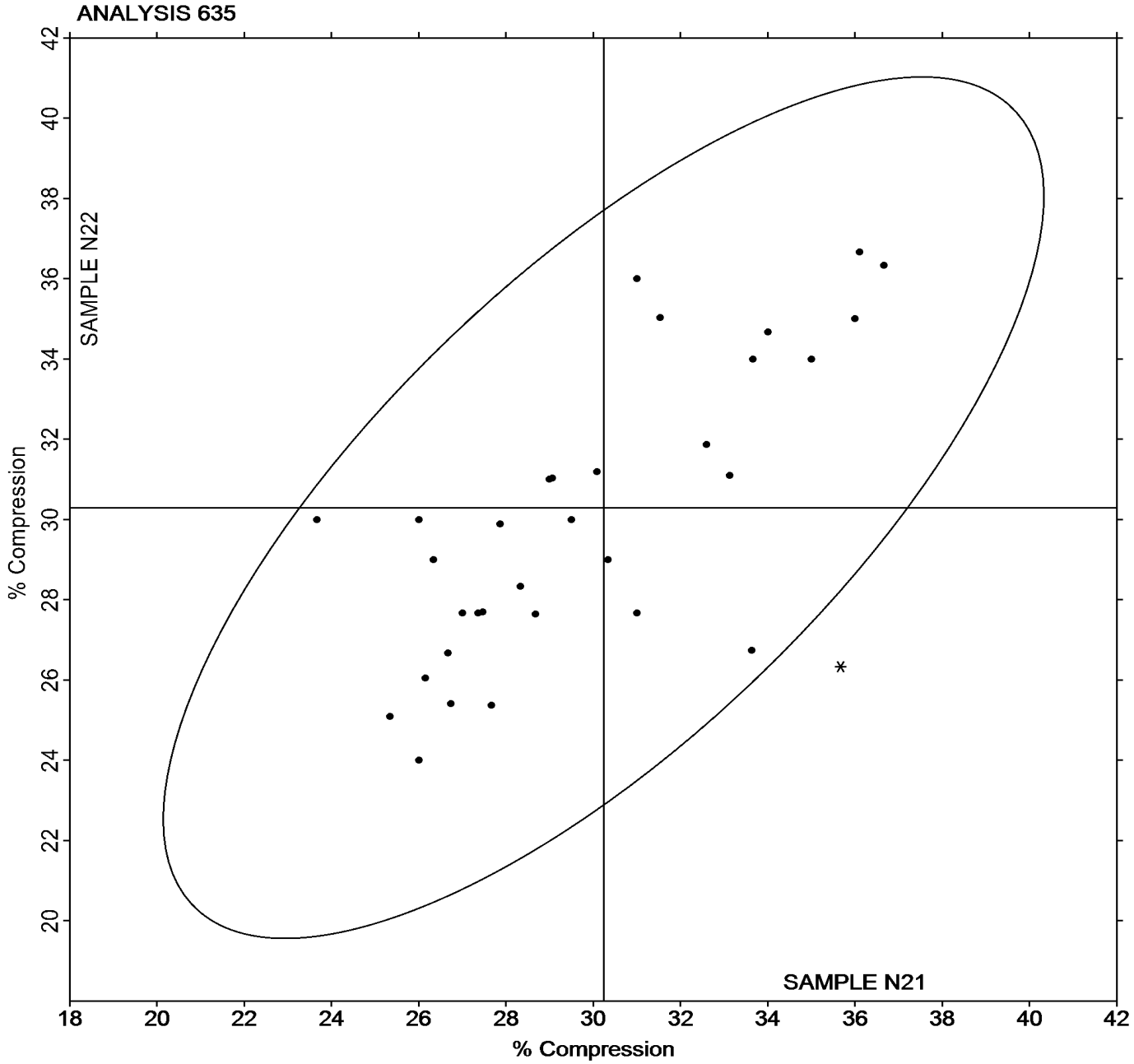
Samples N21: EPDM compound, batch #1 & N22: EPDM compound, batch #1

Comments on Assigned Data Flags for Test #635

P4MPXB (X) - Extreme Data.

Grand Mean Sample **N21** = 30.233 % Compression

Grand Mean Sample **N22** = 30.297 % Compression



WebCode	Data Flag	Sample S21-S22 Lab Mean	Diff from Grand Mean	CPV	Sample S23-S24 Lab Mean	Diff from Grand Mean	CPV	Instr Code
23CVWR	*	49.80	2.35	2.48	57.05	3.97	3.27	TA
3G68KL		47.38	-0.07	-0.07	53.08	0.00	0.00	MR
3JFP4R		46.77	-0.68	-0.72	52.77	-0.31	-0.26	ML
6337BH		46.11	-1.34	-1.42	51.58	-1.51	-1.24	MR
8EYB3E		47.83	0.38	0.40	53.70	0.62	0.51	MR
8QFUMB	*	47.28	-0.17	-0.18	55.25	2.17	1.79	MR
8TNXLT		48.12	0.67	0.70	53.40	0.32	0.26	MR
99Q7QK		48.77	1.31	1.39	54.01	0.93	0.77	XX
BC4TDN		47.42	-0.03	-0.04	52.97	-0.12	-0.10	ML
DVQ2PA		47.28	-0.17	-0.18	52.62	-0.47	-0.39	MR
FG4G9D		45.98	-1.47	-1.55	51.43	-1.65	-1.36	MR
FZF4W7	*	48.52	1.07	1.13	52.47	-0.62	-0.51	MR
GAHWDC		47.18	-0.27	-0.29	52.26	-0.83	-0.68	MV
K9ARQY		48.65	1.20	1.27	55.16	2.08	1.71	ML
LEBMM4		47.00	-0.45	-0.48	52.85	-0.23	-0.19	MR
MGELWB		47.21	-0.24	-0.26	53.46	0.37	0.31	MV
N2KNZY		46.73	-0.72	-0.76	52.53	-0.55	-0.45	MR
N3WALU		47.24	-0.21	-0.22	52.43	-0.65	-0.54	MV
NBPMH9		47.40	-0.05	-0.05	52.92	-0.17	-0.14	MR
P4MPXB		47.55	0.10	0.10	53.55	0.47	0.38	MR
PKUUX9		47.85	0.40	0.42	53.77	0.68	0.56	MR
QBH4X3		47.14	-0.31	-0.33	52.75	-0.34	-0.28	MV
QGAD9Z		47.05	-0.40	-0.42	52.87	-0.22	-0.18	MR
QWML94		45.92	-1.53	-1.62	51.38	-1.70	-1.40	MP
RVPVFU		47.53	0.08	0.08	52.65	-0.43	-0.36	MR
UBPBPZ		48.93	1.48	1.56	54.14	1.06	0.87	MZ
UZQRCZ		47.72	0.27	0.29	54.09	1.01	0.83	MV
V3AEWY		47.33	-0.12	-0.13	53.00	-0.08	-0.07	MV
V79QTX		49.30	1.85	1.96	54.15	1.07	0.88	MR
VVUMWZ		45.87	-1.58	-1.68	51.07	-2.02	-1.66	MR
XWWBYV		45.98	-1.47	-1.56	51.87	-1.21	-1.00	MV
Y8FXYN		47.60	0.15	0.16	52.58	-0.50	-0.41	MR
ZFKDVM		47.97	0.52	0.55	53.37	0.28	0.23	MR
ZX2HET		46.95	-0.50	-0.53	51.68	-1.40	-1.16	XX

Summary Statistics

Grand Means	47.452 ML 1 + 4	53.084 ML 1 + 4
Stnd Dev Btwn Labs	0.945 ML 1 + 4	1.212 ML 1 + 4

Statistics based on 34 of 34 reporting participants

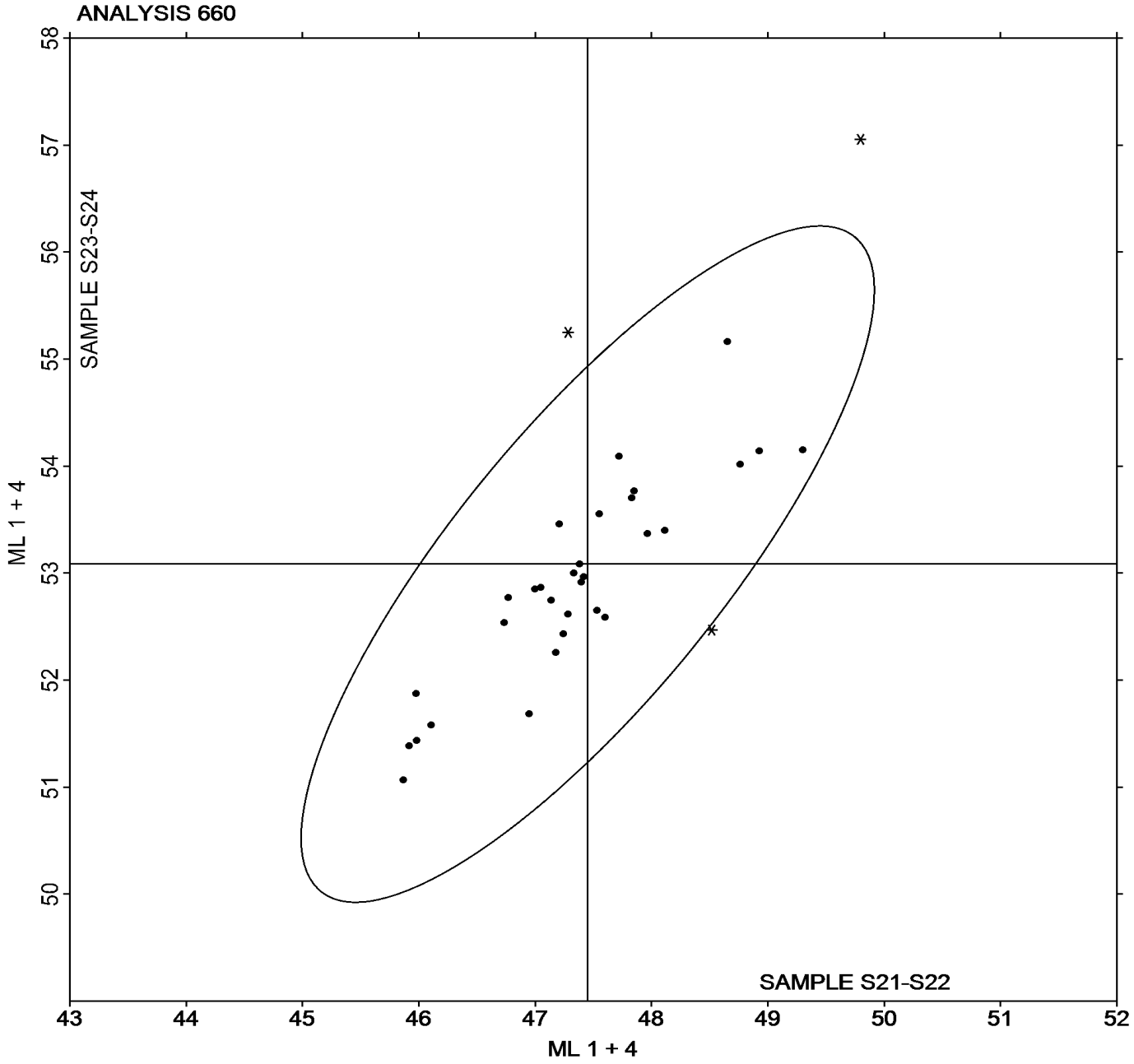
Samples S21-S22: SBR & S23-S24: Butyl

Key to Instrument Codes Reported by Participants

ML	Alpha Technologies/Monsanto model not specified	MP	Monsanto Compact Mooney Viscometer
MR	Alpha Technologies Model MV2000/MV2000E	MV	MonTech
MZ	Rebuilt Monsanto Mooney Viscometer	TA	TA Instruments (any model)
XX	Instrument make/model not specified by lab		

Grand Mean Sample **S21-S22** = 47.452 ML 1 + 4

Grand Mean Sample **S23-S24** = 53.084 ML 1 + 4



Mooney Viscosity: 4-min NBR/SBR & 8-min butyl readings (ML)

WebCode	Data Flag	Sample S21-S22 Lab Mean	Diff from Grand Mean	CPV	Sample S23-S24 Lab Mean	Diff from Grand Mean	CPV	Instr Code
23CVWR	*	49.80	2.35	2.43	53.62	2.90	2.49	TA
3G68KL		47.38	-0.07	-0.07	50.90	0.18	0.15	MR
3JFP4R		46.77	-0.68	-0.70	50.16	-0.56	-0.48	ML
6337BH		46.11	-1.34	-1.39	49.37	-1.36	-1.16	MR
8EYB3E		47.83	0.38	0.40	51.45	0.73	0.63	MR
8QFUMB		47.28	-0.17	-0.17	51.63	0.91	0.78	MR
8TNXLT		48.12	0.67	0.69	51.00	0.28	0.24	MR
99Q7QK		48.77	1.32	1.36	50.65	-0.07	-0.06	XX
BC4TDN		47.42	-0.03	-0.03	50.58	-0.14	-0.12	ML
DVQ2PA		47.28	-0.17	-0.17	50.05	-0.67	-0.58	MR
FG4G9D		45.98	-1.47	-1.52	51.68	0.95	0.82	MR
FZF4W7		48.52	1.07	1.10	49.73	-0.99	-0.85	MR
GAHWDC	*	47.18	-0.27	-0.28	53.66	2.94	2.52	MV
K9ARQY		48.65	1.20	1.24	51.85	1.13	0.97	ML
MGELWB		47.21	-0.24	-0.25	51.41	0.69	0.59	MV
N2KNZY		46.73	-0.72	-0.74	49.75	-0.97	-0.83	MR
N3WALU		47.24	-0.21	-0.21	50.71	-0.01	-0.01	MV
NBPMH9		47.40	-0.05	-0.05	50.44	-0.28	-0.24	MR
P4MPXB		47.55	0.10	0.10	50.68	-0.04	-0.03	MR
PKUUX9		47.85	0.40	0.41	51.18	0.46	0.40	MR
QBH4X3		47.14	-0.31	-0.32	49.01	-1.71	-1.47	MV
QGAD9Z		47.05	-0.40	-0.41	50.22	-0.50	-0.43	MR
QWML94		45.92	-1.53	-1.58	48.67	-2.05	-1.76	MP
RVPVFU		47.53	0.08	0.08	50.51	-0.21	-0.18	MR
UBPBPZ		48.93	1.48	1.53	51.40	0.68	0.59	MZ
UZQRCZ		47.72	0.27	0.28	51.55	0.83	0.71	MV
V3AEWY		47.33	-0.12	-0.12	51.38	0.66	0.56	MV
V79QTX		49.30	1.85	1.91	51.60	0.88	0.75	MR
VVUMWZ		45.87	-1.58	-1.64	49.02	-1.70	-1.46	MR
XWWBYV		45.98	-1.47	-1.52	49.86	-0.86	-0.74	MV
Y8FXYN		47.60	0.15	0.16	50.08	-0.64	-0.55	MR
ZX2HET		46.95	-0.50	-0.52	49.27	-1.45	-1.25	XX

Summary Statistics

Grand Means	47.450 ML 1 + 8	50.721 ML 1 + 8
Stnd Dev Btwn Labs	0.967 ML 1 + 8	1.164 ML 1 + 8

Statistics based on 32 of 32 reporting participants

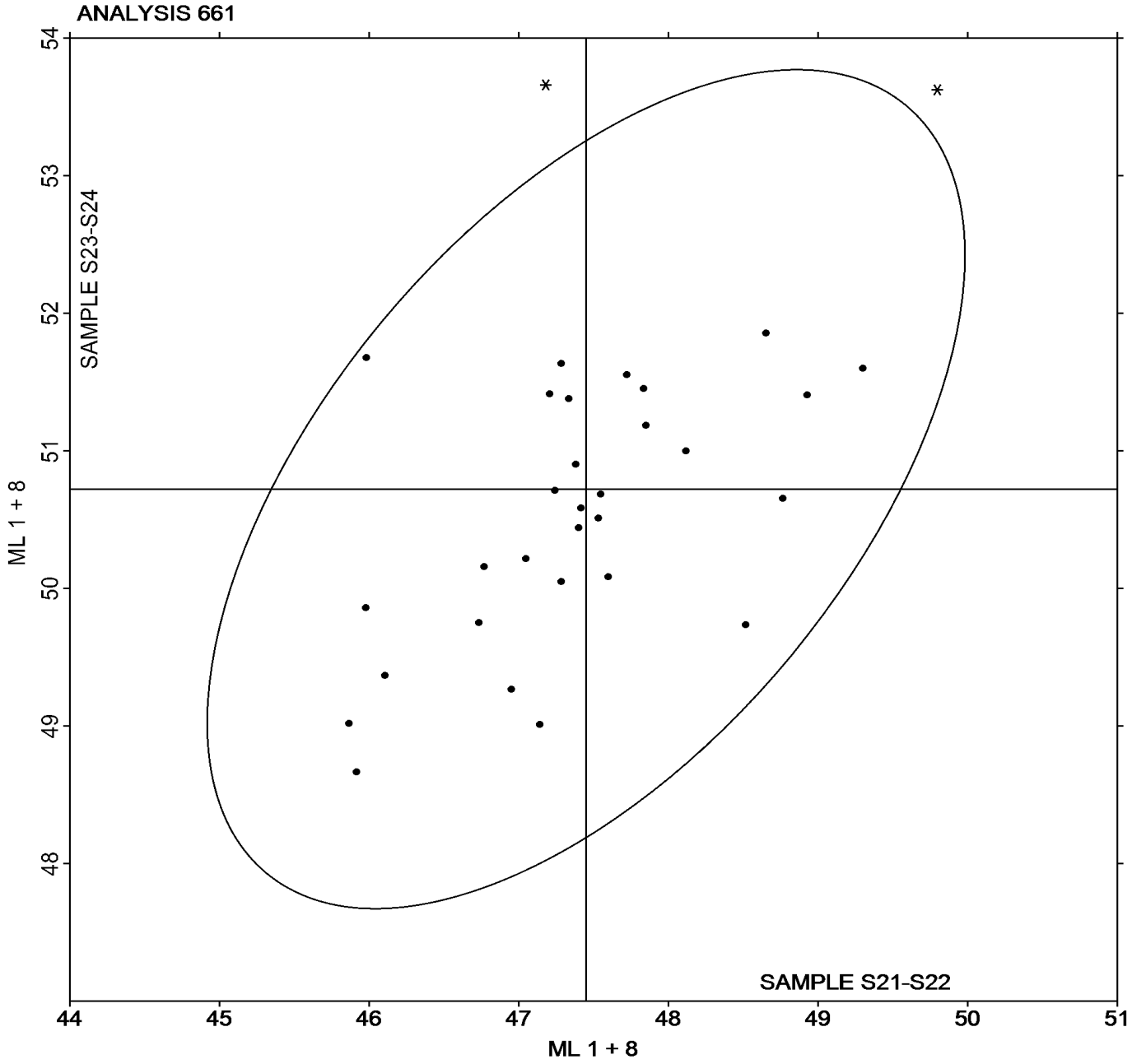
Samples S21-S22: SBR & S23-S24: Butyl

Key to Instrument Codes Reported by Participants

ML	Alpha Technologies/Monsanto model not specified	MP	Monsanto Compact Mooney Viscometer
MR	Alpha Technologies Model MV2000/MV2000E	MV	Montech
MZ	Rebuilt Monsanto Mooney Viscometer	TA	TA Instruments (any model)
XX	Instrument make/model not specified by lab		

Grand Mean Sample **S21-S22** = 47.450 ML 1 + 8

Grand Mean Sample **S23-S24** = 50.721 ML 1 + 8



WebCode	Data Flag	Sample S21-S22 Lab Mean	Diff from Grand Mean	CPV	Sample S23-S24 Lab Mean	Diff from Grand Mean	CPV	Instr Code
3G68KL		12.10	0.79	0.29	5.883	-0.063	-0.09	MR
3JFP4R		12.68	1.37	0.50	5.895	-0.051	-0.07	ML
99Q7QK		11.83	0.53	0.19	7.000	1.054	1.49	XX
BC4TDN		13.37	2.06	0.75	6.267	0.320	0.45	ML
DVQ2PA		12.56	1.26	0.45	5.957	0.010	0.01	MR
GAHWDC	X	544.90	533.60	193.02	545.933	539.987	765.77	MV
K9ARQY		12.71	1.41	0.51	6.324	0.378	0.54	ML
LEBMM4		12.10	0.80	0.29	6.600	0.654	0.93	MR
MGELWB		4.09	-7.21	-2.61	4.317	-1.630	-2.31	MV
N2KNZY		13.80	2.50	0.90	7.183	1.237	1.75	MR
PKUUX9	X	37.73	26.43	9.56	10.157	4.210	5.97	MR
QBH4X3	X	307.60	296.30	107.18	305.400	299.454	424.67	MV
QGAD9Z		12.69	1.38	0.50	5.875	-0.071	-0.10	MR
UBPBPZ		6.00	-5.30	-1.92	5.000	-0.946	-1.34	MZ
UZQRCZ		8.93	-2.37	-0.86	5.167	-0.780	-1.11	MV
V3AEWY		10.77	-0.54	-0.19	5.867	-0.080	-0.11	MV
V79QTX		13.90	2.60	0.94	6.292	0.345	0.49	MR
VVUMWZ		13.10	1.80	0.65	6.160	0.214	0.30	MR
XWWBYV		9.00	-2.30	-0.83	5.400	-0.546	-0.77	MV
ZX2HET		12.53	1.23	0.45	5.900	-0.046	-0.07	XX

Summary Statistics

	Sample S21-S22	Sample S23-S24
Grand Means	11.303 seconds	5.9462 seconds
Stnd Dev Btwn Labs	2.764 seconds	0.7052 seconds

Statistics based on 17 of 20 reporting participants

Samples S21-S22: SBR & S23-S24: Butyl

Comments on Assigned Data Flags for Test #662

GAHWDC (X) - Extreme Data.

PKUUX9 (X) - Data for all samples are high.

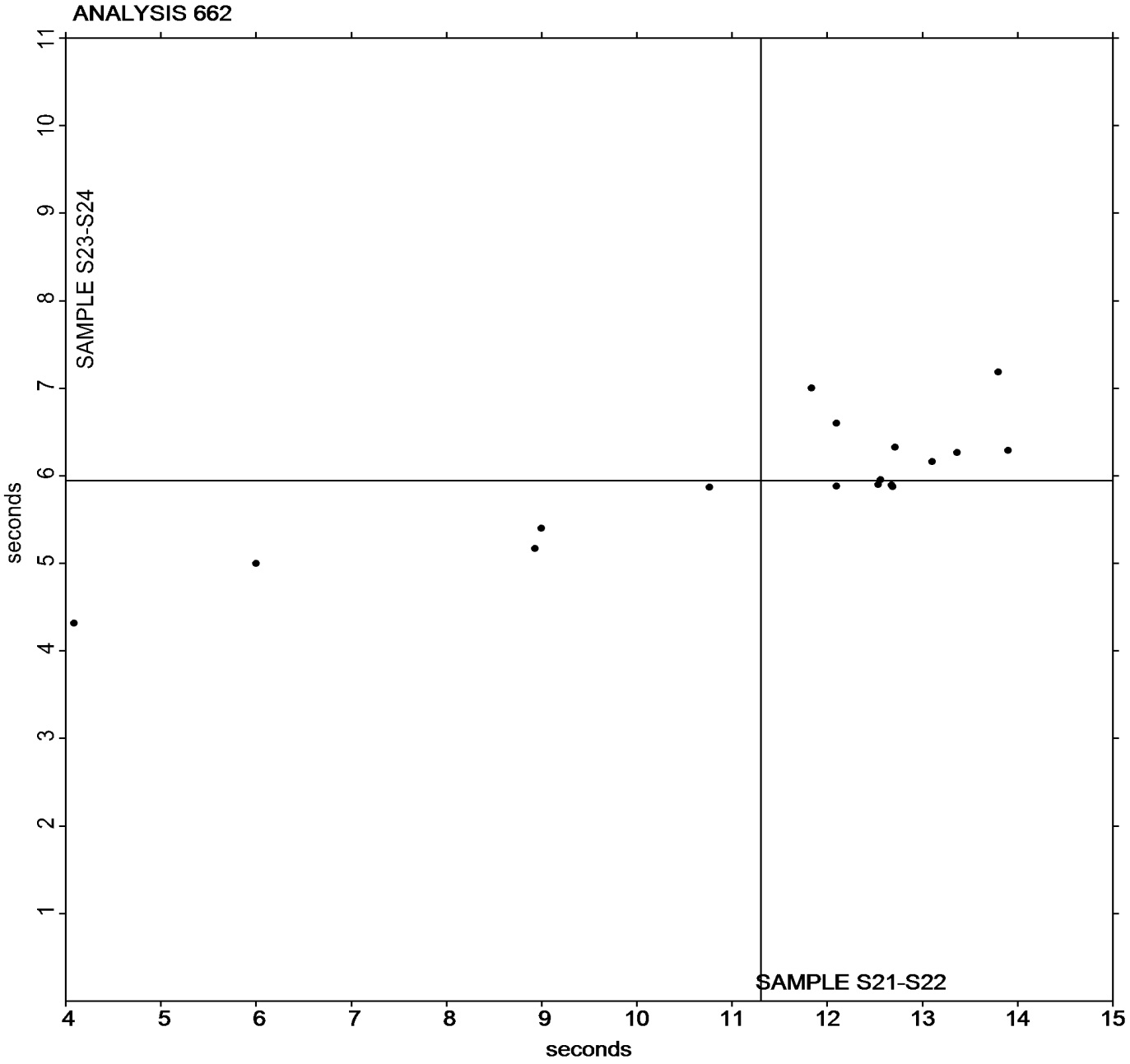
QBH4X3 (X) - Extreme Data.

Key to Instrument Codes Reported by Participants

ML	Alpha Technologies/Monsanto model not specified	MR	Alpha Technologies Model MV2000/MV2000E
MV	MonTech	MZ	Rebuilt Monsanto Mooney Viscometer
XX	Instrument make/model not specified by lab		

Grand Mean Sample **S21-S22** = 11.303 seconds

Grand Mean Sample **S23-S24** = 5.9462 seconds



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample S21-S22 Lab Mean	Diff from Grand Mean	CPV	Sample S23-S24 Lab Mean	Diff from Grand Mean	CPV	Instr Code
3G68KL		85.90	-0.46	-0.16	94.05	-0.23	-0.20	MR
3JFP4R		85.75	-0.60	-0.22	94.70	0.43	0.37	ML
99Q7QK		86.10	-0.25	-0.09	93.70	-0.57	-0.50	XX
BC4TDN		85.32	-1.04	-0.37	93.68	-0.59	-0.52	ML
DVQ2PA		85.76	-0.60	-0.21	94.41	0.13	0.12	MR
GAHWDC		91.69	5.33	1.91	94.58	0.30	0.27	MV
K9ARQY		85.66	-0.69	-0.25	93.51	-0.76	-0.67	ML
MGELWB	X	5.97	-80.38	-28.78	1.62	-92.65	-81.21	MV
N2KNZY		85.02	-1.34	-0.48	92.78	-1.49	-1.30	MR
PKUUX9	*	78.33	-8.02	-2.87	91.83	-2.44	-2.14	MR
QBH4X3		89.24	2.88	1.03	96.27	2.00	1.75	MV
QGAD9Z		85.61	-0.74	-0.27	94.36	0.08	0.07	MR
UBPBPZ		90.38	4.02	1.44	95.41	1.14	1.00	MZ
UZQRCZ		88.33	1.98	0.71	95.92	1.65	1.44	MV
V3AEWY		86.88	0.52	0.19	93.70	-0.57	-0.50	MV
V79QTX		84.94	-1.41	-0.51	93.27	-1.01	-0.88	MR
VVUMWZ		85.50	-0.85	-0.30	94.30	0.03	0.02	MR
XWWBYV		88.17	1.81	0.65	96.00	1.73	1.51	MV
ZX2HET		85.82	-0.54	-0.19	94.45	0.18	0.16	XX

Summary Statistics

	Sample S21-S22	Sample S23-S24
Grand Means	86.355 percent	94.272 percent
Stnd Dev Btwn Labs	2.793 percent	1.141 percent

Statistics based on 18 of 19 reporting participants

Samples S21-S22: SBR & S23-S24: Butyl

Comments on Assigned Data Flags for Test #663

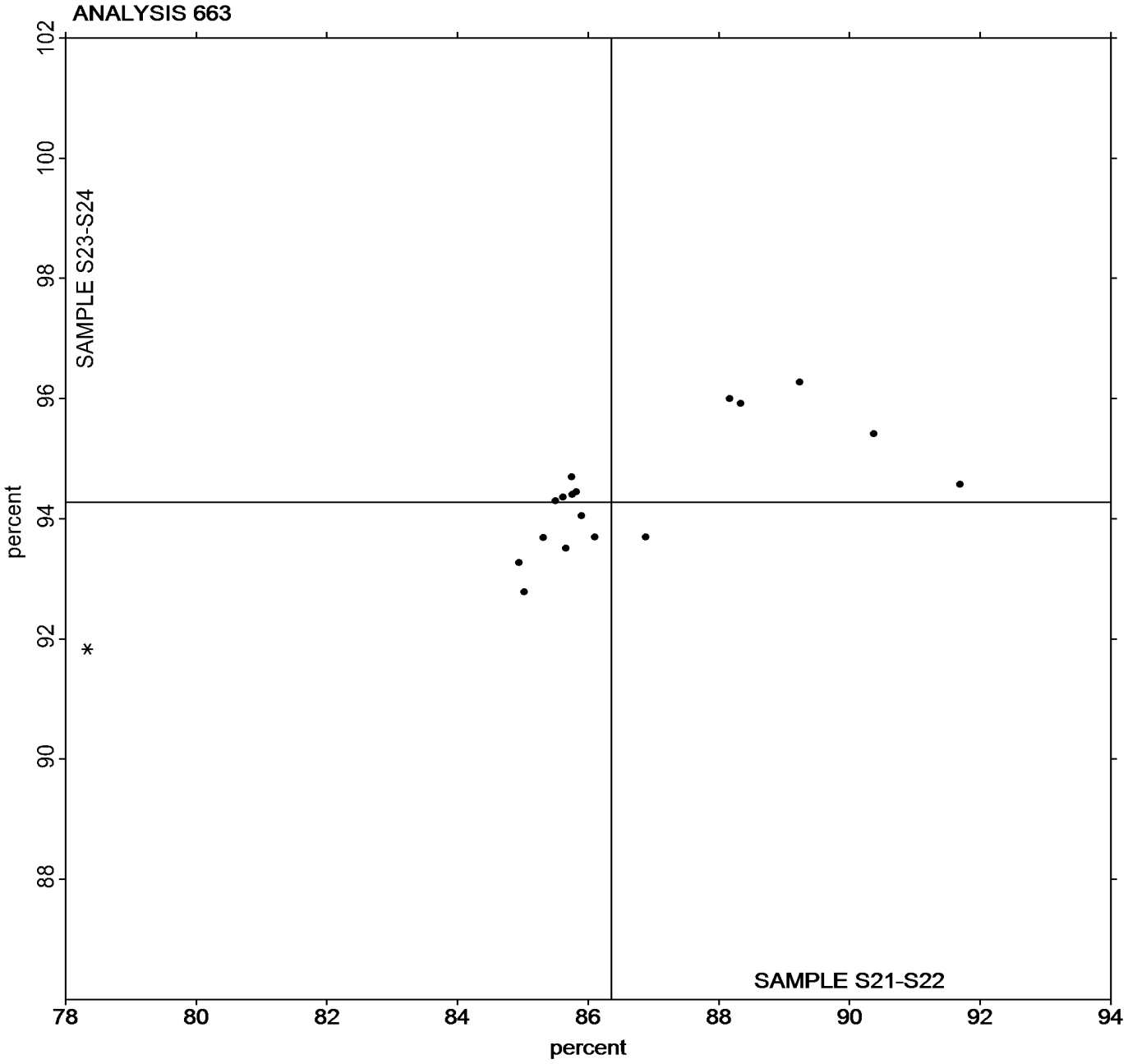
MGELWB (X) - Extreme Data.

Key to Instrument Codes Reported by Participants

ML	Alpha Technologies/Monsanto model not specified	MR	Alpha Technologies Model MV2000/MV2000E
MV	Montech	MZ	Rebuilt Monsanto Mooney Viscometer
XX	Instrument make/model not specified by lab		

Grand Mean Sample **S21-S22** = 86.355 percent

Grand Mean Sample **S23-S24** = 94.272 percent



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample S21-S22 Lab Mean	Diff from Grand Mean	CPV	Sample S23-S24 Lab Mean	Diff from Grand Mean	CPV	Instr Code
3G68KL		725.0	86.0	0.57	352.5	30.5	0.38	MR
3JFP4R		717.4	78.3	0.52	323.8	1.8	0.02	ML
99Q7QK		743.5	104.5	0.69	421.8	99.9	1.26	XX
BC4TDN		757.0	117.9	0.78	380.6	58.6	0.74	ML
DVQ2PA		724.5	85.4	0.56	331.8	9.8	0.12	MR
GAHWDC		405.8	-233.2	-1.54	327.2	5.3	0.07	MV
K9ARQY		793.8	154.8	1.02	441.1	119.1	1.50	ML
MGELWB		224.7	-414.3	-2.73	143.2	-178.7	-2.25	MV
N2KNZY		759.5	120.5	0.79	439.3	117.4	1.48	MR
PKUUX9		698.5	59.5	0.39	345.9	24.0	0.30	MR
QBH4X3		530.8	-108.2	-0.71	217.9	-104.1	-1.31	MV
QGAD9Z		729.5	90.4	0.60	333.5	11.6	0.15	MR
UBPBPZ		454.2	-184.8	-1.22	268.3	-53.7	-0.68	MZ
UZQRCZ		582.7	-56.4	-0.37	234.7	-87.3	-1.10	MV
V3AEWY		661.6	22.6	0.15	352.2	30.2	0.38	MV
VVUMWZ		719.7	80.6	0.53	335.7	13.7	0.17	XX
XWWBYV		557.7	-81.4	-0.54	223.3	-98.7	-1.24	MV
ZX2HET		716.8	77.8	0.51	322.5	0.6	0.01	XX

Summary Statistics

	Sample S21-S22	Sample S23-S24
Grand Means	639.04 M-s	321.96 M-s
Stnd Dev Btwn Labs	151.58 M-s	79.43 M-s

Statistics based on 18 of 18 reporting participants

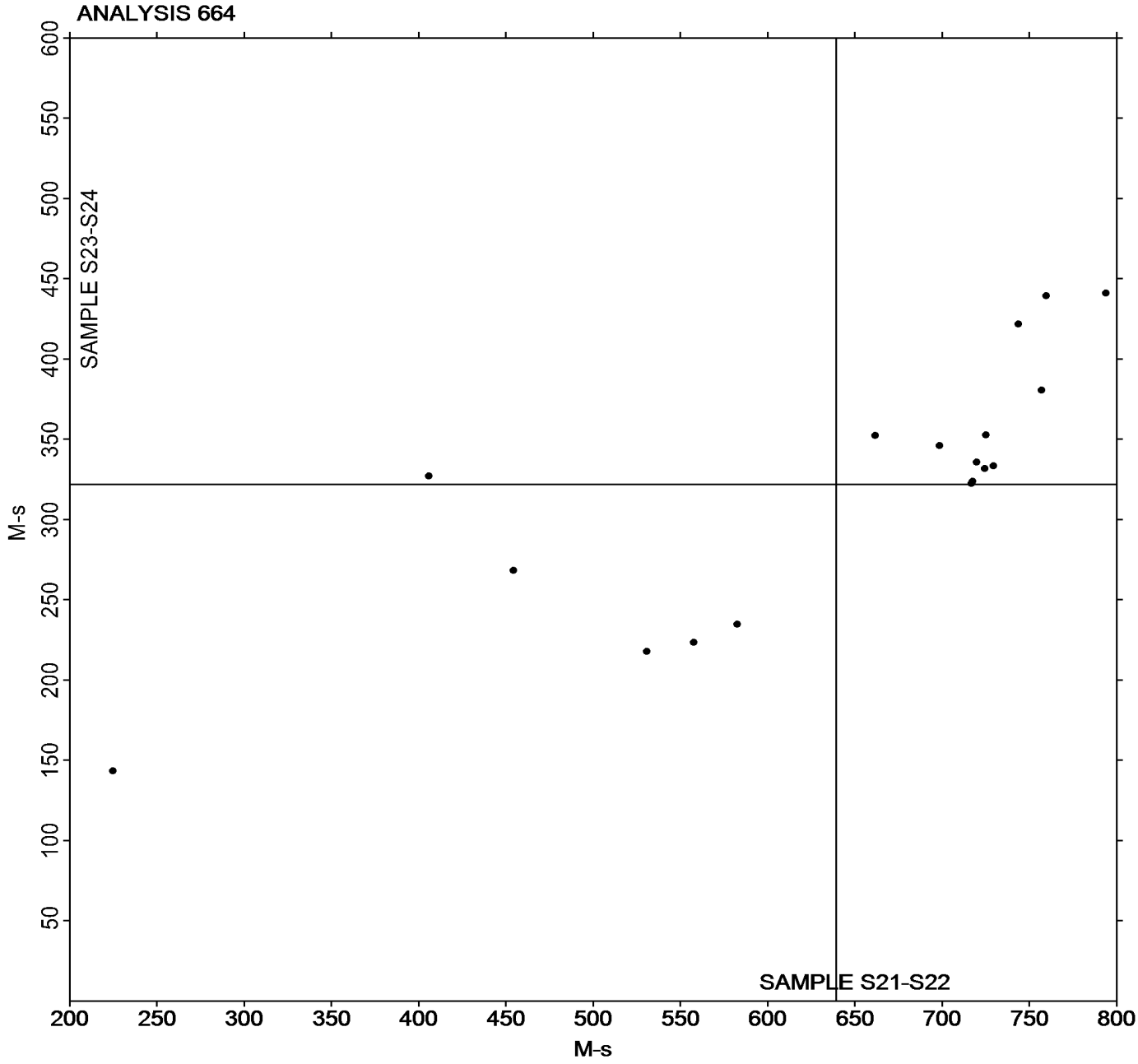
Samples S21-S22: SBR & S23-S24: Butyl

Key to Instrument Codes Reported by Participants

ML	Alpha Technologies/Monsanto model not specified	MR	Alpha Technologies Model MV2000/MV2000E
MV	MonTech	MZ	Rebuilt Mooney Viscometer
XX	Instrument make/model not specified by lab		

Grand Mean Sample **S21-S22** = 639.04 M-s

Grand Mean Sample **S23-S24** = 321.96 M-s



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample W21-W22 Lab Mean	Sample W21-W22 Diff from Grand Mean	Sample W21-W22 CPV	Sample W23-W24 Lab Mean	Sample W23-W24 Diff from Grand Mean	Sample W23-W24 CPV
BK2C4K		1.990	0.100	1.12	2.945	-0.137	-0.66
GAHWDC		1.862	-0.028	-0.32	2.978	-0.103	-0.50
UZQRCZ		1.818	-0.072	-0.80	3.322	0.240	1.15

Summary Statistics

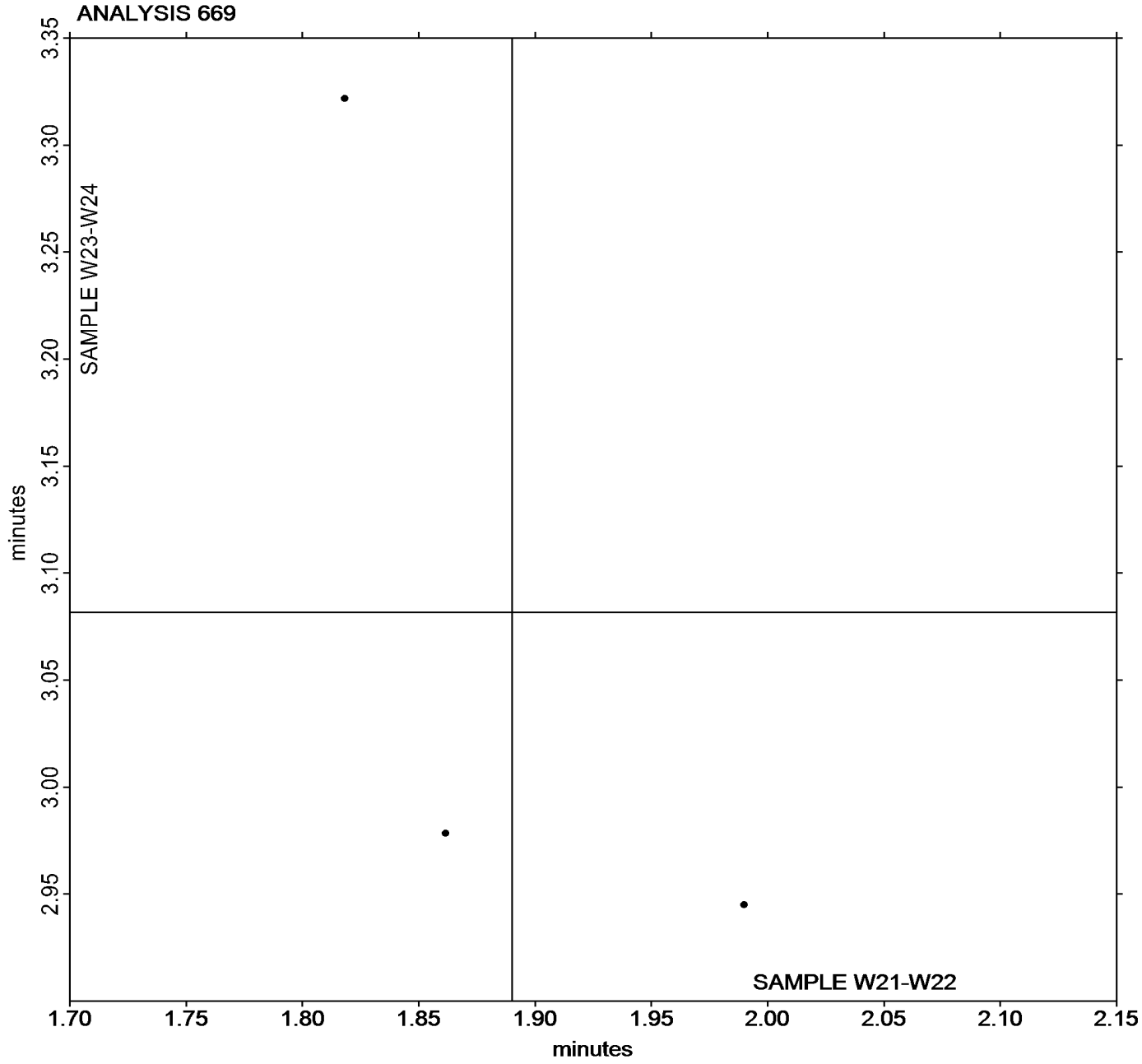
	Sample W21-W22	Sample W23-W24
Grand Means	1.8900 minutes	3.0817 minutes
Stnd Dev Btwn Labs	0.0893 minutes	0.2085 minutes

Statistics based on 3 of 3 reporting participants

Samples W21-W22: EPDM compound, batch #1 & W23-W24: EPDM compound, batch #2

Grand Mean Sample **W21-W22** = 1.8900 minutes

Grand Mean Sample **W23-W24** = 3.0817 minutes



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample W21-W22 Lab Mean	Sample W21-W22 Diff from Grand Mean	Sample W21-W22 CPV	Sample W23-W24 Lab Mean	Sample W23-W24 Diff from Grand Mean	Sample W23-W24 CPV
BK2C4K		1.475	0.054	0.73	2.070	-0.287	-0.91
GAHWDC		1.452	0.031	0.41	2.308	-0.049	-0.16
UZQRCZ		1.335	-0.086	-1.14	2.693	0.336	1.07

Summary Statistics

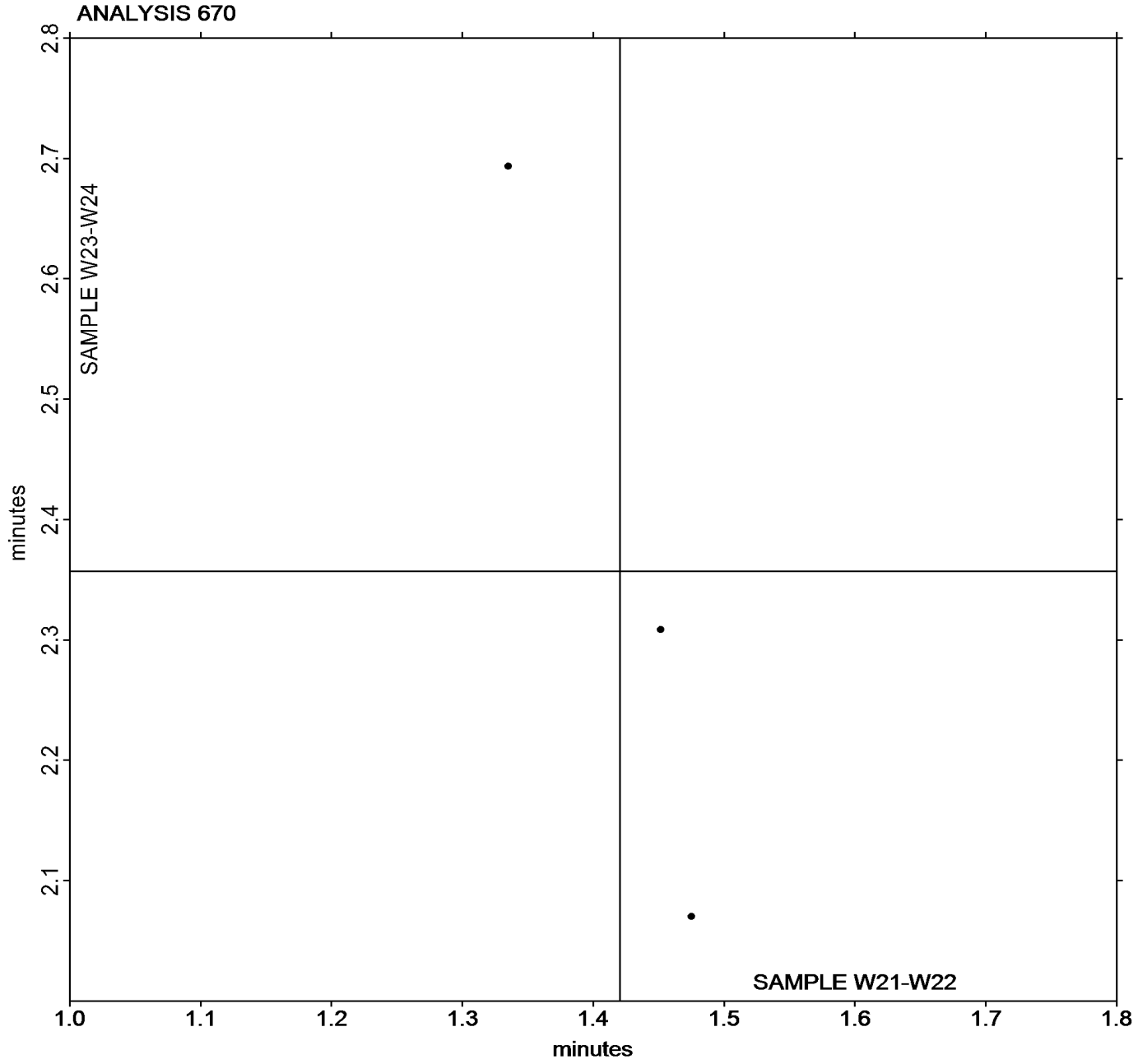
	W21-W22	W23-W24
Grand Means	1.4206 minutes	2.3572 minutes
Stnd Dev Btwn Labs	0.0750 minutes	0.3145 minutes

Statistics based on 3 of 3 reporting participants

Samples W21-W22: EPDM compound, batch #1 & W23-W24: EPDM compound, batch #2

Grand Mean Sample **W21-W22** = 1.4206 minutes

Grand Mean Sample **W23-W24** = 2.3572 minutes



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample W21-W22 Lab Mean	Sample W21-W22 Diff from Grand Mean	Sample W21-W22 CPV	Sample W23-W24 Lab Mean	Sample W23-W24 Diff from Grand Mean	Sample W23-W24 CPV
BK2C4K		3.692	0.267	1.09	5.862	0.119	0.39
GAHWDC		3.210	-0.214	-0.87	5.395	-0.348	-1.14
UZQRCZ		3.372	-0.053	-0.22	5.972	0.229	0.75

Summary Statistics

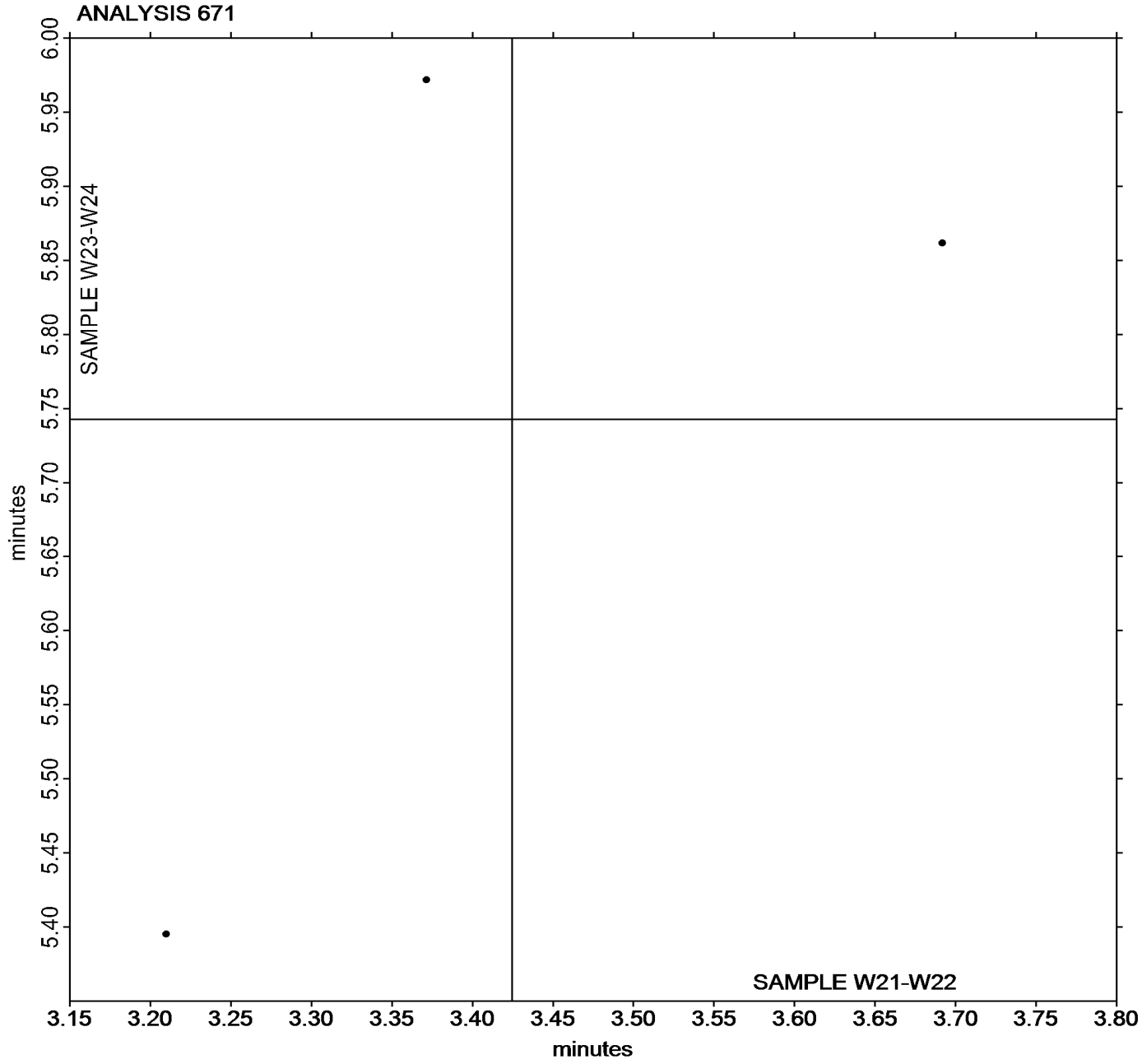
	Sample W21-W22	Sample W23-W24
Grand Means	3.4244 minutes	5.7428 minutes
Stnd Dev Btwn Labs	0.2451 minutes	0.3062 minutes

Statistics based on 3 of 3 reporting participants

Samples W21-W22: EPDM compound, batch #1 & W23-W24: EPDM compound, batch #2

Grand Mean Sample **W21-W22** = 3.4244 minutes

Grand Mean Sample **W23-W24** = 5.7428 minutes



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample W21-W22 Lab Mean	Sample W21-W22 Diff from Grand Mean	Sample W21-W22 CPV	Sample W23-W24 Lab Mean	Sample W23-W24 Diff from Grand Mean	Sample W23-W24 CPV
BK2C4K		13.18	1.51	1.13	12.54	1.13	1.13
GAHWDC		10.64	-1.03	-0.77	10.64	-0.76	-0.76
UZQRCZ		11.20	-0.48	-0.36	11.03	-0.37	-0.37

Summary Statistics

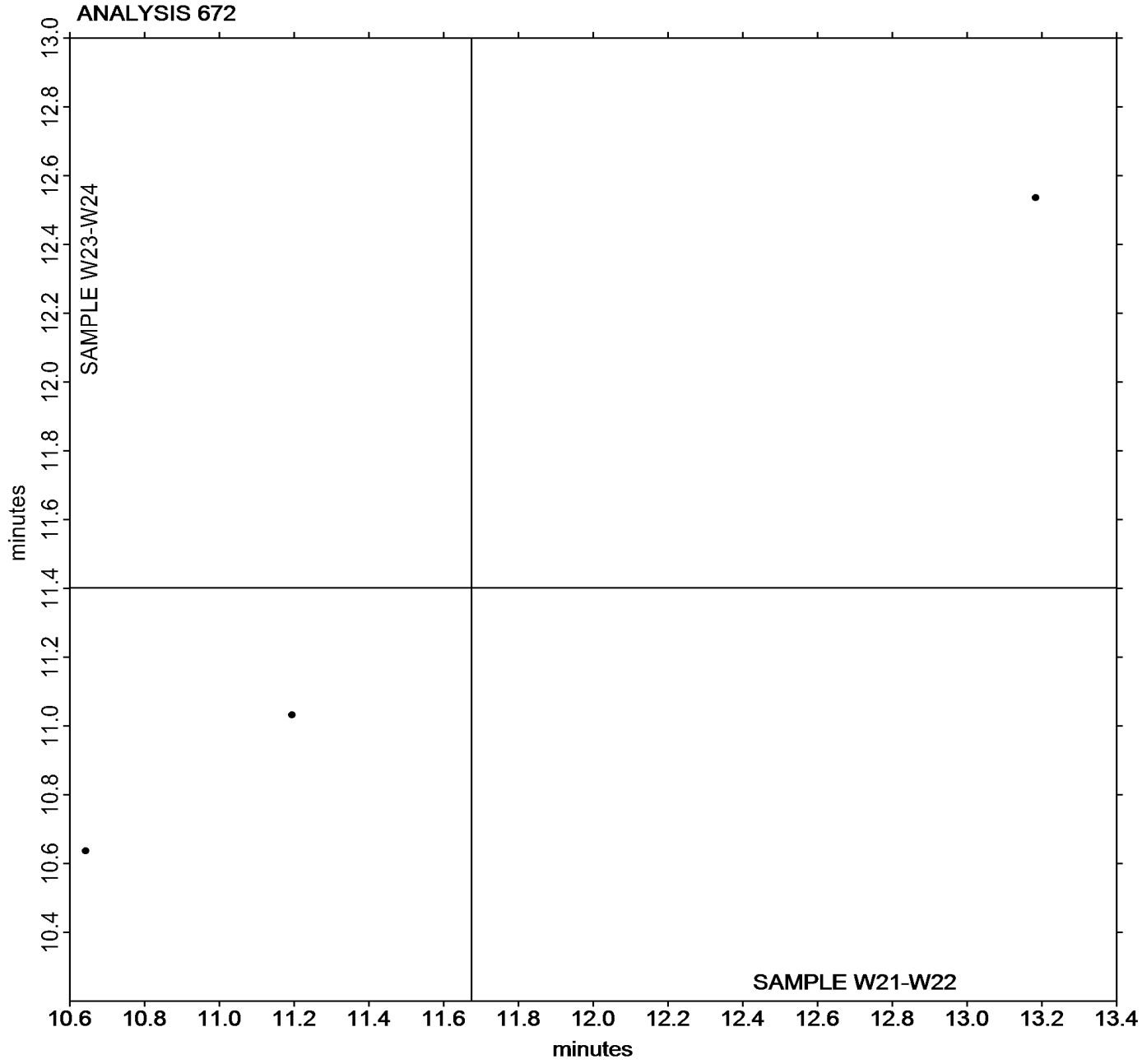
	Sample W21-W22	Sample W23-W24
Grand Means	11.674 minutes	11.401 minutes
Stnd Dev Btwn Labs	1.336 minutes	1.002 minutes

Statistics based on 3 of 3 reporting participants

Samples W21-W22: EPDM compound, batch #1 & W23-W24: EPDM compound, batch #2

Grand Mean Sample **W21-W22** = 11.674 minutes

Grand Mean Sample **W23-W24** = 11.401 minutes



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample W21-W22 Lab Mean	Sample W21-W22 Diff from Grand Mean	Sample W21-W22 CPV	Sample W23-W24 Lab Mean	Sample W23-W24 Diff from Grand Mean	Sample W23-W24 CPV
BK2C4K		12.725	3.270	1.04	21.74	6.70	1.07
GAHWDC		6.478	-2.977	-0.95	9.28	-5.77	-0.92
UZQRCZ		9.162	-0.293	-0.09	14.12	-0.93	-0.15

Summary Statistics

	Sample W21-W22	Sample W23-W24
Grand Means	9.4550 lbf.in	15.046 lbf.in
Stnd Dev Btwn Labs	3.1336 lbf.in	6.285 lbf.in

Statistics based on 3 of 3 reporting participants

Summary Statistics in SI Units

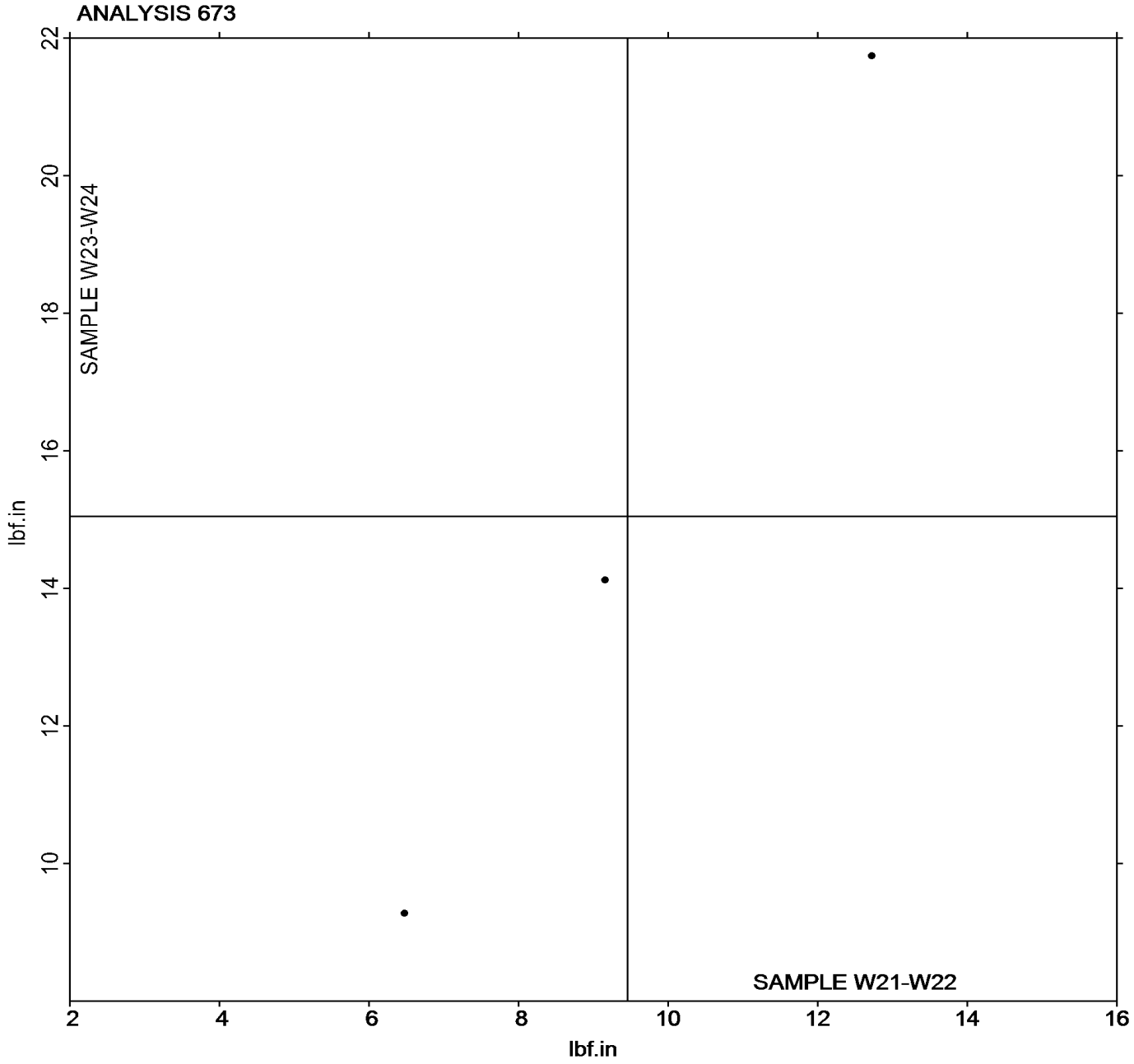
	Sample W21-W22	Sample W23-W24
Grand Means	10.683 dN.m	16.999 dN.m
Stnd Dev Btwn Labs	3.541 dN.m	7.101 dN.m

Statistics based on 3 of 3 reporting participants

Samples W21-W22: EPDM compound, batch #1 & W23-W24: EPDM compound, batch #2

Grand Mean Sample **W21-W22** = 9.4550 lbf.in

Grand Mean Sample **W23-W24** = 15.046 lbf.in



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample W21-W22 Lab Mean	Sample W21-W22 Diff from Grand Mean	Sample W21-W22 CPV	Sample W23-W24 Lab Mean	Sample W23-W24 Diff from Grand Mean	Sample W23-W24 CPV
BK2C4K		52.19	4.69	1.13	54.27	10.09	1.08
GAHWDC		44.34	-3.16	-0.76	35.76	-8.43	-0.90
UZQRCZ		45.97	-1.53	-0.37	42.54	-1.65	-0.18

Summary Statistics

	Sample W21-W22	Sample W23-W24
Grand Means	47.502 lbf.in	44.188 lbf.in
Stnd Dev Btwn Labs	4.144 lbf.in	9.369 lbf.in

Statistics based on 3 of 3 reporting participants

Summary Statistics in SI Units

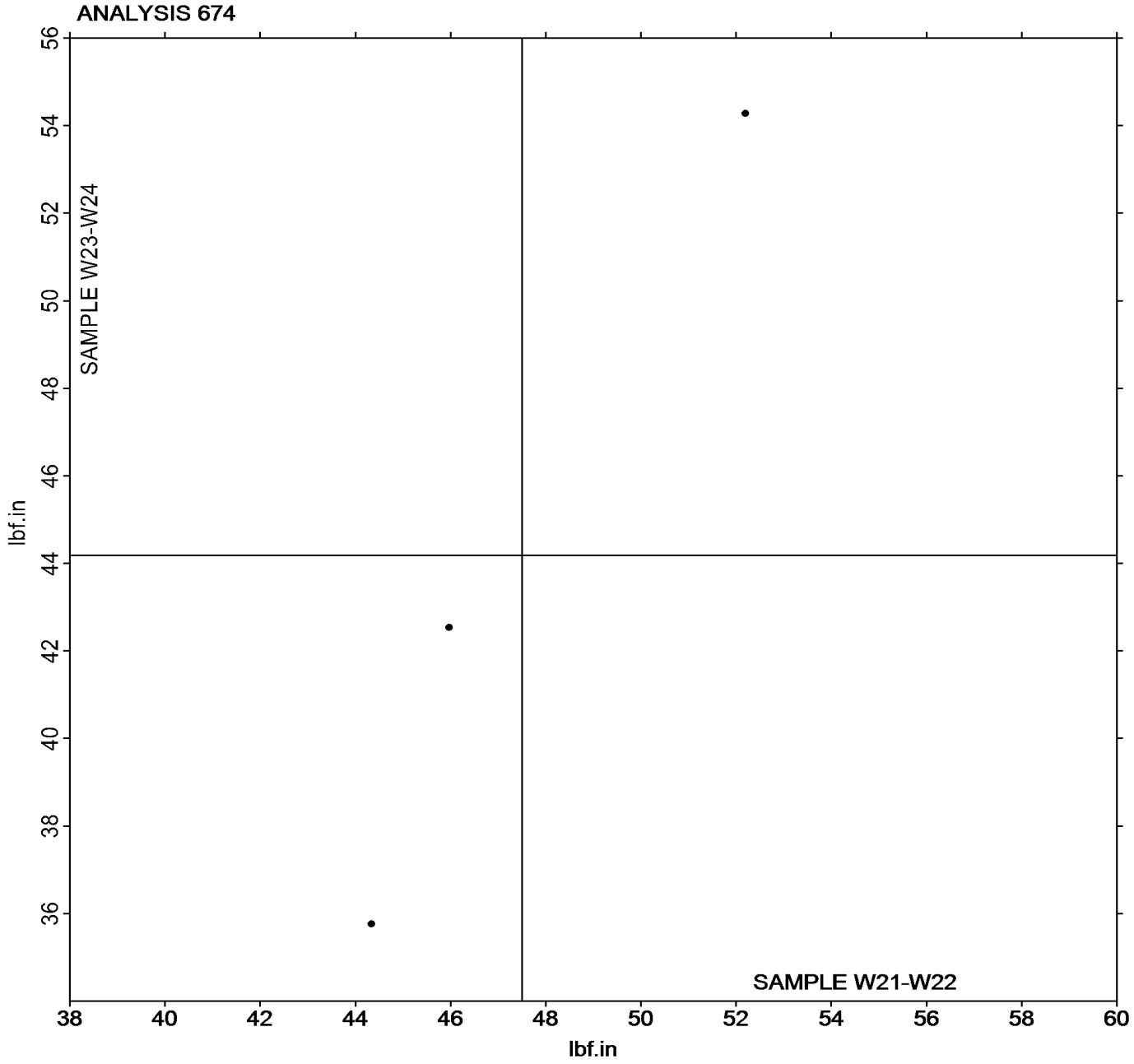
	Sample W21-W22	Sample W23-W24
Grand Means	53.670 dN.m	49.925 dN.m
Stnd Dev Btwn Labs	4.682 dN.m	10.586 dN.m

Statistics based on 3 of 3 reporting participants

Samples W21-W22: EPDM compound, batch #1 & W23-W24: EPDM compound, batch #2

Grand Mean Sample **W21-W22** = 47.502 lbf.in

Grand Mean Sample **W23-W24** = 44.188 lbf.in



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample W25-W26 Lab Mean	Diff from Grand Mean	CPV	Sample W27-W28 Lab Mean	Diff from Grand Mean	CPV	Instr Code
33PUHT		2.098	0.021	0.20	2.215	0.060	0.72	MC
3G68KL		1.938	-0.139	-1.29	1.983	-0.172	-2.07	MC
3JFP4R		2.092	0.015	0.14	2.135	-0.020	-0.25	ME
6337BH		2.080	0.003	0.03	2.210	0.055	0.66	MC
8NN2MK		2.053	-0.024	-0.22	2.178	0.023	0.28	MC
8TNXLT		2.027	-0.050	-0.47	2.110	-0.045	-0.55	MC
99Q7QK		2.182	0.105	0.97	2.183	0.028	0.34	ME
AUVXWD		2.018	-0.059	-0.54	2.098	-0.057	-0.69	ME
BC4TDN		2.245	0.168	1.56	2.305	0.150	1.80	ME
DVQ2PA		2.157	0.080	0.74	2.157	0.001	0.02	MC
FRJK6B		2.037	-0.040	-0.37	2.055	-0.100	-1.21	MC
GAHWDC		2.168	0.091	0.85	2.232	0.076	0.92	MM
JKA4L2		2.033	-0.043	-0.40	2.158	0.003	0.04	MC
K9ARQY		2.131	0.054	0.50	2.208	0.052	0.63	MM
LEBMM4		1.847	-0.230	-2.14	2.018	-0.137	-1.65	MC
N3WALU		1.865	-0.212	-1.97	1.953	-0.202	-2.43	MC
P4MPXB		2.188	0.111	1.04	2.245	0.090	1.08	MC
PKUUX9		2.108	0.031	0.29	2.150	-0.005	-0.07	ME
QARWPY		1.962	-0.115	-1.07	2.200	0.045	0.54	MC
QBH4X3		2.117	0.040	0.37	2.113	-0.042	-0.51	MR
QGAD9Z		2.013	-0.064	-0.59	2.123	-0.032	-0.39	MC
QWML94	*	2.393	0.316	2.94	2.255	0.100	1.20	ME
RPB8RR		2.168	0.091	0.85	2.268	0.113	1.36	XX
RVPVFU		2.023	-0.054	-0.50	2.147	-0.009	-0.11	MC
TVJ2AU		2.172	0.095	0.88	2.210	0.055	0.66	MM
UBPBPZ		2.005	-0.072	-0.67	2.245	0.090	1.08	MX
V3AEWY		2.052	-0.025	-0.23	2.210	0.055	0.66	MM
V79QTX		2.023	-0.054	-0.50	2.050	-0.105	-1.27	MC
XWWBYV		2.082	0.005	0.04	2.118	-0.037	-0.45	MC
ZFKDVM		2.053	-0.024	-0.22	2.158	0.003	0.04	MP
ZX2HET		2.052	-0.025	-0.23	2.125	-0.030	-0.37	XX

Summary Statistics

	Sample W25-W26	Sample W27-W28
Grand Means	2.0769 minutes	2.1554 minutes
Stnd Dev Btwn Labs	0.1076 minutes	0.0830 minutes

Statistics based on 31 of 31 reporting participants

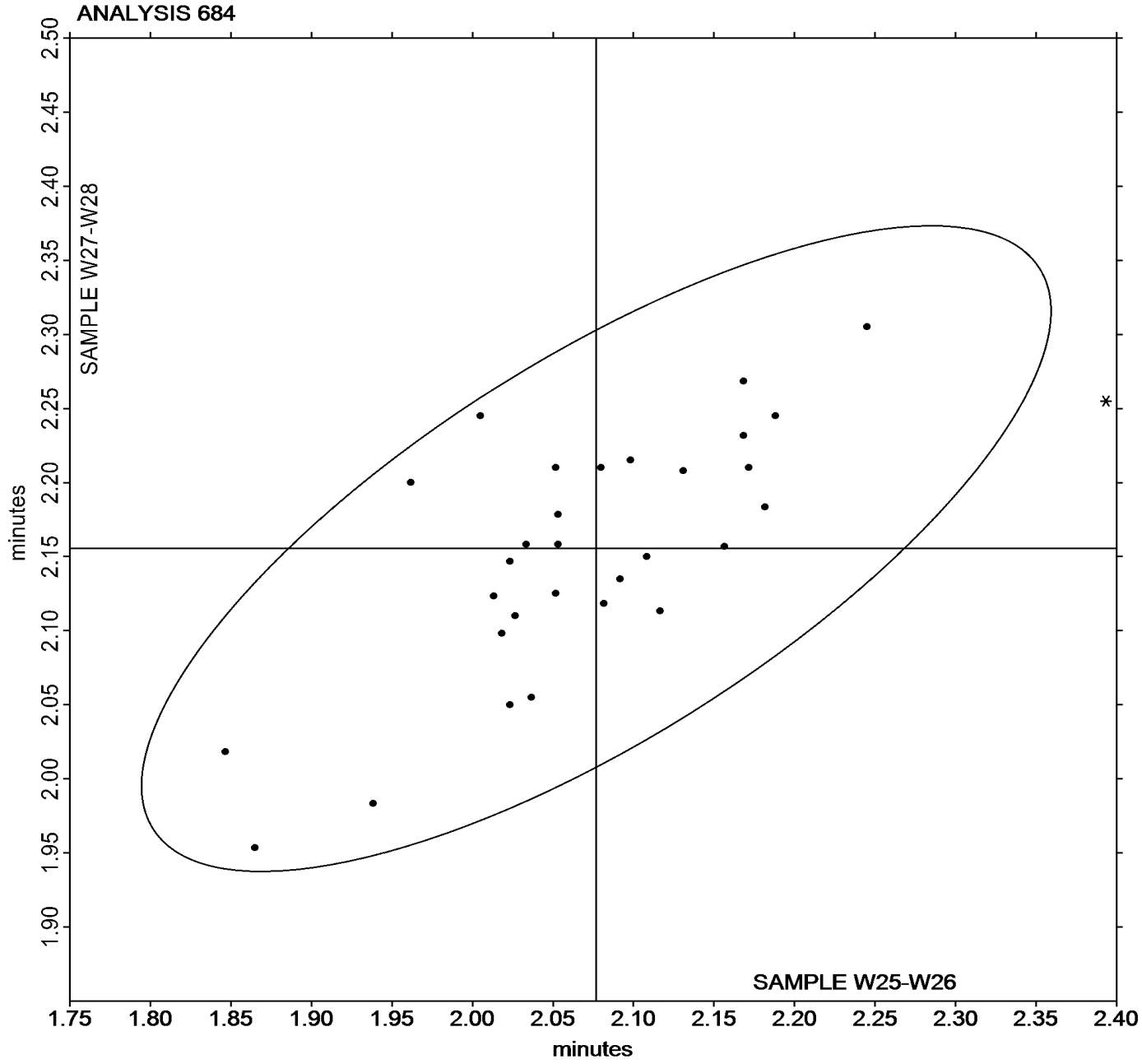
Samples W25-W26: EPDM compound, batch #1 & W27-W28: EPDM compound, batch #2

Key to Instrument Codes Reported by Participants

MC	Alpha Technologies [Monsanto] MDR 2000 or 2000E	ME	Alpha Tech. MDR Premiere
MM	MonTech MDR 3000	MP	Alpha Technologies [Monsanto] MDR 2000P
MR	MonTech D-RPA 3000	MX	Rebuilt MonTech Alpha
XX	Instrument model not specified by lab		

Grand Mean Sample **W25-W26** = 2.0769 minutes

Grand Mean Sample **W27-W28** = 2.1554 minutes



WebCode	Data Flag	Sample W25-W26 Lab Mean	Diff from Grand Mean	CPV	Sample W27-W28 Lab Mean	Diff from Grand Mean	CPV	Instr Code
33PUHT		2.087	0.099	0.80	2.200	0.126	1.01	MC
3G68KL		1.907	-0.081	-0.65	1.985	-0.089	-0.72	MC
3JFP4R		2.107	0.119	0.97	2.137	0.062	0.50	ME
6337BH		2.042	0.054	0.44	2.167	0.092	0.74	MC
6YGBJJ		1.770	-0.217	-1.76	1.795	-0.279	-2.24	MC
8NN2MK		2.008	0.021	0.17	2.133	0.059	0.47	MC
8TNXLT		2.027	0.039	0.32	2.098	0.024	0.19	MC
99Q7QK		2.133	0.146	1.18	2.138	0.064	0.51	ME
AUVXWD		2.020	0.033	0.26	2.103	0.029	0.23	ME
BC4TDN		2.070	0.083	0.67	2.158	0.084	0.68	ME
DVQ2PA		2.083	0.096	0.78	2.118	0.044	0.35	MC
FRJK6B		1.963	-0.024	-0.19	2.065	-0.009	-0.07	MC
FZF4W7		1.738	-0.249	-2.01	1.792	-0.283	-2.27	MR
GAHWDC		2.178	0.191	1.54	2.293	0.219	1.76	MM
JKA4L2		1.989	0.002	0.01	2.122	0.048	0.39	MC
K9ARQY		2.097	0.110	0.89	2.202	0.128	1.03	MM
LEBMM4		1.847	-0.141	-1.14	2.018	-0.056	-0.45	MC
N3WALU		1.763	-0.224	-1.81	1.852	-0.223	-1.79	MC
P4MPXB		2.120	0.133	1.07	2.203	0.129	1.04	MC
PKUUX9		1.895	-0.092	-0.75	1.963	-0.111	-0.89	ME
QARWPY	X	1.731	-0.257	-2.08	2.120	0.046	0.37	MC
QBH4X3	X	2.967	0.979	7.92	2.955	0.881	7.07	MR
QGAD9Z		1.848	-0.139	-1.12	1.988	-0.086	-0.69	MC
QWML94	X	2.407	0.419	3.39	2.288	0.214	1.72	ME
RPB8RR		2.013	0.026	0.21	2.113	0.039	0.31	XX
RVPVFU		2.088	0.101	0.82	2.235	0.161	1.29	MC
TVJ2AU		2.188	0.201	1.63	2.232	0.157	1.26	MM
UBPBPZ	X	1.917	-0.071	-0.57	2.195	0.121	0.97	MX
UZQRCZ		1.805	-0.182	-1.47	1.945	-0.129	-1.04	XX
V3AEWY		1.983	-0.004	-0.03	2.072	-0.003	-0.02	MM
V79QTX		1.987	-0.001	-0.01	2.017	-0.058	-0.46	MC
VVUMWZ		1.883	-0.104	-0.84	1.955	-0.119	-0.96	MC
XWWBYV		2.037	0.049	0.40	2.098	0.024	0.19	MC
ZFKDVM		1.887	-0.101	-0.81	1.982	-0.093	-0.74	MP
ZX2HET		2.042	0.054	0.44	2.120	0.046	0.37	XX

Summary Statistics		
Grand Means		
	1.9873 minutes	2.0742 minutes
Stnd Dev Btwn Labs		
	0.1237 minutes	0.1246 minutes

Statistics based on 31 of 35 reporting participants

Samples W25-W26: EPDM compound, batch #1 & W27-W28: EPDM compound, batch #2

Comments on Assigned Data Flags for Test #685

QARWPY (X) - Inconsistent in testing between samples. Inconsistent within the determinations of sample group W27-W28.

QBH4X3 (X) - Data for all samples are high. Possible Systematic Error. Inconsistent within the determinations of sample group W25-W26.

QWML94 (X) - Data for sample group W25-W26 are high.

UBPBPZ (X) - Inconsistent in testing between samples. Inconsistent within the determinations of both sample groups.

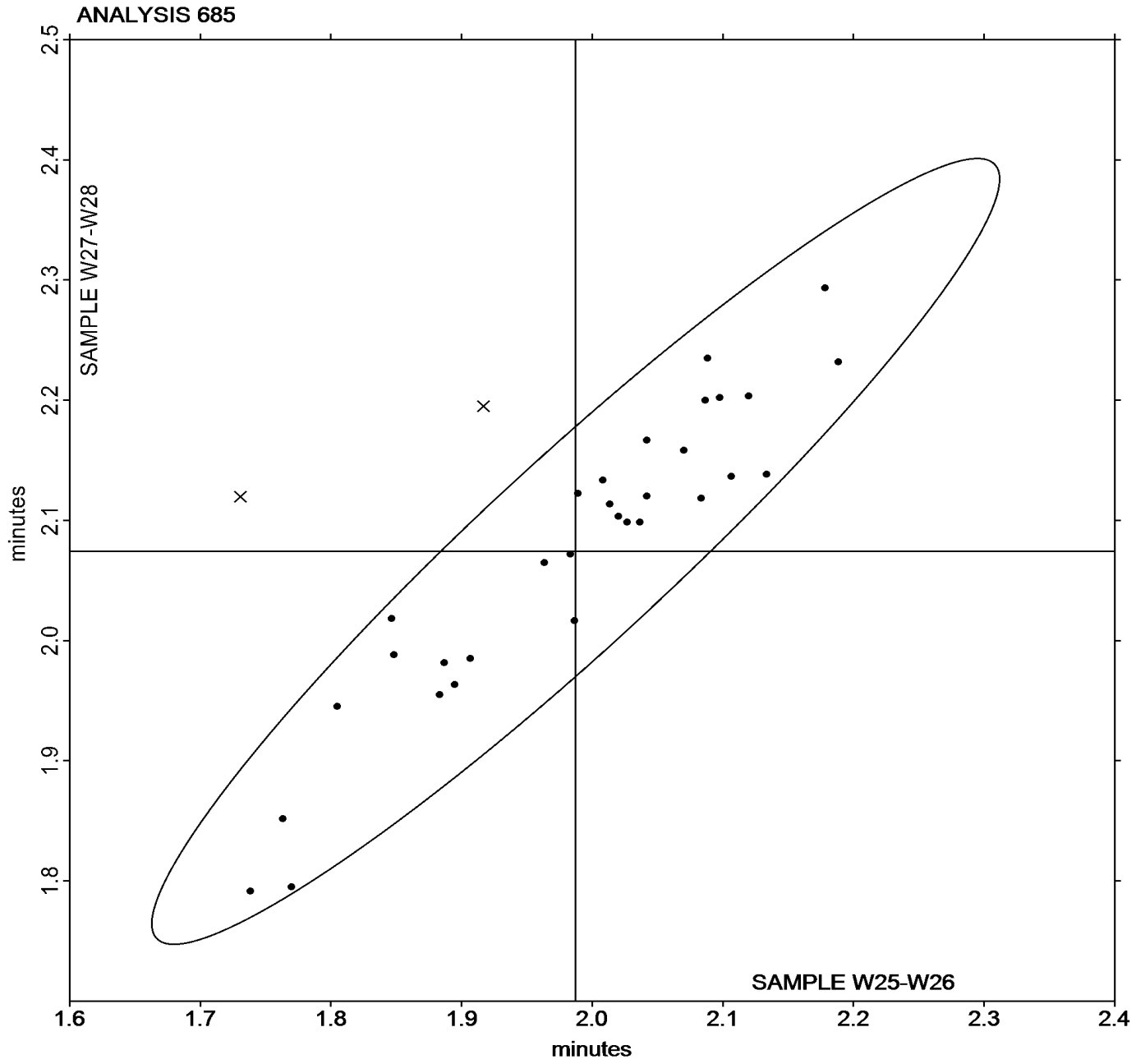
Key to Instrument Codes Reported by Participants

MC	Alpha Technologies [Monsanto] MDR 2000 or 2000E	ME	Alpha Tech. MDR Premiere
MM	MonTech MDR 3000	MP	Alpha Technologies [Monsanto] MDR 2000P
MR	MonTech D-RPA 3000	MX	Rebuilt MonTech Alpha
XX	Instrument model not specified by lab		

MDR Vulcanization-Scorch Time, Ts1 (minutes)

Grand Mean Sample **W25-W26** = 1.9873 minutes

Grand Mean Sample **W27-W28** = 2.0742 minutes



WebCode	Data Flag	Sample W25-W26 Lab Mean	Diff from Grand Mean	CPV	Sample W27-W28 Lab Mean	Diff from Grand Mean	CPV	Instr Code
33PUHT		4.715	0.114	0.50	4.940	0.179	0.88	MC
3G68KL		4.325	-0.276	-1.22	4.408	-0.353	-1.74	MC
3JFP4R		4.633	0.032	0.14	4.677	-0.084	-0.42	ME
6337BH		4.687	0.085	0.38	4.898	0.137	0.68	MC
6YGBJJ		4.398	-0.203	-0.90	4.468	-0.293	-1.44	MC
8NN2MK		4.633	0.032	0.14	4.848	0.087	0.43	MC
8TNXLT		4.538	-0.063	-0.28	4.702	-0.059	-0.29	MC
99Q7QK		4.942	0.340	1.51	4.930	0.169	0.83	ME
AUVXWD		4.483	-0.118	-0.52	4.652	-0.109	-0.54	ME
BC4TDN		4.897	0.295	1.31	5.027	0.266	1.31	ME
DVQ2PA		4.828	0.227	1.01	4.898	0.137	0.68	MC
FRJK6B		4.605	0.004	0.02	4.710	-0.051	-0.25	MC
FZF4W7		4.528	-0.073	-0.32	4.695	-0.066	-0.33	MR
GAHWDC		4.633	0.032	0.14	4.780	0.019	0.09	MM
JKA4L2		4.525	-0.076	-0.34	4.731	-0.030	-0.15	MC
K9ARQY		4.837	0.235	1.04	5.032	0.271	1.34	MM
LEBMM4		4.118	-0.483	-2.14	4.400	-0.361	-1.78	MC
N3WALU		4.348	-0.253	-1.12	4.523	-0.238	-1.17	MC
P4MPXB		4.817	0.215	0.96	4.947	0.186	0.92	MC
PKUUX9		4.585	-0.016	-0.07	4.707	-0.054	-0.27	ME
QARWPY	X	4.505	-0.096	-0.43	5.467	0.706	3.48	MC
QBH4X3		4.822	0.220	0.98	4.800	0.039	0.19	MR
QGAD9Z		4.490	-0.111	-0.49	4.752	-0.009	-0.05	MC
QWML94	X	4.942	0.340	1.51	4.653	-0.108	-0.53	ME
RPB8RR		5.063	0.462	2.05	5.253	0.492	2.43	XX
RVPVFU		4.520	-0.081	-0.36	4.728	-0.033	-0.16	MC
TVJ2AU		4.857	0.255	1.13	5.002	0.241	1.19	MM
UBPBPZ	X	4.483	-0.118	-0.52	5.092	0.331	1.63	MX
UZQRCZ	*	4.030	-0.571	-2.53	4.380	-0.381	-1.88	XX
V3AEWY		4.558	-0.043	-0.19	4.890	0.129	0.64	MM
V79QTX		4.367	-0.235	-1.04	4.485	-0.276	-1.36	MC
VVUMWZ		4.744	0.143	0.63	4.850	0.089	0.44	MC
XWWBYV		4.573	-0.028	-0.12	4.707	-0.054	-0.27	MC
ZFKDVM		4.582	-0.020	-0.09	4.818	0.057	0.28	MC
ZX2HET		4.555	-0.046	-0.20	4.715	-0.046	-0.23	XX

Summary Statistics		
Grand Means	4.6012 minutes	4.7610 minutes
Stnd Dev Btwn Labs	0.2255 minutes	0.2026 minutes
		Statistics based on 32 of 35 reporting participants

Samples W25-W26: EPDM compound, batch #1 & W27-W28: EPDM compound, batch #2

Comments on Assigned Data Flags for Test #686

QARWPY (X) - Data for sample group W27-W28 are high. Inconsistent within the determinations of sample group W27-W28.

QWML94 (X) - Inconsistent in testing between samples.

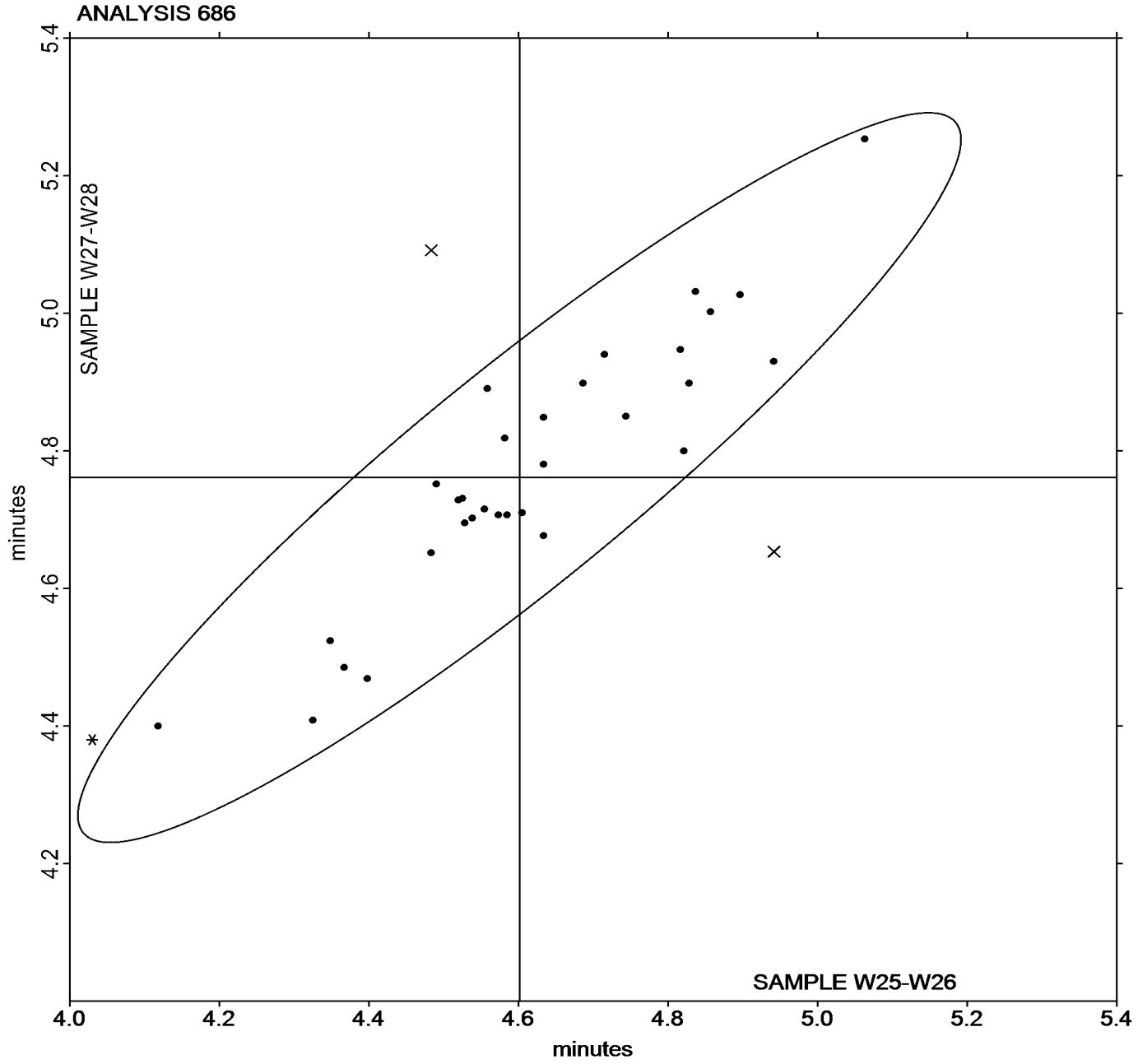
UBPBPZ (X) - Inconsistent in testing between samples. Inconsistent within the determinations of sample group W27-W28.

Key to Instrument Codes Reported by Participants

MC	Alpha Technologies [Monsanto] MDR 2000 or 2000E	ME	Alpha Tech. MDR Premiere
MM	MonTech MDR 3000	MR	MonTech D-RPA 3000
MX	Rebuilt MonTech Alpha	XX	Instrument model not specified by lab

Grand Mean Sample **W25-W26** = 4.6012 minutes

Grand Mean Sample **W27-W28** = 4.7610 minutes



WebCode	Data Flag	Sample W25-W26 Lab Mean	Diff from Grand Mean	CPV	Sample W27-W28 Lab Mean	Diff from Grand Mean	CPV	Instr Code
33PUHT		7.777	-0.053	-0.13	8.125	0.112	0.33	MC
3G68KL		7.308	-0.521	-1.28	7.397	-0.616	-1.79	MC
3JFP4R		7.610	-0.220	-0.54	7.735	-0.278	-0.81	ME
6337BH		7.745	-0.085	-0.21	8.083	0.070	0.20	MC
6YGBJJ		7.988	0.159	0.39	8.135	0.122	0.35	MC
8NN2MK		7.680	-0.150	-0.37	8.027	0.014	0.04	MC
8TNXLT		7.348	-0.481	-1.18	7.550	-0.463	-1.34	MC
99Q7QK		8.392	0.562	1.38	8.328	0.315	0.91	ME
AUVXWD		7.355	-0.475	-1.16	7.663	-0.350	-1.01	ME
BC4TDN		8.162	0.332	0.81	8.327	0.314	0.91	ME
DVQ2PA		8.388	0.559	1.37	8.285	0.272	0.79	MC
FRJK6B		7.790	-0.040	-0.10	7.757	-0.256	-0.74	MC
FZF4W7		7.602	-0.228	-0.56	7.957	-0.056	-0.16	MR
GAHWDC		7.590	-0.240	-0.59	7.913	-0.100	-0.29	MM
JKA4L2		7.783	-0.046	-0.11	7.956	-0.057	-0.17	MC
K9ARQY		8.062	0.232	0.57	8.366	0.353	1.02	MM
LEBMM4		7.243	-0.586	-1.44	7.500	-0.513	-1.49	MC
N3WALU		7.270	-0.560	-1.37	7.500	-0.513	-1.49	MC
P4MPXB		8.288	0.459	1.12	8.372	0.359	1.04	MC
PKUUX9		8.357	0.527	1.29	8.255	0.242	0.70	ME
QARWPY	X	7.510	-0.320	-0.78	8.800	0.787	2.28	MC
QBH4X3		7.623	-0.206	-0.51	7.648	-0.365	-1.06	MR
QGAD9Z		7.633	-0.196	-0.48	7.807	-0.206	-0.60	MC
QWML94	*	8.330	0.500	1.23	7.852	-0.161	-0.47	ME
RPB8RR		8.672	0.842	2.06	8.888	0.875	2.54	XX
RVPVFU		7.620	-0.210	-0.51	7.847	-0.166	-0.48	MC
TVJ2AU		8.642	0.812	1.99	8.652	0.639	1.85	MM
UBPBPZ	*	7.538	-0.291	-0.71	8.430	0.417	1.21	MX
UZQRCZ		7.183	-0.646	-1.58	7.638	-0.375	-1.09	XX
V3AEWY		7.585	-0.245	-0.60	8.173	0.160	0.47	MM
V79QTX		7.807	-0.023	-0.06	7.935	-0.078	-0.23	MC
VVUMWZ		8.108	0.278	0.68	8.136	0.123	0.36	MC
XWWBYV		8.278	0.449	1.10	8.338	0.325	0.94	MC
ZFKDVM		7.722	-0.108	-0.26	8.045	0.032	0.09	MP
ZX2HET		7.730	-0.100	-0.24	7.818	-0.195	-0.56	XX

Summary Statistics		
Grand Means	7.8297 minutes	8.0129 minutes
Stnd Dev Btwn Labs	0.4079 minutes	0.3450 minutes
		Statistics based on 34 of 35 reporting participants

Samples W25-W26: EPDM compound, batch #1 & W27-W28: EPDM compound, batch #2

Comments on Assigned Data Flags for Test #687

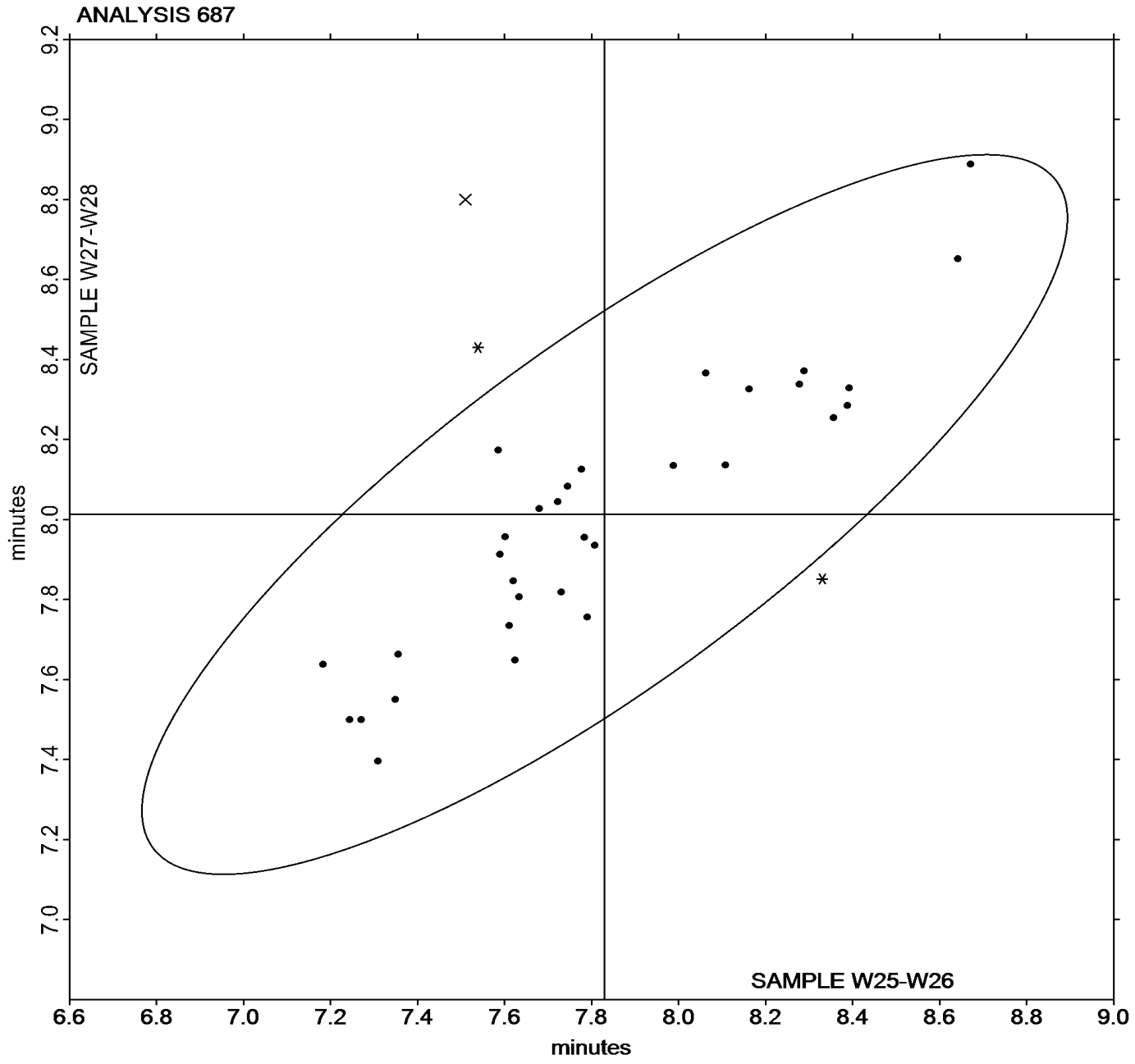
QARWPY (X) - Inconsistent in testing between samples. Inconsistent within the determinations of sample group W27-W28.

Key to Instrument Codes Reported by Participants

MC	Alpha Technologies [Monsanto] MDR 2000 or 2000E	ME	Alpha Tech. MDR Premiere
MM	MonTech MDR 3000	MP	Alpha Technologies [Monsanto] MDR 2000P
MR	MonTech D-RPA 3000	MX	Rebuilt MonTech Alpha
XX	Instrument model not specified by lab		

Grand Mean Sample **W25-W26** = 7.8297 minutes

Grand Mean Sample **W27-W28** = 8.0129 minutes



WebCode	Data Flag	Sample W25-W26 Lab Mean	Diff from Grand Mean	CPV	Sample W27-W28 Lab Mean	Diff from Grand Mean	CPV	Instr Code
33PUHT		2.282	-0.144	-0.67	2.347	-0.121	-0.55	MC
3G68KL		2.762	0.336	1.56	2.845	0.378	1.72	MC
3JFP4R		2.270	-0.156	-0.72	2.317	-0.151	-0.69	ME
6337BH		2.202	-0.224	-1.04	2.293	-0.174	-0.79	MC
6YGBJJ	*	2.645	0.219	1.02	2.558	0.091	0.42	MC
8NN2MK		2.485	0.059	0.28	2.605	0.138	0.63	MC
8TNXLT		2.205	-0.221	-1.02	2.235	-0.232	-1.06	MC
99Q7QK		2.192	-0.234	-1.08	2.188	-0.279	-1.27	ME
AUVXWD		2.517	0.091	0.42	2.535	0.068	0.31	ME
BC4TDN		2.326	-0.099	-0.46	2.440	-0.027	-0.12	ME
DVQ2PA		2.370	-0.056	-0.26	2.432	-0.036	-0.16	MC
FRJK6B		2.306	-0.120	-0.56	2.341	-0.126	-0.57	MC
FZF4W7		2.293	-0.132	-0.61	2.348	-0.119	-0.54	MR
GAHWDC		2.547	0.121	0.56	2.582	0.114	0.52	MM
JKA4L2		2.523	0.098	0.45	2.615	0.148	0.67	MC
K9ARQY		2.118	-0.307	-1.43	2.164	-0.303	-1.38	MM
N3WALU		2.637	0.211	0.98	2.695	0.228	1.04	MC
P4MPXB		2.353	-0.072	-0.34	2.387	-0.081	-0.37	MC
PKUUX9		2.508	0.082	0.38	2.552	0.085	0.39	ME
QARWPY		2.173	-0.253	-1.17	2.146	-0.321	-1.46	MC
QBH4X3		2.288	-0.137	-0.64	2.335	-0.132	-0.60	MR
QGAD9Z		2.093	-0.332	-1.54	2.135	-0.333	-1.52	MC
QWML94		2.940	0.514	2.38	2.972	0.504	2.30	ME
RPB8RR		2.865	0.439	2.04	2.913	0.446	2.03	XX
RVPVFU		2.387	-0.039	-0.18	2.452	-0.016	-0.07	MC
TVJ2AU		2.440	0.014	0.07	2.552	0.084	0.38	MM
UBPBPZ	*	2.292	-0.134	-0.62	2.202	-0.266	-1.21	MX
UZQRCZ		2.350	-0.076	-0.35	2.343	-0.124	-0.56	MM
V3AEWY		2.503	0.078	0.36	2.577	0.109	0.50	MM
V79QTX		2.813	0.388	1.80	2.787	0.319	1.46	MC
VVUMWZ		2.264	-0.161	-0.75	2.353	-0.114	-0.52	MC
XWWBYV		2.532	0.106	0.49	2.562	0.094	0.43	MC
ZFKDVM		2.317	-0.108	-0.50	2.357	-0.110	-0.50	MP
ZX2HET		2.675	0.249	1.16	2.722	0.254	1.16	XX

Summary Statistics

Grand Means	2.4256 lbf.in	2.4672 lbf.in
Stnd Dev Btwn Labs	0.2157 lbf.in	0.2194 lbf.in

Statistics based on 34 of 34 reporting participants

Summary Statistics in SI Units

Grand Means	2.7406 dN.m	2.7875 dN.m
Stnd Dev Btwn Labs	0.2437 dN.m	0.2479 dN.m

Statistics based on 34 of 34 reporting participants

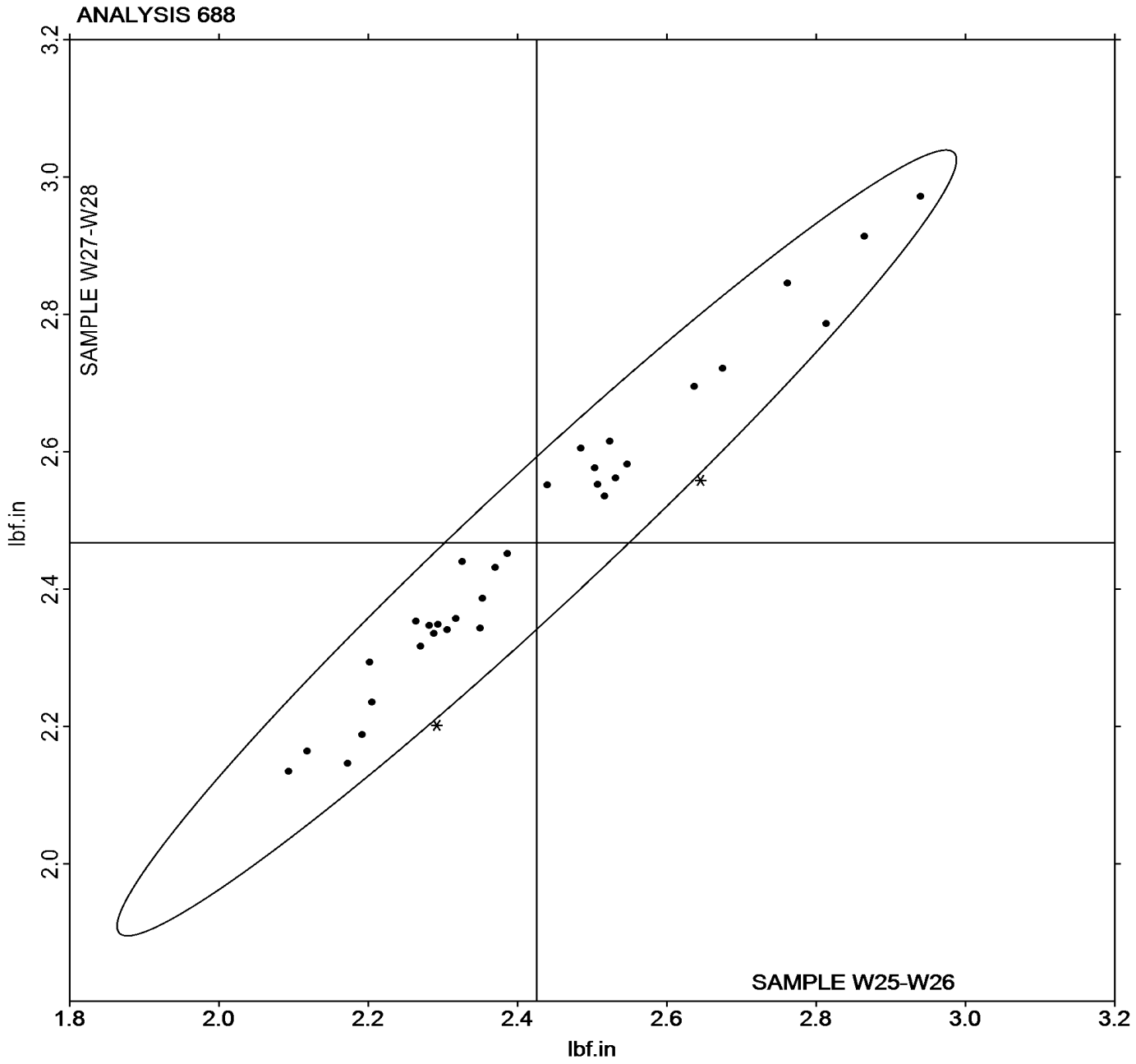
Samples W25-W26: EPDM compound, batch #1 & W27-W28: EPDM compound, batch #2

Key to Instrument Codes Reported by Participants

MC	Alpha Technologies [Monsanto] MDR 2000 or 2000E	ME	Alpha Tech. MDR Premiere
MM	MonTech MDR 3000	MP	Alpha Technologies [Monsanto] MDR 2000P
MR	MonTech D-RPA 3000	MX	Rebuilt MonTech Alpha
XX	Instrument model not specified by lab		

Grand Mean Sample **W25-W26** = 2.4256 lbf.in

Grand Mean Sample **W27-W28** = 2.4672 lbf.in



WebCode	Data Flag	Sample W25-W26 Lab Mean	Diff from Grand Mean	CPV	Sample W27-W28 Lab Mean	Diff from Grand Mean	CPV	Instr Code
33PUHT		12.36	-0.35	-0.66	12.48	-0.12	-0.22	MC
3G68KL		13.00	0.30	0.56	12.88	0.28	0.51	MC
3JFP4R		12.12	-0.58	-1.10	12.36	-0.24	-0.44	ME
6337BH		12.56	-0.14	-0.27	12.70	0.11	0.19	MC
6YGBJJ	X	15.52	2.82	5.34	15.23	2.63	4.80	MC
8NN2MK		12.92	0.22	0.42	13.03	0.43	0.78	MC
8TNXLT		12.23	-0.48	-0.90	12.34	-0.26	-0.47	MC
99Q7QK		12.63	-0.07	-0.13	12.59	-0.01	-0.02	ME
AUVXWD		12.51	-0.19	-0.36	12.48	-0.12	-0.22	ME
BC4TDN		12.83	0.13	0.24	12.69	0.09	0.16	ME
DVQ2PA		13.09	0.39	0.74	12.77	0.18	0.32	MC
FRJK6B	*	12.40	-0.31	-0.58	11.74	-0.86	-1.57	MC
FZF4W7		13.08	0.37	0.71	13.26	0.66	1.20	MR
GAHWDC		12.49	-0.21	-0.40	12.04	-0.56	-1.03	MM
JKA4L2		13.05	0.35	0.66	13.03	0.43	0.78	MC
K9ARQY		12.43	-0.27	-0.51	12.21	-0.38	-0.70	MM
N3WALU		13.79	1.09	2.06	13.83	1.23	2.24	MC
P4MPXB		13.00	0.29	0.55	12.81	0.21	0.38	MC
PKUUX9		13.54	0.84	1.59	13.25	0.65	1.19	ME
QARWPY		13.30	0.60	1.14	12.92	0.32	0.59	MC
QBH4X3		12.43	-0.27	-0.52	12.50	-0.10	-0.17	MR
QGAD9Z		12.55	-0.15	-0.29	12.24	-0.36	-0.65	MC
QWML94		12.86	0.15	0.29	12.63	0.03	0.06	ME
RPB8RR		13.28	0.57	1.09	13.28	0.69	1.25	XX
RVPVFU		11.81	-0.89	-1.69	11.69	-0.91	-1.66	MC
TVJ2AU		12.33	-0.37	-0.70	12.37	-0.23	-0.41	MM
UBPBPZ		12.03	-0.67	-1.27	11.49	-1.11	-2.02	MX
UZQRCZ		11.61	-1.09	-2.07	11.77	-0.82	-1.50	MM
V3AEWY	X	13.27	0.57	1.07	14.02	1.43	2.60	MM
V79QTX		13.21	0.51	0.96	13.12	0.52	0.96	MC
VVUMWZ		13.45	0.74	1.41	13.33	0.73	1.34	MC
XWWBYV		13.00	0.29	0.55	12.78	0.18	0.33	MC
ZFKDVM		11.79	-0.91	-1.73	11.77	-0.83	-1.51	MC
ZX2HET		12.80	0.10	0.19	12.77	0.17	0.31	XX

Summary Statistics

Grand Means	12.703 lbf.in	12.598 lbf.in
Stnd Dev Btwn Labs	0.528 lbf.in	0.548 lbf.in

Statistics based on 32 of 34 reporting participants

Summary Statistics in SI Units

Grand Means	14.352 dN.m	14.233 dN.m
Stnd Dev Btwn Labs	0.596 dN.m	0.620 dN.m

Statistics based on 32 of 34 reporting participants

Samples W25-W26: EPDM compound, batch #1 & W27-W28: EPDM compound, batch #2

Comments on Assigned Data Flags for Test #689

6YGBJJ (X) - Data for all samples are high. Possible Systematic Error.

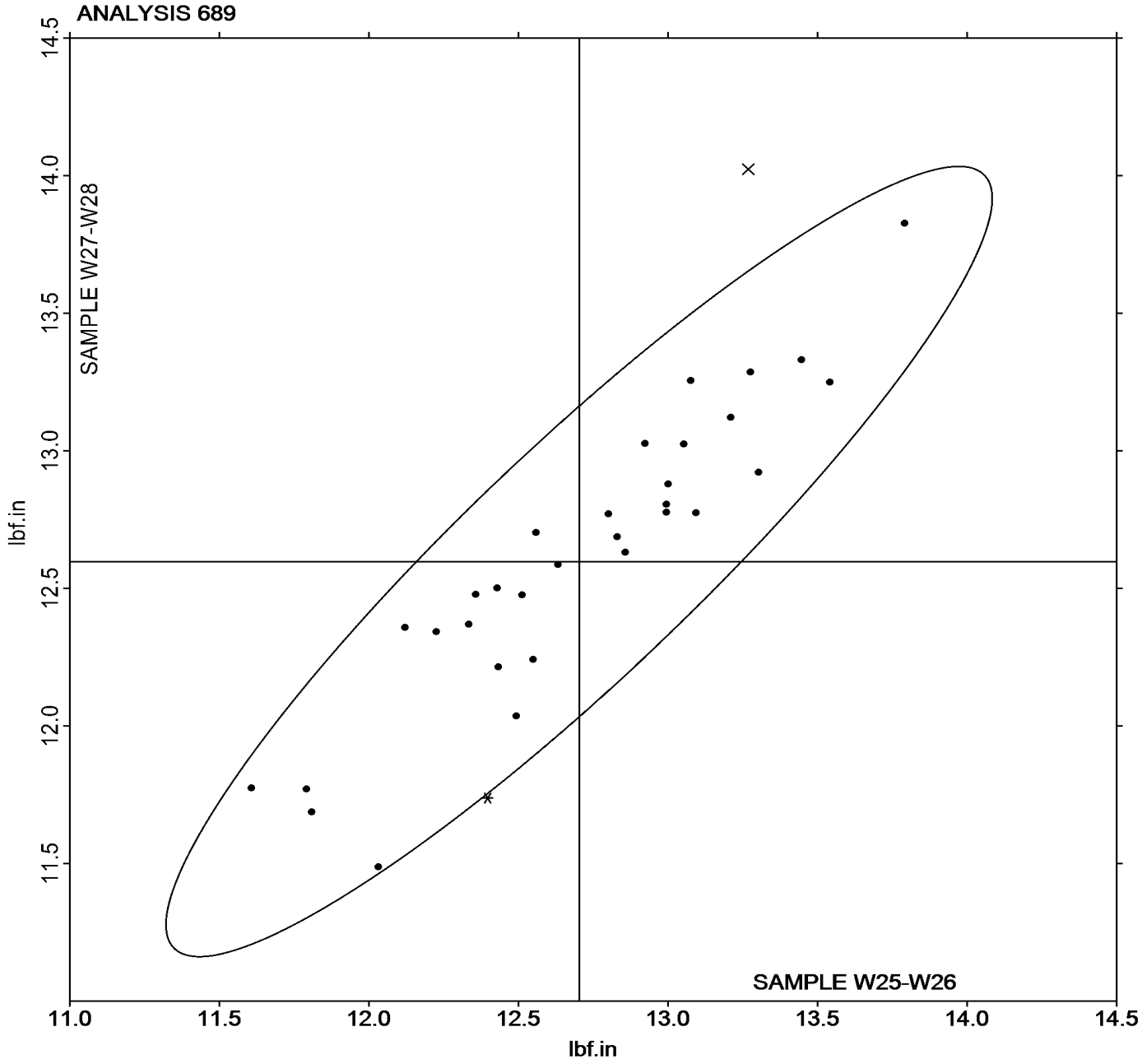
V3AEWY (X) - Inconsistent in testing between samples. Inconsistent within the determinations of sample group W27-W28.

Key to Instrument Codes Reported by Participants

MC	Alpha Technologies [Monsanto] MDR 2000 or 2000E	ME	Alpha Tech. MDR Premiere
MM	MonTech MDR 3000	MR	MonTech D-RPA 3000
MX	Rebuilt MonTech Alpha	XX	Instrument model not specified by lab

Grand Mean Sample **W25-W26** = 12.703 lbf.in

Grand Mean Sample **W27-W28** = 12.598 lbf.in



WebCode	Data Flag	Sample E21-E22 Lab Mean	Diff from Grand Mean	CPV	Sample E23-E24 Lab Mean	Diff from Grand Mean	CPV	Instr Code
33PUHT		498.7	-29.8	-0.49	501.1	-33.0	-0.52	PR
8EYB3E		494.1	-34.4	-0.57	510.1	-24.0	-0.38	RP
BC4TDN	X	1,448.2	919.7	15.29	1,484.7	950.5	14.90	XX
GAHWDC		594.5	66.0	1.10	593.8	59.7	0.94	RP
K9ARQY		521.9	-6.6	-0.11	523.7	-10.4	-0.16	XX
QARWPY		472.4	-56.1	-0.93	472.2	-61.9	-0.97	RP
RPB8RR		630.5	102.0	1.70	649.0	114.9	1.80	XX
VVUMWZ		487.4	-41.1	-0.68	488.8	-45.3	-0.71	RP

Summary Statistics

	Sample E21-E22	Sample E23-E24
Grand Means	528.50 kPa	534.10 kPa
Stnd Dev Btwn Labs	60.15 kPa	63.81 kPa

Statistics based on 7 of 8 reporting participants

Samples E21-E22: EPDM compound, batch #1 & E23-E24: EPDM compound, batch #2

Comments on Assigned Data Flags for Test #690

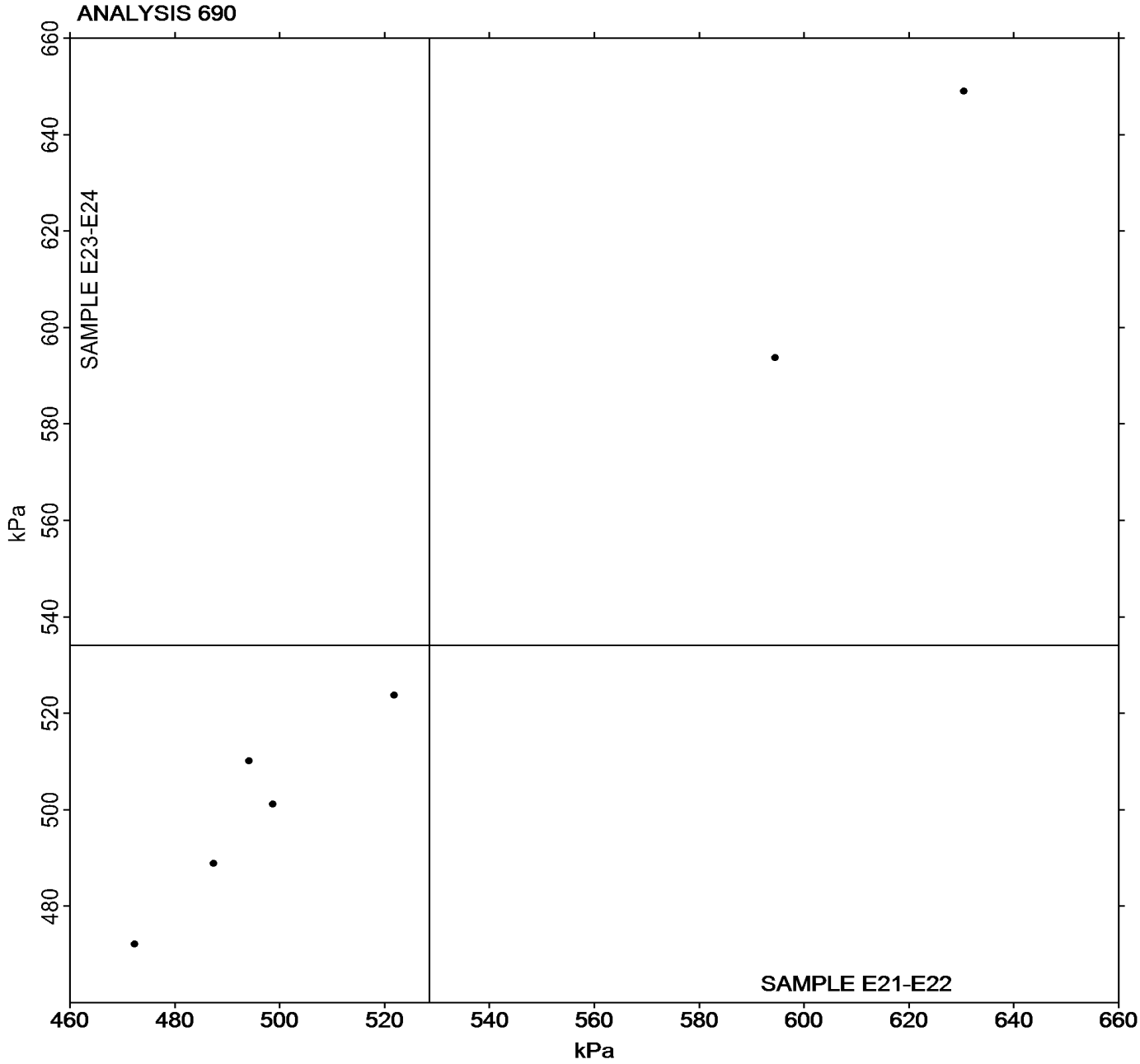
BC4TDN (X) - Data for all samples are high.

Key to Instrument Codes Reported by Participants

PR	PRPA 2000	RP	RPA 2000
XX	Instrument model not specified by lab		

Grand Mean Sample **E21-E22** = 528.50 kPa

Grand Mean Sample **E23-E24** = 534.10 kPa



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample E21-E22 Lab Mean	Sample E21-E22 Diff from Grand Mean	Sample E21-E22 CPV	Sample E23-E24 Lab Mean	Sample E23-E24 Diff from Grand Mean	Sample E23-E24 CPV	Instr Code
33PUHT		214.3	4.2	0.15	215.8	3.4	0.13	PR
8EYB3E		210.4	0.2	0.01	215.6	3.1	0.12	RP
BC4TDN	X	-1,071.0	-1,281.1	-47.19	-1,102.4	-1,314.9	-49.46	XX
GAHWDC		180.6	-29.6	-1.09	184.5	-27.9	-1.05	RP
K9ARQY		204.7	-5.5	-0.20	208.0	-4.5	-0.17	XX
QARWPY		196.3	-13.9	-0.51	196.0	-16.4	-0.62	RP
RPB8RR		266.5	56.3	2.07	267.2	54.7	2.06	XX
VVUMWZ		198.4	-11.8	-0.43	200.0	-12.4	-0.47	RP

Summary Statistics

	Sample E21-E22	Sample E23-E24
Grand Means	210.14 kPa	212.44 kPa
Stnd Dev Btwn Labs	27.15 kPa	26.58 kPa

Statistics based on 7 of 8 reporting participants

Samples E21-E22: EPDM compound, batch #1 & E23-E24: EPDM compound, batch #2

Comments on Assigned Data Flags for Test #691

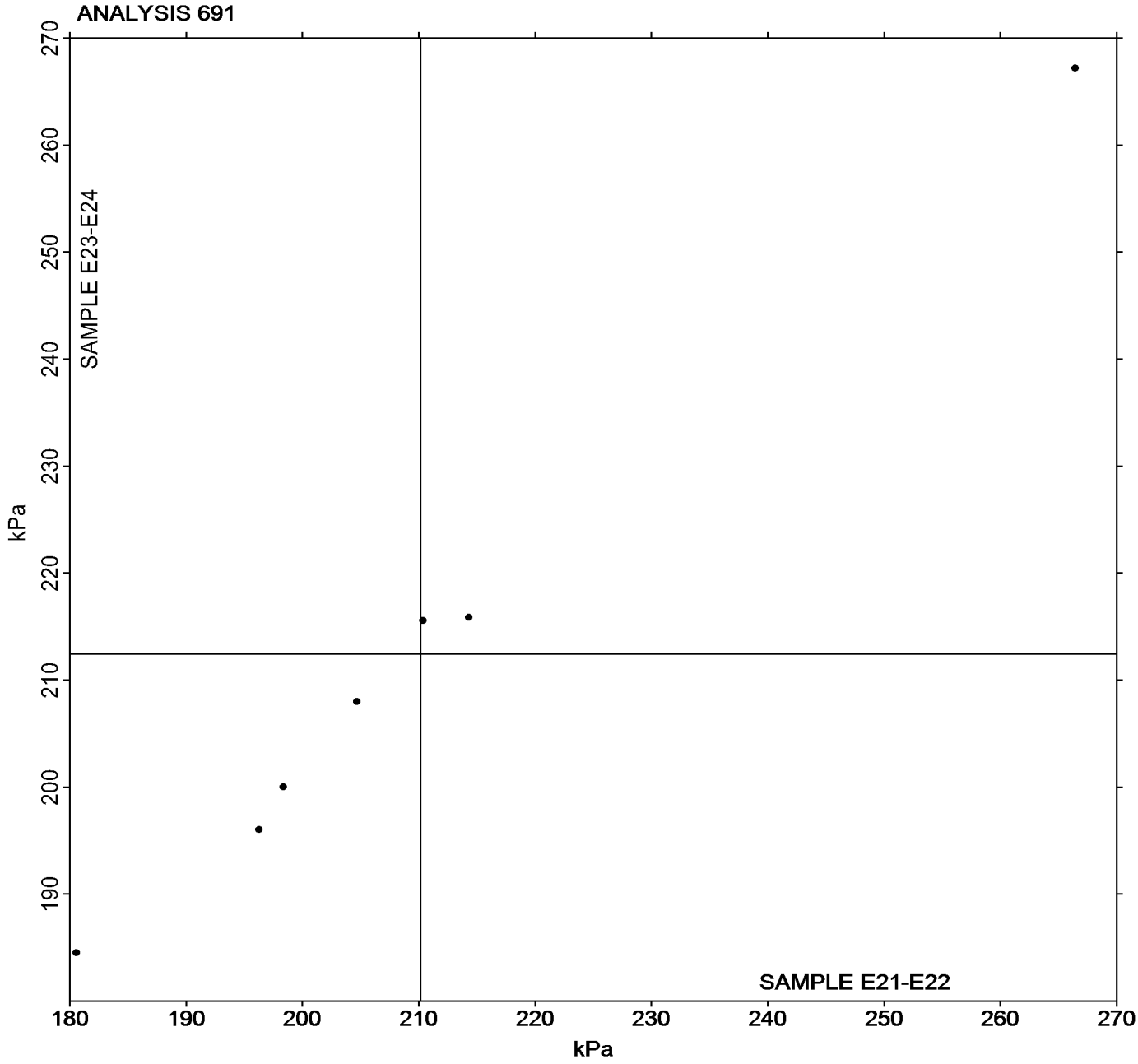
BC4TDN (X) - Extreme data.

Key to Instrument Codes Reported by Participants

PR	PRPA 2000	RP	RPA 2000
XX	Instrument model not specified by lab		

Grand Mean Sample **E21-E22** = 210.14 kPa

Grand Mean Sample **E23-E24** = 212.44 kPa



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample E21-E22 Lab Mean	Sample E21-E22 Diff from Grand Mean	Sample E21-E22 CPV	Sample E23-E24 Lab Mean	Sample E23-E24 Diff from Grand Mean	Sample E23-E24 CPV	Instr Code
33PUHT		76.62	-12.83	-0.68	76.71	-11.81	-0.72	PR
8EYB3E		78.84	-10.61	-0.56	78.50	-10.02	-0.61	RP
BC4TDN		91.00	1.55	0.08	92.78	4.25	0.26	XX
GAHWDC		132.88	43.43	2.30	124.96	36.43	2.23	RP
K9ARQY		89.97	0.52	0.03	88.65	0.13	0.01	XX
QARWPY		77.64	-11.81	-0.63	77.59	-10.93	-0.67	RP
RPB8RR		92.49	3.04	0.16	92.58	4.05	0.25	XX
VVUMWZ		76.15	-13.30	-0.70	76.42	-12.11	-0.74	RP

Summary Statistics

	Sample E21-E22	Sample E23-E24
Grand Means	89.449 kPa	88.522 kPa
Stnd Dev Btwn Labs	18.865 kPa	16.335 kPa

Statistics based on 8 of 8 reporting participants

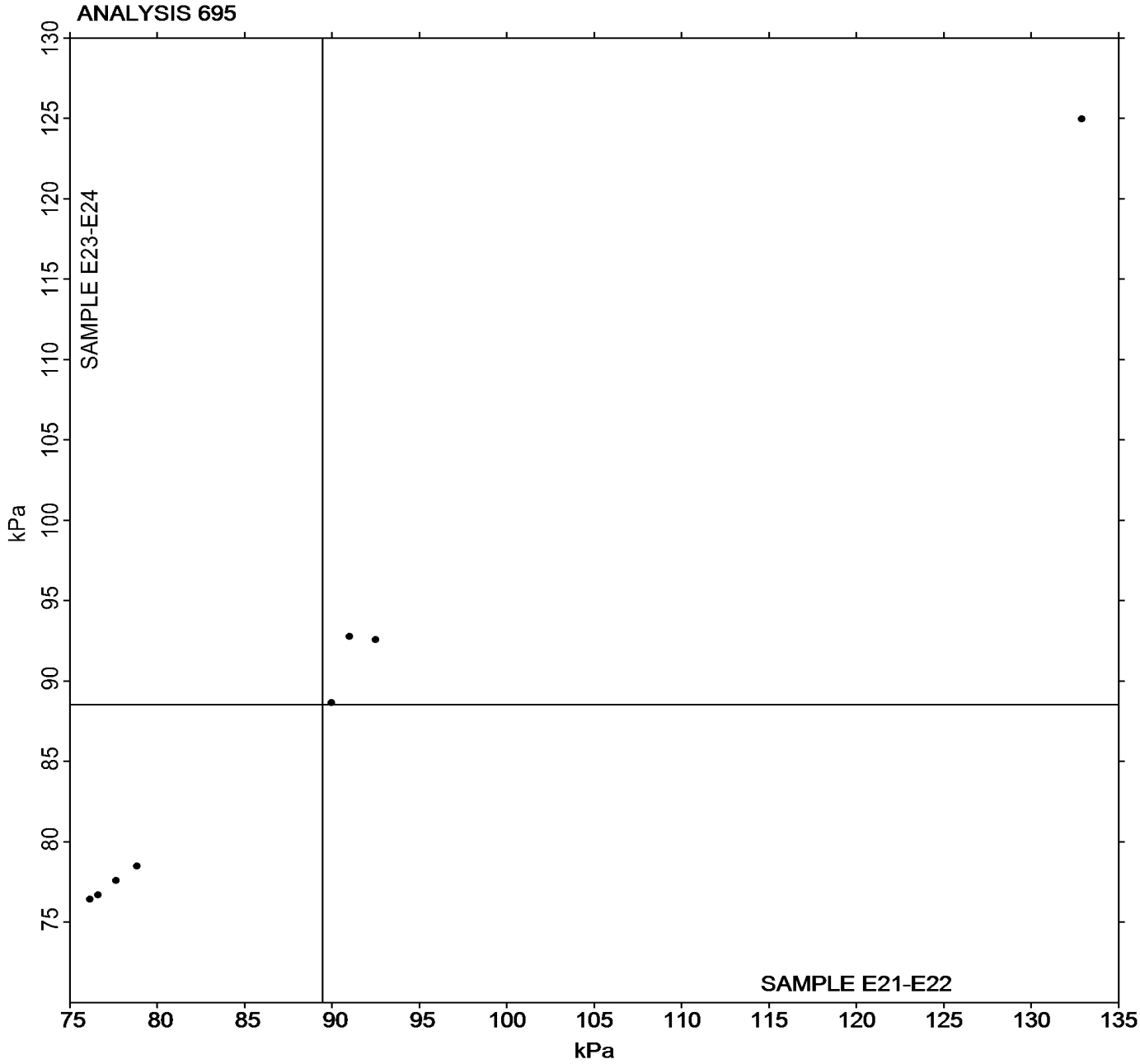
Samples E21-E22: EPDM compound, batch #1 & E23-E24: EPDM compound, batch #2

Key to Instrument Codes Reported by Participants

PR	PRPA 2000	RP	RPA 2000
XX	Instrument model not specified by lab		

Grand Mean Sample **E21-E22** = 89.449 kPa

Grand Mean Sample **E23-E24** = 88.522 kPa



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

WebCode	Data Flag	Sample E21-E22 Lab Mean	Sample E21-E22 Diff from Grand Mean	Sample E21-E22 CPV	Sample E23-E24 Lab Mean	Sample E23-E24 Diff from Grand Mean	Sample E23-E24 CPV	Instr Code
33PUHT		69.15	-5.03	-0.59	69.03	-5.26	-0.60	PR
8EYB3E		67.25	-6.93	-0.82	67.36	-6.93	-0.79	XX
BC4TDN		88.17	13.99	1.65	89.01	14.72	1.68	XX
GAHWDC		77.09	2.91	0.34	76.71	2.42	0.28	XX
K9ARQY		74.15	-0.03	0.00	73.95	-0.34	-0.04	XX
QARWPY		66.07	-8.11	-0.95	65.65	-8.64	-0.99	RP
RPB8RR		84.64	10.46	1.23	85.06	10.77	1.23	XX
VVUMWZ		66.93	-7.25	-0.85	67.54	-6.75	-0.77	RP

Summary Statistics

	Sample E21-E22	Sample E23-E24
Grand Means	74.179 kPa	74.287 kPa
Stnd Dev Btwn Labs	8.495 kPa	8.737 kPa

Statistics based on 8 of 8 reporting participants

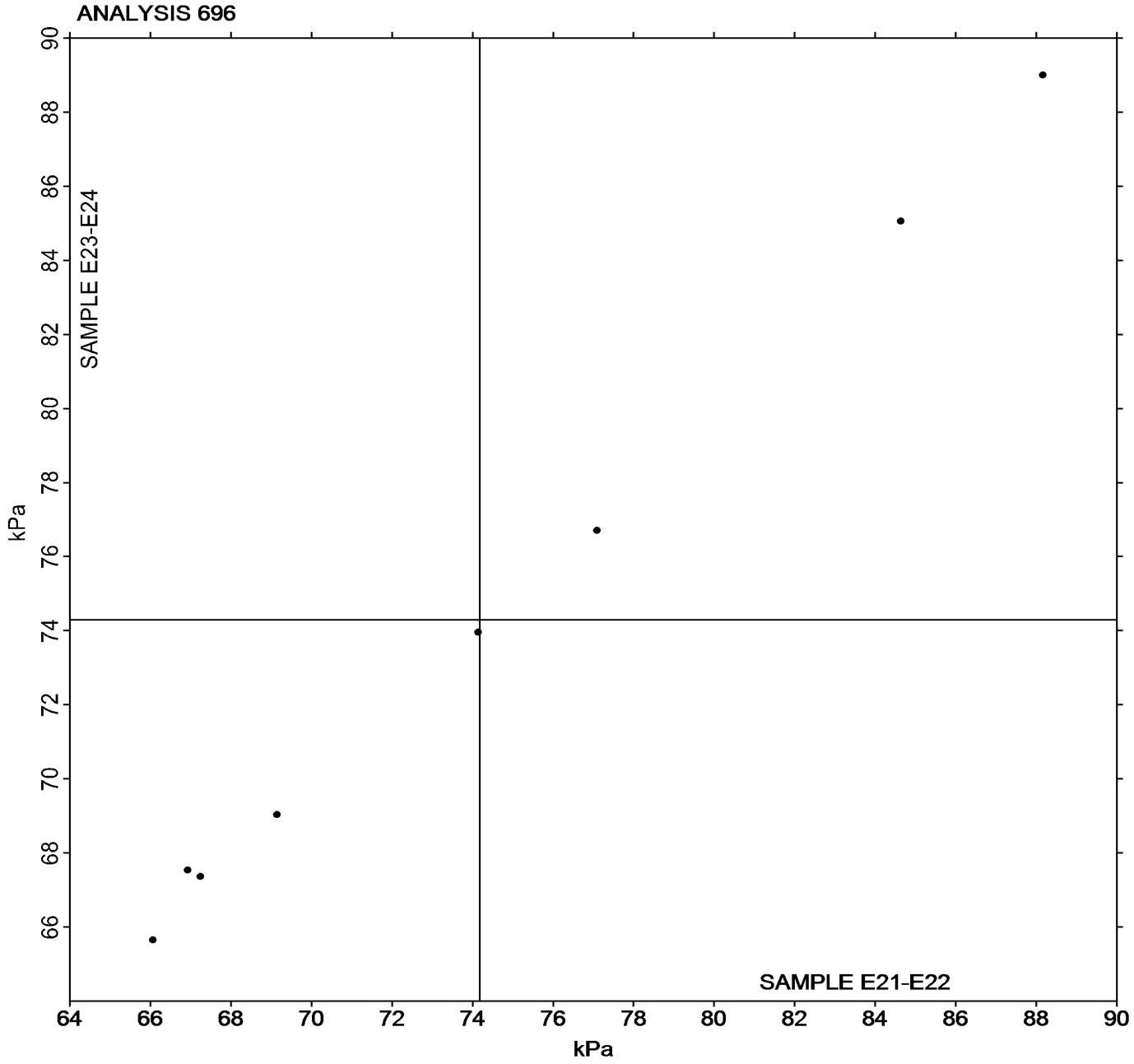
Samples E21-E22: EPDM compound, batch #1 & E23-E24: EPDM compound, batch #2

Key to Instrument Codes Reported by Participants

PR	PRPA 2000	RP	RPA 2000
XX	Instrument model not specified by lab		

Grand Mean Sample **E21-E22** = 74.179 kPa

Grand Mean Sample **E23-E24** = 74.287 kPa



If fewer than 20 laboratories are included in an analysis, a control ellipse will not be drawn on the two-sample plot.

-End of Report-